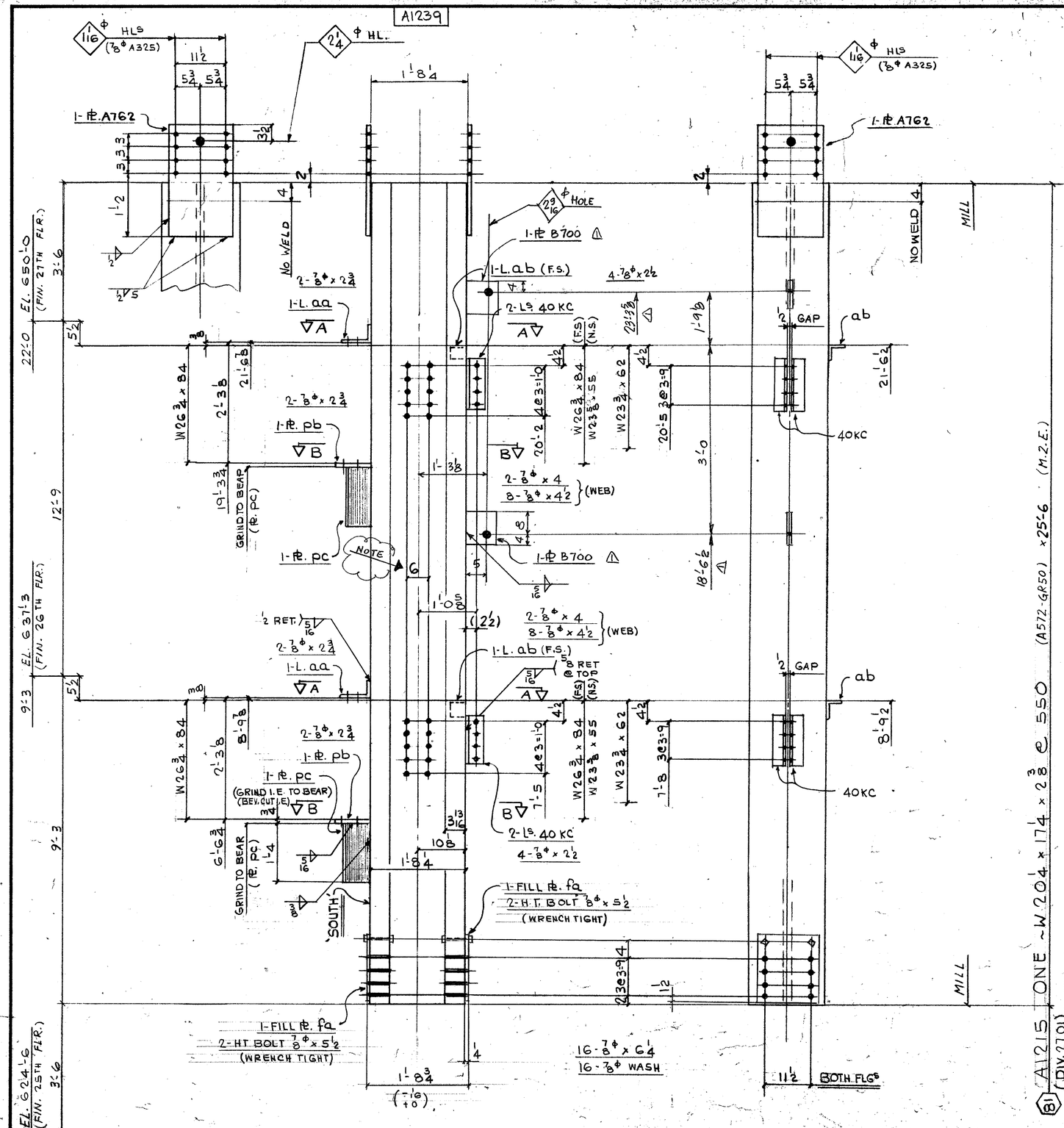
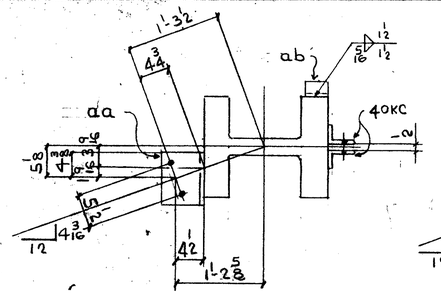
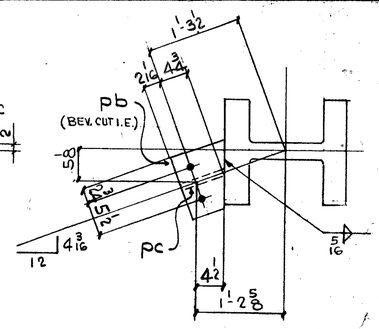
W19 3/4 x 500

A1239





SECT. A-A



SECT. B-B

FIELD BOLTS:

8 - 7/8ϕ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 4
16 - x 4 1/2
16 - x 6 1/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E26/27, E117, E117A
901.9157

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIV'N	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In. 16th	PAGE	LINE	REMARKS
01				F00.1													
02																	
03				40KC	4	L	4		x 3 x 3/8		44W		0	11 8			
04				AA	2	L	7		x 4 x 3/8				0	8 12			
05				AB	2	L	3		x 3 x 3/8				0	3 0			PLAIN.
06				A762	2	PL	14	8	x		44W		2	1 0			
07																	
08				PB	2	PL	8	12	x		44W		0	11 0			BEV. CUT I.E.
09				PC	2	PL	7	0	x				0	14 0			GRIND I.E. TO BEAR
10				FA	2	PL	14	8	x				0	14 0			
11	X			B700	2	PL	9	0	x				0	10 0			
12					4	HT BOLT 7/8ϕ x 5 1/2					325						
13																	
14					1	I.F. 5/16							12	0 0			
15					1	I.F. 3/8							5	0 0			
16					1	I.F. 1/2							4	0 0			
17																	
18																	
19																	
20			2701 A1215		1	W 14 x 550					A572GR50		25	6 0			M.2.E.
21																	
22																	
23																	
24																	
25																	
26			TOTAL		25						TOTAL		50				1-OF-1
01																	
02																	
03																	
04																	
05																	
06																	
07																	
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23																	
24																	
25																	
26			TOTAL								TOTAL						

#5 B700 ADDED

R	1	DATE July 22/85	BY WG	SPEC. AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 3, REXDALE, ONTARIO M9W 5B2
V.	3	DATE	BY	FINISH NONE	

MADE 27: EC	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT: 84-15	DWG NO. 1215
CHK'D. 28: ES	DATE 12-7-85		DETAIL: COLUMN (81)	(14TH TIER)		

A1191

W20 7/8 x 605