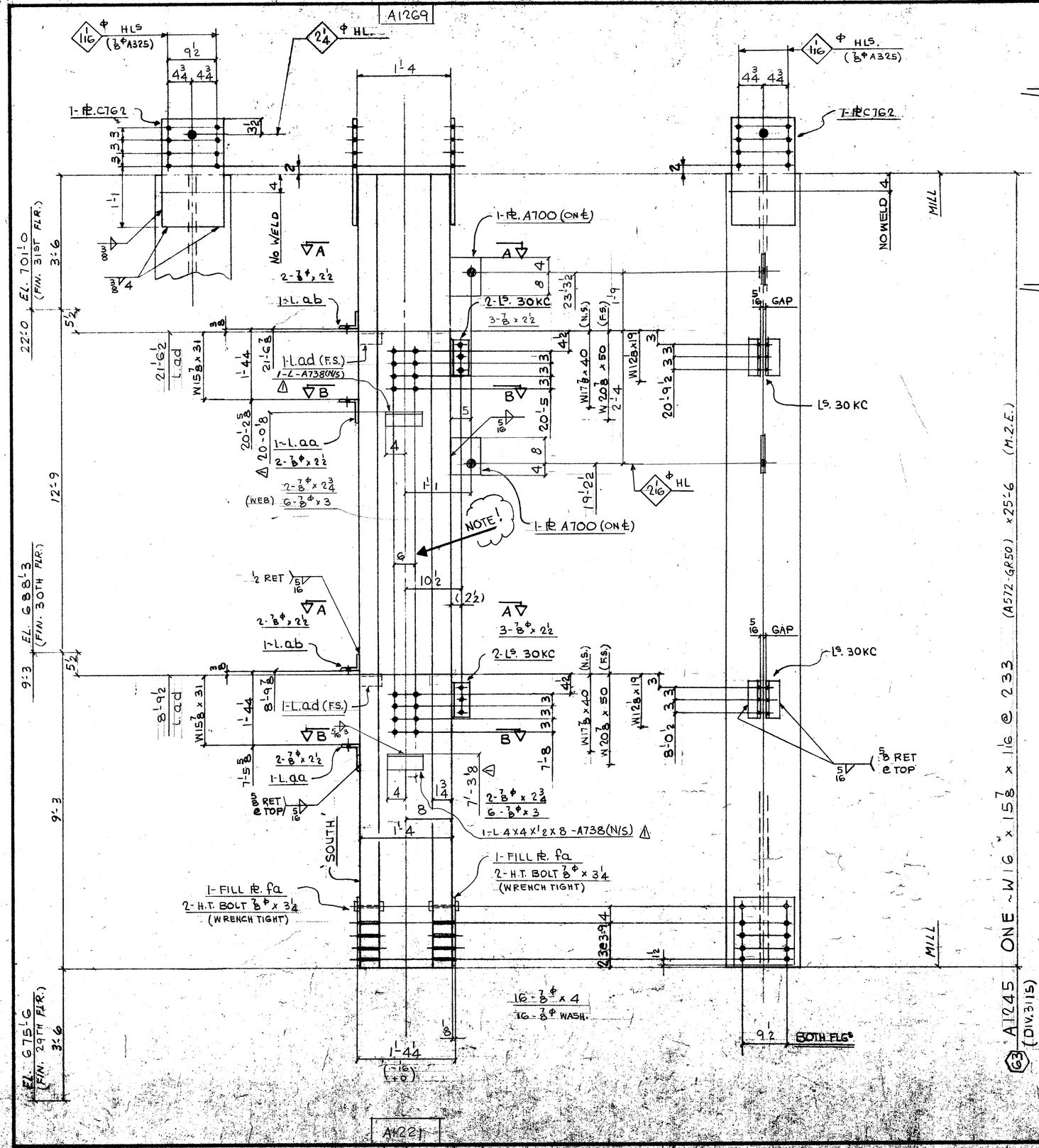
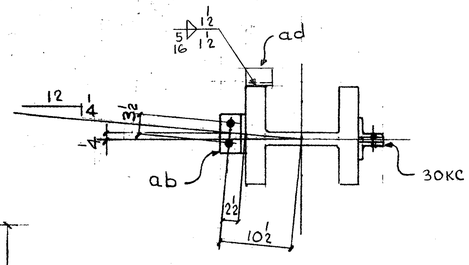
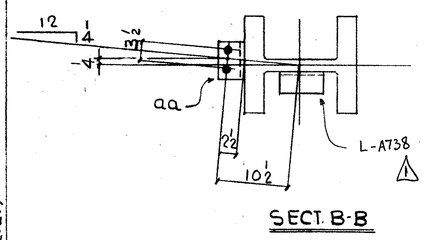
W15 4 x 211

A1269







FIELD BOLTS:

14 - 7/8φ (A325F) x 2 1/2
4 - ∠ x 2 3/4
12 - ∠ x 3
16 - ⊥ x 4

16 - 7/8φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31 E118
901.9167

BILL OF MATERIAL

LINE	CCOSITE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	16th	X PLATE ONLY	THK In.	16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4	×	3	×	3/8		44W		2	8	8		
04				11	2	L	8	×	4	×	3/4		∠		0	8	0		
05				AB	2	L	4	×	4	×	3/8		⊥		0	7	8		
06				AD	2	L	3	×	3	×	3/8				0	2	8		PLAIN
07	X	A700	2-PL 9	× 1	× 1'-0														
08			C162	2 PL	12	8	X					08	44W		2	0	0		
09			FA	2 ⊥	12	8	X					02	⊥		1	4	0		
10				4	HT BOLT 7/8 x 3 1/4								325						
11																			
12				1	LF 5/16										6	0	0		
13				1	LF 3/8										4	0	0		
14																			
15																			
16																			
17	3115	A1245		1	W14 x 233 A572GR50									25	6	0	9	20	M.2.E.
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL	22					TOTAL				38					1	OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										

Detailed Sept 21/85

ERECTION SEAT FOR BEAMS

R E V	1 DATE SEP28,85	BY HSS	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE	BY	HOLES 15/16φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B5	
	3 DATE	BY	FINISH NONE		
MADE BY EC	DATE JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
CHK'D JB	DATE AUG 29/85		DETAIL: COLUMN (63) (16TH TIER)	84-152	1245