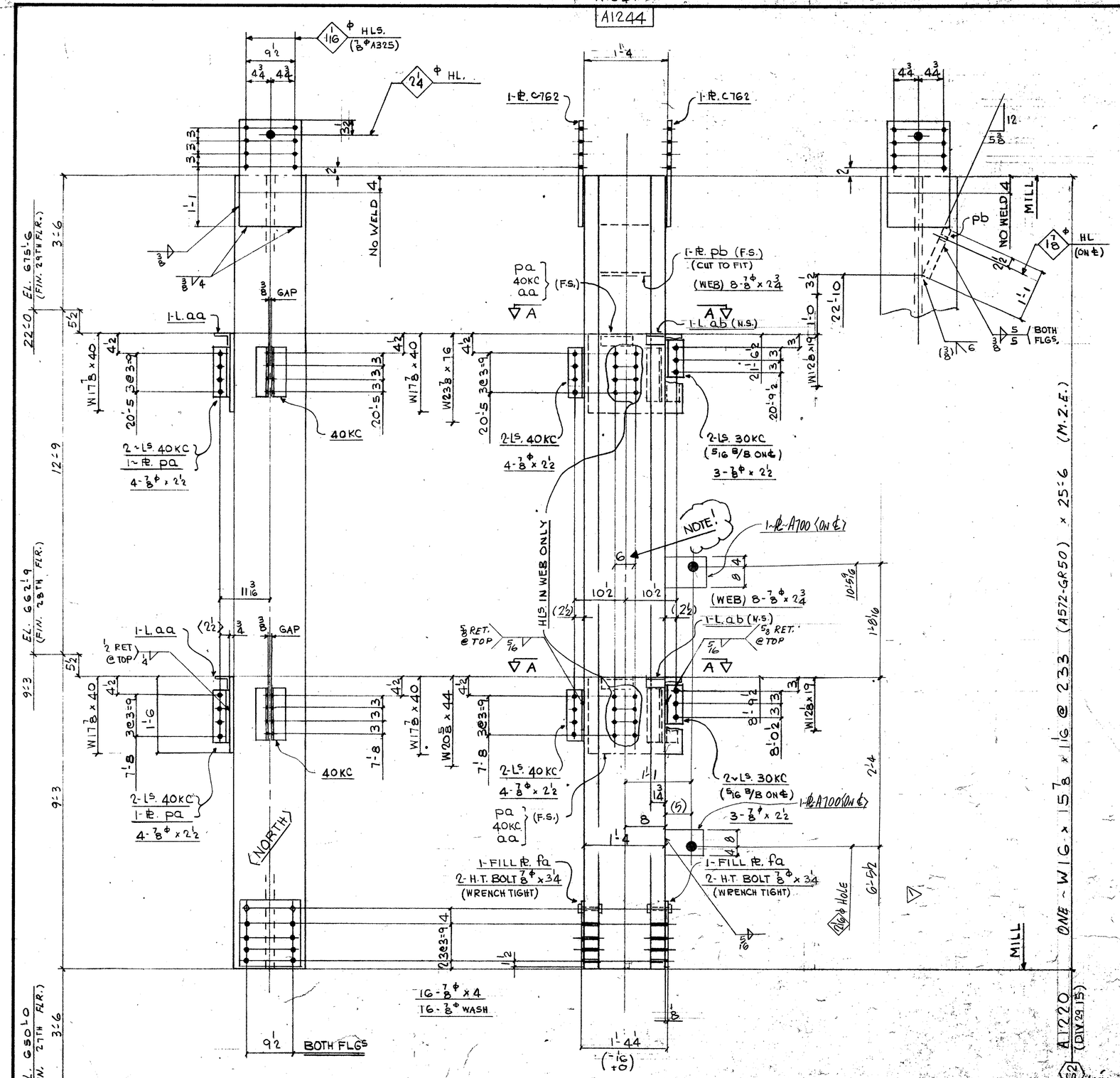
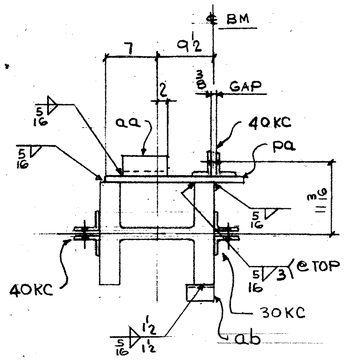
W15 3/4 x 211

A1244





FIELD BOLTS:

22 - 7/8ϕ (A325F) x 2 1/2
16 - L x 2 3/4
16 - L x 4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E28/29, 901, 9159, E118,

BILL OF MATERIAL

LINE	C O S T	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	4	L	4	x	3 x 3/8			44W		0	8	8			
04				40KC	8							1		0	11	8			
05				AA	2	L	4	x	3 x 3/8					0	6	0			PLAIN
06				AB	2				L					0	3	0			
07				C762	2	PL	12	8	x		0 8	44W		2	0	0			
08				PA	2														
09				PB	1														
10				FA	2	L	12	8	x		0 2	L		1	4	0			CUT TO FIT
11	X			A700	2	PL	9	0	x		1 0	44W		1	0	0			
12					4	HT BOLT 7/8 x 3 1/4						325							
13																			
14					1	LF. 5/16								0	11	0			
15					1	LF. 3/8								0	7	0			
16					1	LF. 1/4								0	4	0			
17																			
18																			
19																			
20			2915 A1220		1		W 14 x 233					A572GR50		25	6	0	91	20	M.Z.E.
21																			
22																			
23																			
24																			
25																			
26			TOTAL		32							TOTAL		52					1-OF-1
01																			
02																			
03																			
04																			
05																			
06																			
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21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

A	DATE July 20/85	BY GG	SPEC. AS NOTED	FRANKEL STEEL LIMITED	July 25/85
E 1	DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B3	
V 2	DATE	BY	FINISH NONE		
3	DATE	BY			

MADE	DATE	SQUAD	PROJECT	CONTRACT	DRG. NO.
27 EC	JUNE '85	FR	7 WORLD TRADE CENTER	84-152	1220
CHK'D 28 ES	DATE 15-7-85		DETAIL: COLUMN G(62) 62 (15TH TIER)		

A1196

W16 3/8 x 257