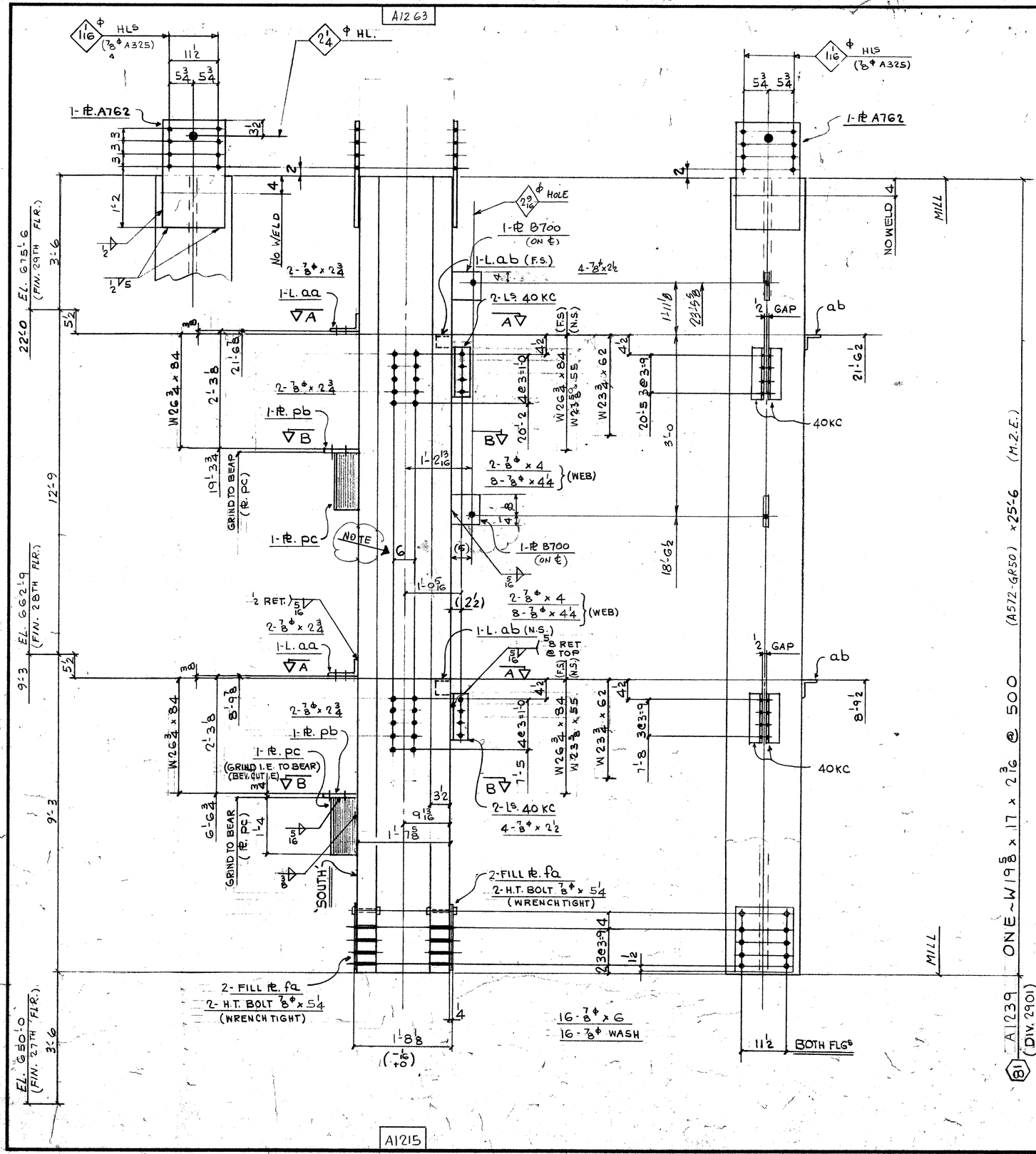
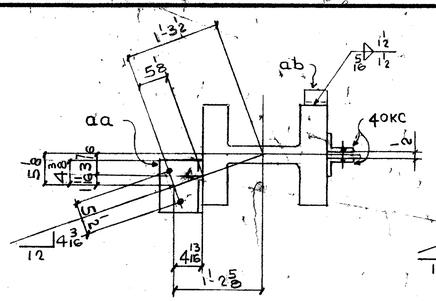
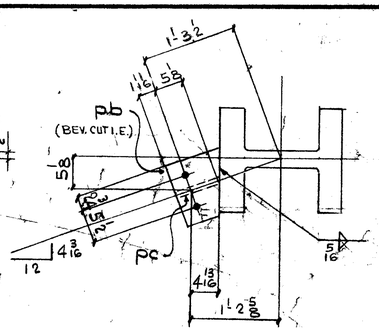
W19 x 455

A1263







FIELD BOLTS:

8 - 7/8φ (A325F) x 2½
8 - x 2¾
4 - x 4
16 - x 4¼
16 - x 6
16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E28/29, E11B, E50
901,9157

BILL OF MATERIAL

LINE	CCOSDSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				40KC	4		L4	x 3	x 3/8			44W		1	2	8			
04				AA	2		L7	x 4	x 3/8			⊥		0	8	12			
05				AB	2		L3	x 3	x 3/8			⊥		0	3	0			
06				A762	2	PL	14	8	x	0	10	44W		2	1	0			PLAIN
07																			
08				PB	2	PL	8	12	x	0	12	44W		0	11	0			BEV. CUT I.E.
09				PC	2		7	0	x		10	⊥		1	4	0			GRIND I.E. TO BEAR
10				FA	4	⊥	14	8	x	0	2	⊥		1	4	0			
11	X	8700	2 PL	9	x	1	x	1'-0											
12				4	HT BOLT 7/8 x 5 1/4							325							
13																			
14				1	I.F. 5/16										7	0	0		
15				1	I.F. 3/8										5	0	0		
16				1	I.F. 1/2										4	0	0		
17																			
18																			
19																			
20	2901 A1239			1	W 14 x 500							A572GR50		25	6	0	90	J	M.E.
21																			
22																			
23																			
24																			
25																			
26	TOTAL 27												TOTAL 46						1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26	TOTAL												TOTAL						

AUG 2/85

REV.	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE	BY	HOLES 15/16φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE	BY	FINISH NONE		
MADE 27 EC	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT: 84-152	DWG NO. 1239
CHK'D. 28 MJF	DATE AUG 1/85		DETAIL: COLUMN (81) (15TH TIER)		