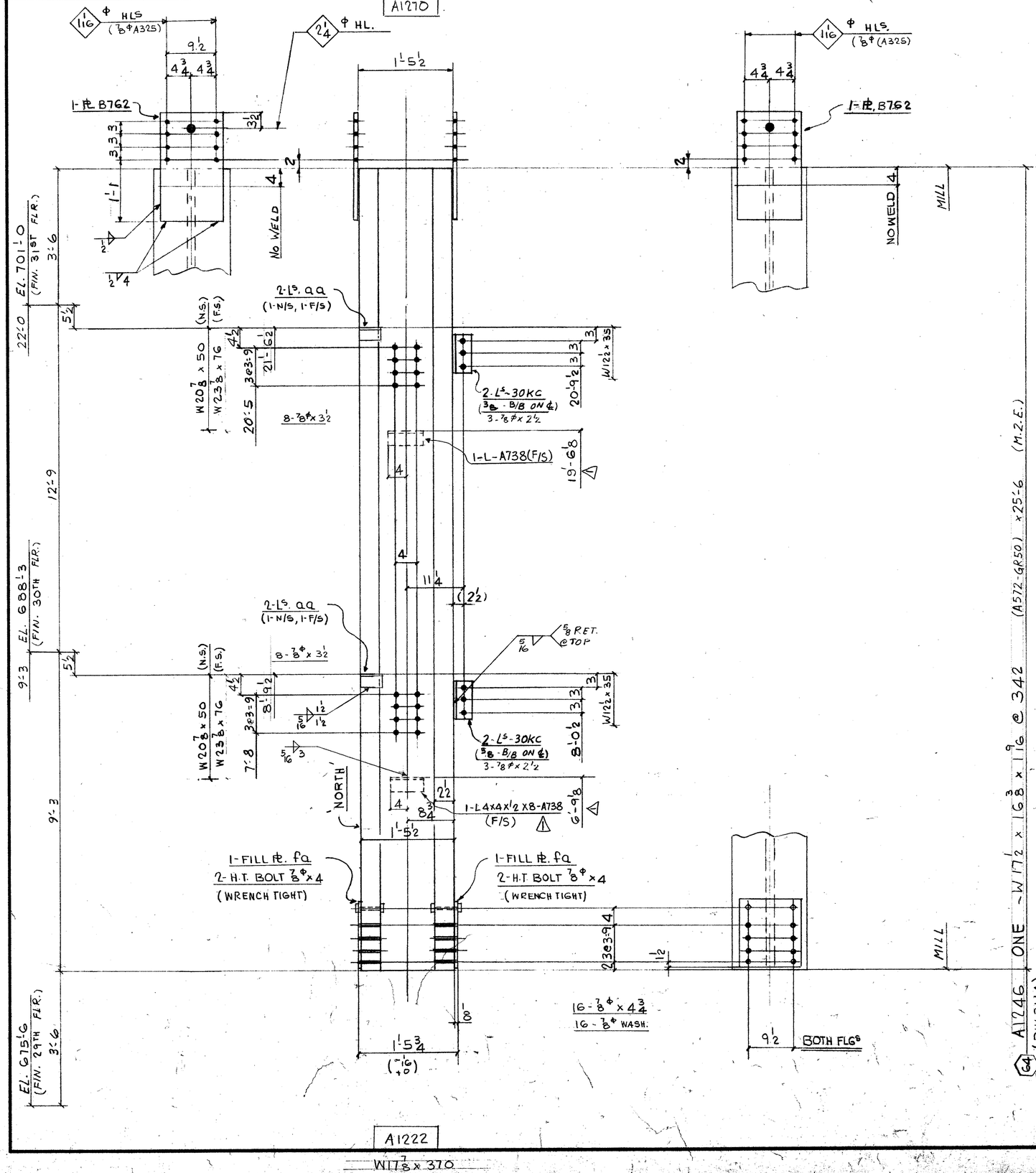
W178 x 311

A1270



A1222

W178 x 370

FIELD BOLTS

6 ~ 7/8ϕ (A325-F) x 2 1/2
16 ~ ⌶ x 3 1/2
16 ~ ⌶ x 4 3/4

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31, E118 A
901

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30KC	4	L	4	× 3	× 3/8			44W		0	8	8			
04				M1	4	L	3	× 3	× 3/8			L		0	3	0			PLAIN
05																			
06				B762	2	PL	12	8	×		010	44W		2	0	0			
07				FA	2	L	12	8	×		02	L		1	4	0			
08																			
09					4	HT BOLT 7/8 x 4						325							
10																			
11																			
12					1	LF 5/16								4	0	0			
13					1	LF 1/2								4	0	0			
14																			
15																			
16																			
17	3114	A1246			1	W14 x 342						A572GR50		25	6	0	92	3	M.E.
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		20				TOTAL			36							1-OF-1

ERECTION SEAT FOR BEAMS

REV.	DATE	BY	
1	DATE SEP 28, 85	BY HSS	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16ϕ U/N
3	DATE	BY	FINISH NONE

MADE 27 EC | DATE JULY 85 | SQUAD FR
CHK'D. 28 JB | DATE AUG 7/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 1 WORLD TRADE CENTER
DETAIL: COLUMN 64 (16TH TIER)
CONTRACT 84-152 | DWG.No. 1246