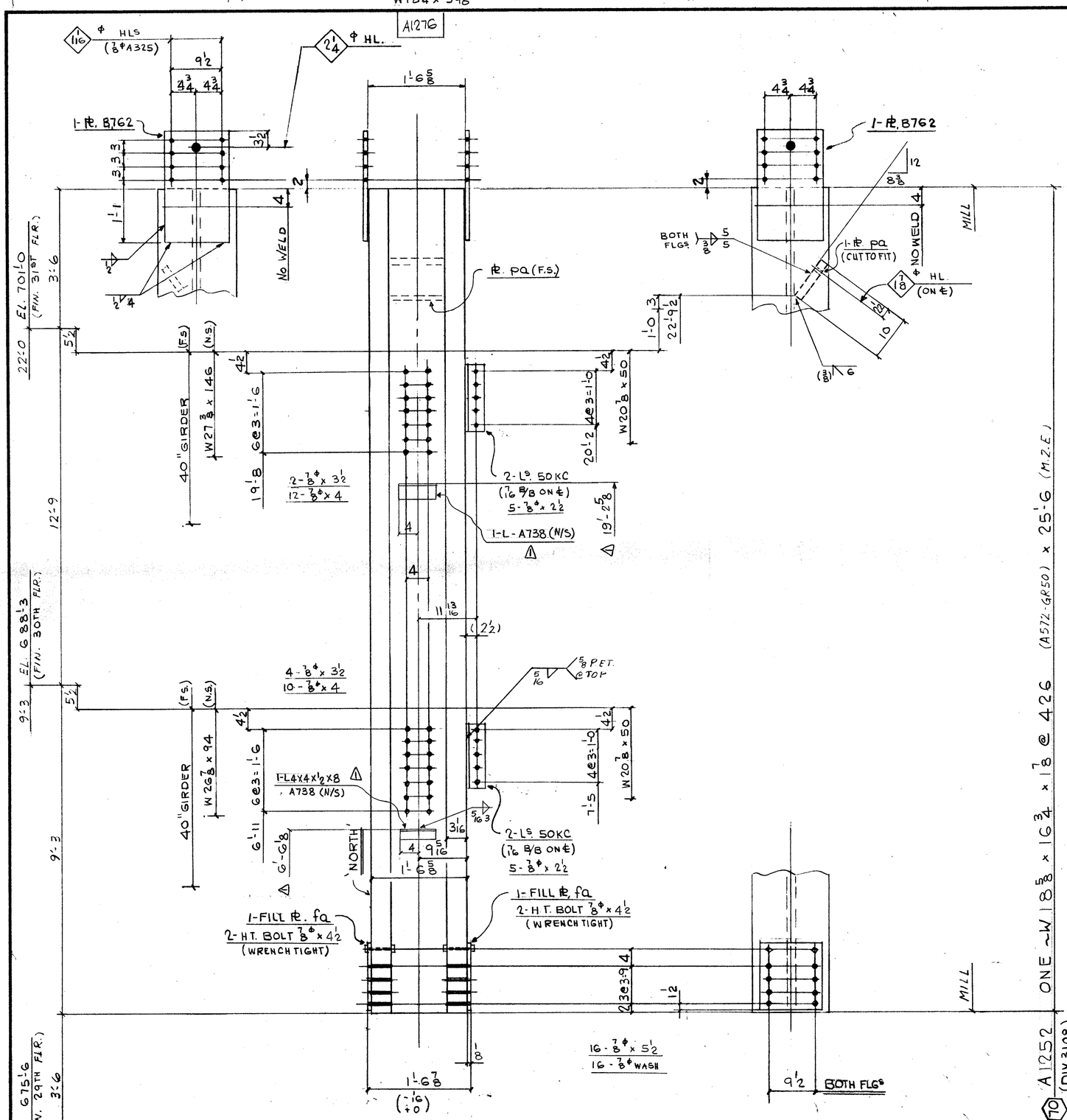
W18⁴ x 398

A1276



A1228

W.19 x 455

FIELD BOLTS

10 - ⅞℄ (A325F) x 2½
6 - x 3½
22 - x 4
16 - x 5½

16 - ⅞℄ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E 30/31 E118
901

BILL OF MATERIAL

LINE	CC CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION WIDTH PL Inch 16th X PLATE ONLY THK In 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In 16th	PAGE	LINE	REMARKS
01				F001									
02													
03			50KC		4	L4 x 3 x 3/8	44W		12	8			
04													
05													
06			B762		2	PL 12 8 x	010		44W	2 00			
07			PA		1	10 0 x	112		L	1 08			CUT TO FIT
08			FA		2	L 12 8 x	02			1 40			
09													
10					4	HT BOLT ⅞ x 4½	325						
11													
12					1	IF 5/16				3 00			
13					1	IF ⅜				2 00			
14					1	IF				4 00			
15													
16													
17													
18	310	A1252			1	W 14 x 426	A572GR50		25	6 0 90	17	M.E.	
19													
20													
21													
22													
23													
24													
25													
26	TOTAL		18		TOTAL	39							1-OF-1

01											
02											
03											
04											
05											
06											
07											
08											
09											
10											
11											
12											
13											
14											
15											
16											
17											
18											
19											
20											
21											
22											
23											
24											
25											
26	TOTAL				TOTAL						

ERECTION SEAT FOR BEAMS

R	1 DATE SEP 28, 85	BY HSS	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
E	2 DATE	BY	HOLES 15/16 ℄ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z2	
V.	3 DATE	BY	FINISH NONE		
MADE 27	EC	DATE JULY 85	SQUAD FR	PROJECT: 1 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D. 28	JB	DATE SEPT 3/85		DETAIL: COLUMN 10 (16TH TIER)	DWG.No. 1252

Sept 5/85