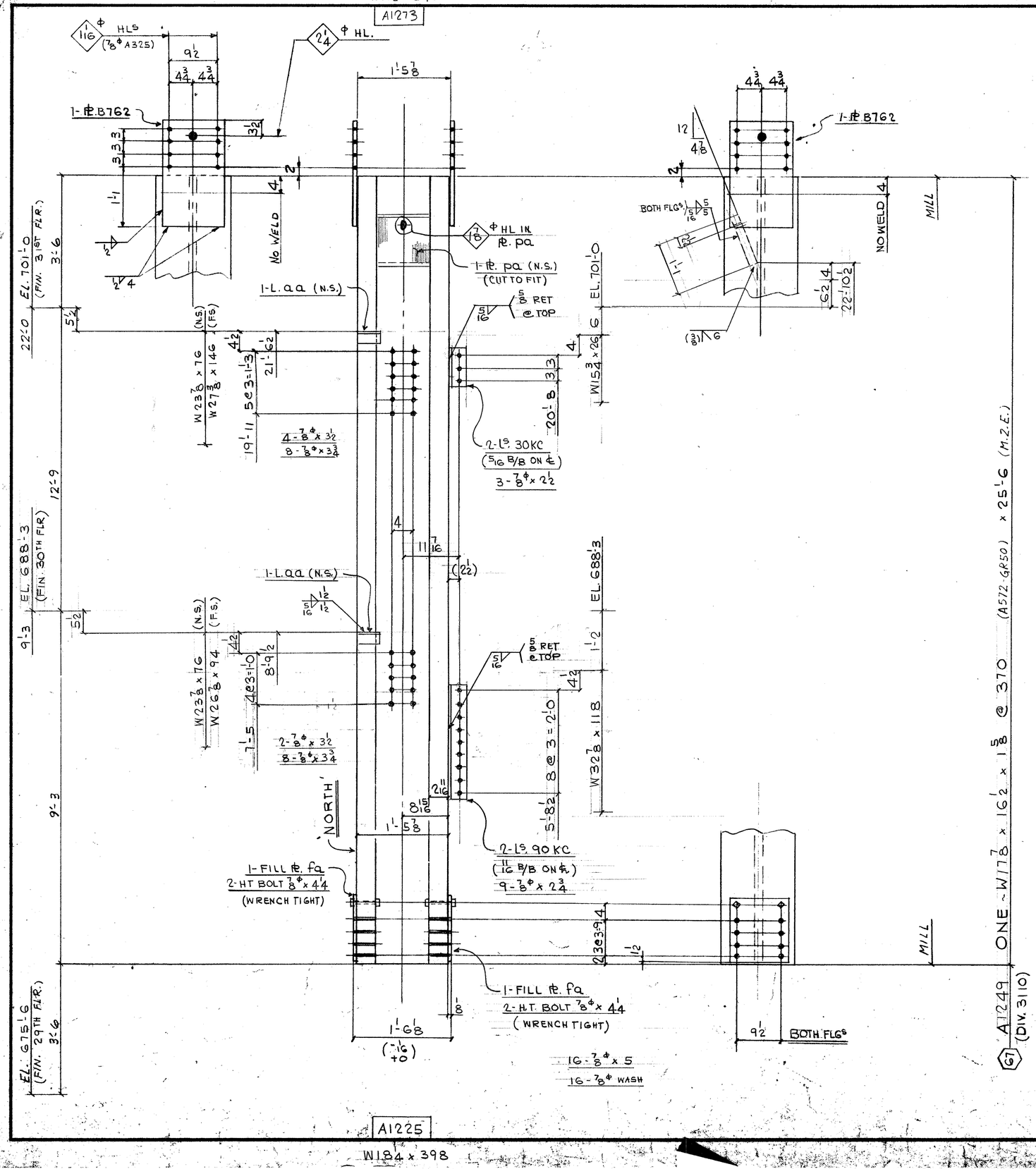



## FIELD BOLTS:

3 - ⅞ϕ (A325F) x 2½
9 - x 2¾
6 - x 3½
16 - x 3¾
16 - x 5
16 - ⅞ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31, E11B
901

## BILL OF MATERIAL

| LINE | GOOSET | COMMX SHIP DIVN. | PIECE MARKS MAIN MAT'L. | PIECE MARKS DETAIL MAT'L. | NO. OF PIECES | MATERIAL DESCRIPTION PL | WIDTH Inch | WIDTH 16th | X PLATE ONLY | THK. In. | THK. 16th | GRADE CODE | DOOR | FINISHED LENGTH Feet | FINISHED LENGTH In. | FINISHED LENGTH 16th | PAGE | LINE | REMARKS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 01 | | | | F001 | | | | | | | | | | | | | | | |
| 02 | | | | 90KC | 2 | L | 4 | × 4 × | 3/8 | | | 44W | | | 2 | 2 8 | | | |
| 03 | | | | 30KC | 2 | L | 4 | × 3 × | 3/8 | | | | | | 0 | 8 8 | | | |
| 04 | | | | AA | 2 | L | 3 | × 3 × | 3/8 | | | ⊥ | | | 0 | 3 0 | | | PLAIN |
| 05 | | | | | | | | | | | | | | | | | | | |
| 06 | | | | B762 | 2 | PI | 12 | 8 | X | | 010 | 44W | | | 2 | 0 0 | | | |
| 07 | | | | FA | 2 | + | 12 | 8 | X | | 002 | | | | 1 | 4 0 | | | |
| 08 | | | | PA | 1 | + | 12 | 8 | X | | 112 | ⊥ | | | 1 | 0 0 | | | CUT TO FIT |
| 09 | | | | | | | | | | | | | | | | | | | |
| 10 | | | | | 4 | HT BOLT ⅞ x 4½ | | | | 325 | | | | | | | | | |
| 11 | | | | | | | | | | | | | | | | | | | |
| 12 | | | | | 1 | I.F. 5/16 | | | | | | | | | 8 | 0 0 | | | |
| 13 | | | | | 1 | I.F. ½ | | | | | | | | | 4 | 0 0 | | | |
| 14 | | | | | | | | | | | | | | | | | | | |
| 15 | | | | | | | | | | | | | | | | | | | |
| 16 | | | | | | | | | | | | | | | | | | | |
| 17 | 3110 | A1249 | | | 1 | W14 x 370 | | | | A572GR50 | | | | 25 | 6 | 0 9 | 19 | M2E | |
| 18 | | | | | | | | | | | | | | | | | | | |
| 19 | | | | | | | | | | | | | | | | | | | |
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| 25 | | | | | | | | | | | | | | | | | | | |
| 26 | | | TOTAL | | 19 | | | | TOTAL | | | | | 43 | | | 1-OF-1 | | |

| LINE | GOOSET | COMMX SHIP DIVN. | PIECE MARKS MAIN MAT'L. | PIECE MARKS DETAIL MAT'L. | NO. OF PIECES | MATERIAL DESCRIPTION | FINISHED LENGTH | PAGE | LINE | REMARKS |
|---|---|---|---|---|---|---|---|---|---|---|
| 01 | | | | | | | | | | |
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| 26 | | | TOTAL | | | TOTAL | | | | |

Sept 1/85

| REV. | | | | |
|---|---|---|---|---|
| 1 | DATE | BY | SPEC | AS NOTED |
| 2 | DATE | BY | HOLES | 15/16 ϕ U/N |
| 3 | DATE | BY | FINISH | NONE |

**FRANKEL STEEL LIMITED**
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B7

| MADE | DATE | SQUAD | PROJECT | CONTRACT | DWG. |
|---|---|---|---|---|---|
| 27 EC | JULY 85 | FR | 7 WORLD TRADE CENTER | 84-152 | 1249 |
| CHK'D. 28 J.B. | DATE AUG 28/85 | | DETAIL: COLUMN (G1) (16TH TIER) | | |