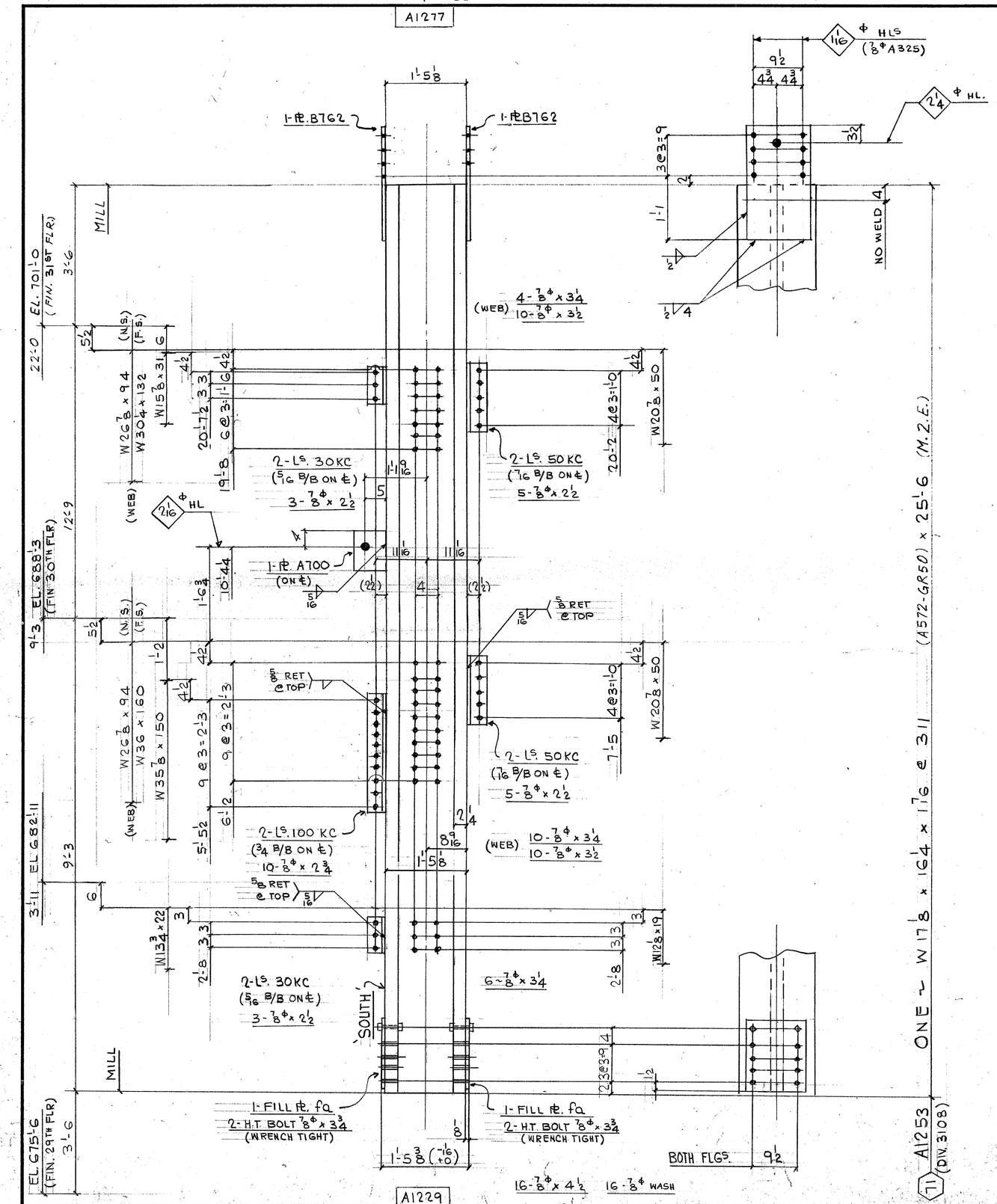


FIELD BOLTS:

16 - 7/8Φ (A325F) x 2 1/2
10 - x 2 3/4
20 - x 3 1/4
20 - x 3 1/2
16 - x 4 1/2

16 - 7/8Φ (A325) WASHER

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31
E118,901

BILL OF MATERIAL

LINE	COSOTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				30KC	4	L	4	x 3	x 3/8			44W		0	8	8			
04				50KC	4	L						L		1	2	8			
05				100KC	2	L	4	x 4	x 3/8			L		2	5	8			
06				B762	2	PL	12	8	x		0 10	44W		2	0	0			
07				FA	2	L	12	8	x		0 12	L		1	4	0			
08		x	A700	1-PL 9	x	1	x	1'-0											
09					4	HT BOLT 7/8 x 3 3/4						325							
10																			
11					1	IF 5/16								12	0	0			
12					1	IF 1/2								4	0	0			
13																			
14																			
15			3108A1253		1	W14 x 311						A572GR50		25	6	0	90	14	M2E
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22				TOTAL					47			(1 OF 1)		

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
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17																			
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19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16Φ U/N
3	DATE	BY	FINISH	NONE

Sept 5/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD	PROJECT		CONTRACT	DWG.No.
27	EC	JULY '85	FR	7 WORLD TRADE CENTER		84-152	1253
CHK'D 28	JB	DATE SEPT 3/85		DETAIL COLUMN (11)	(16TH TIER)		