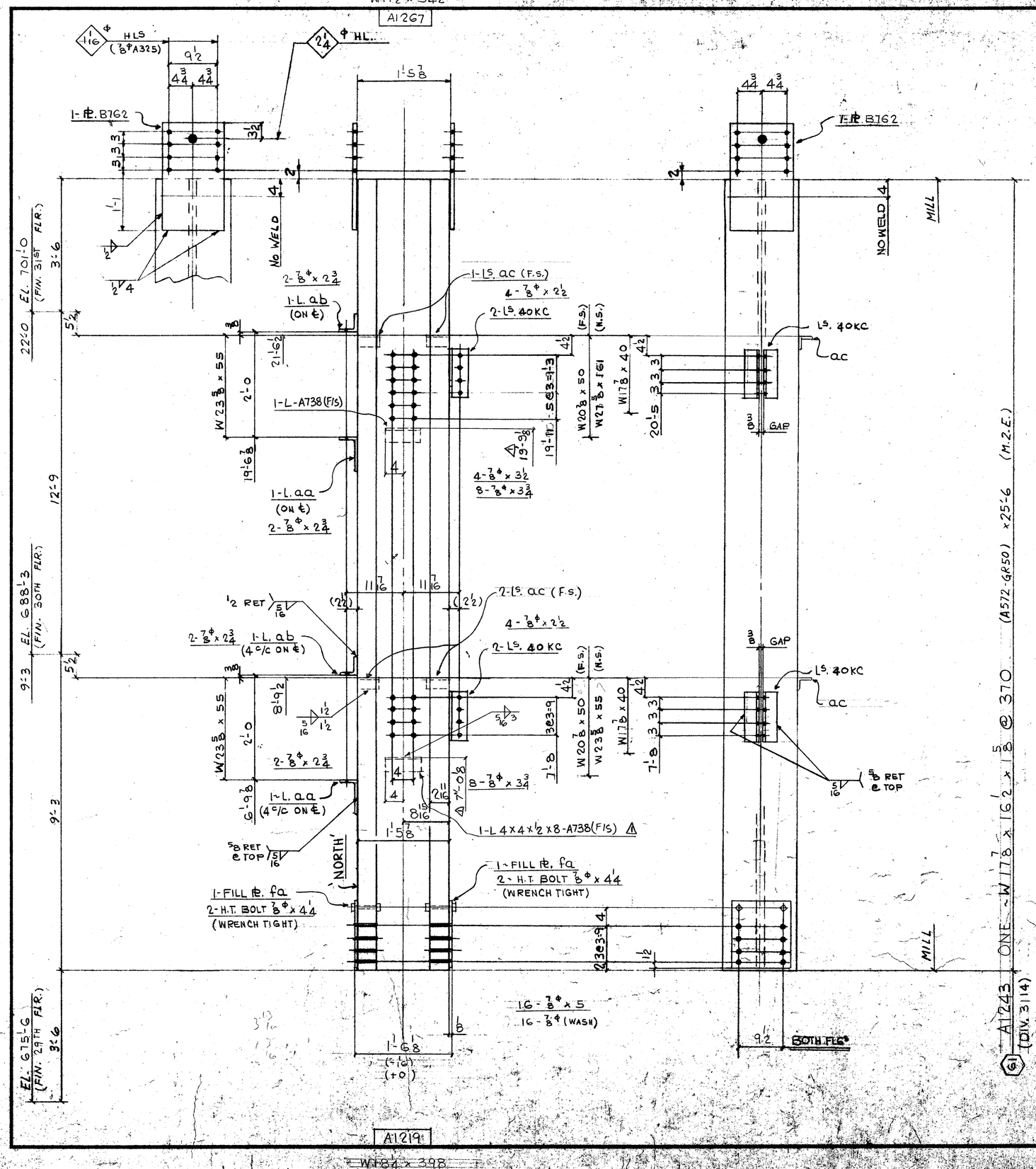
W172 × 342

A1267



FIELD BOLTS:

8 - ⅞ϕ (A325F) × 2½
8 - × 2¾
4 - × 3½
16 - × 3¾
16 - × 5
16 - ⅞ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS. & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30, 31, E118
901, 9157

BILL OF MATERIAL

LINE	CODE	COMM'L SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In.	THK 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				40KC	4	L	4	×	3	/	8	44W		0	11	8			
04				AA	2	L	8	×	4	×	3/4			0	8	0			
05				AB	2	L	4	×	4	×	3/8			0	7	8			
06				AC	4	L	3	×	3	×	3/8			0	3	0			PLAIN
07																			
08				B162	2	PL	12	8	X			44W		2	0	0			
09				FA	2	L	12	8	X			L		1	4	0			
10																			
11					4	HT BOLT ⅞ × 4 ¼ A325													
12																			
13					1	I.F. 5/16										0	0		
14					1	I.F. ½										4	0		
15																			
16																			
17																			
18			3114A1243		1	W 14 × 370						A572GR50		25	6	0	9	19	M.E.E.
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		24				TOTAL					40					1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
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22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

FRICTION SEAT FOR BEAMS.

R	A DATE SEP 28,85	BY HSS	SPEC. AS NOTED			
E	2 DATE	BY	HOLES 15/16ϕ 4/N	FRANKEL STEEL LIMITED		
V.	3 DATE	BY	FINISH NONE	220 ATTWELL DRIVE, UNIT 5, REXDALE, ONTARIO M9W 5M8		
DRAWN ZF	EC	DATE JULY 85	SQUAD FR	PROJECT 7 WORLD TRADE CENTER	CONTRACT 84-152	DRG. NO. 1243
CHK'D JB		DATE AUG 23/85		DETAIL COLUMN (61) (16TH TIER)		

Aug 29/85

A1219

W184 × 398