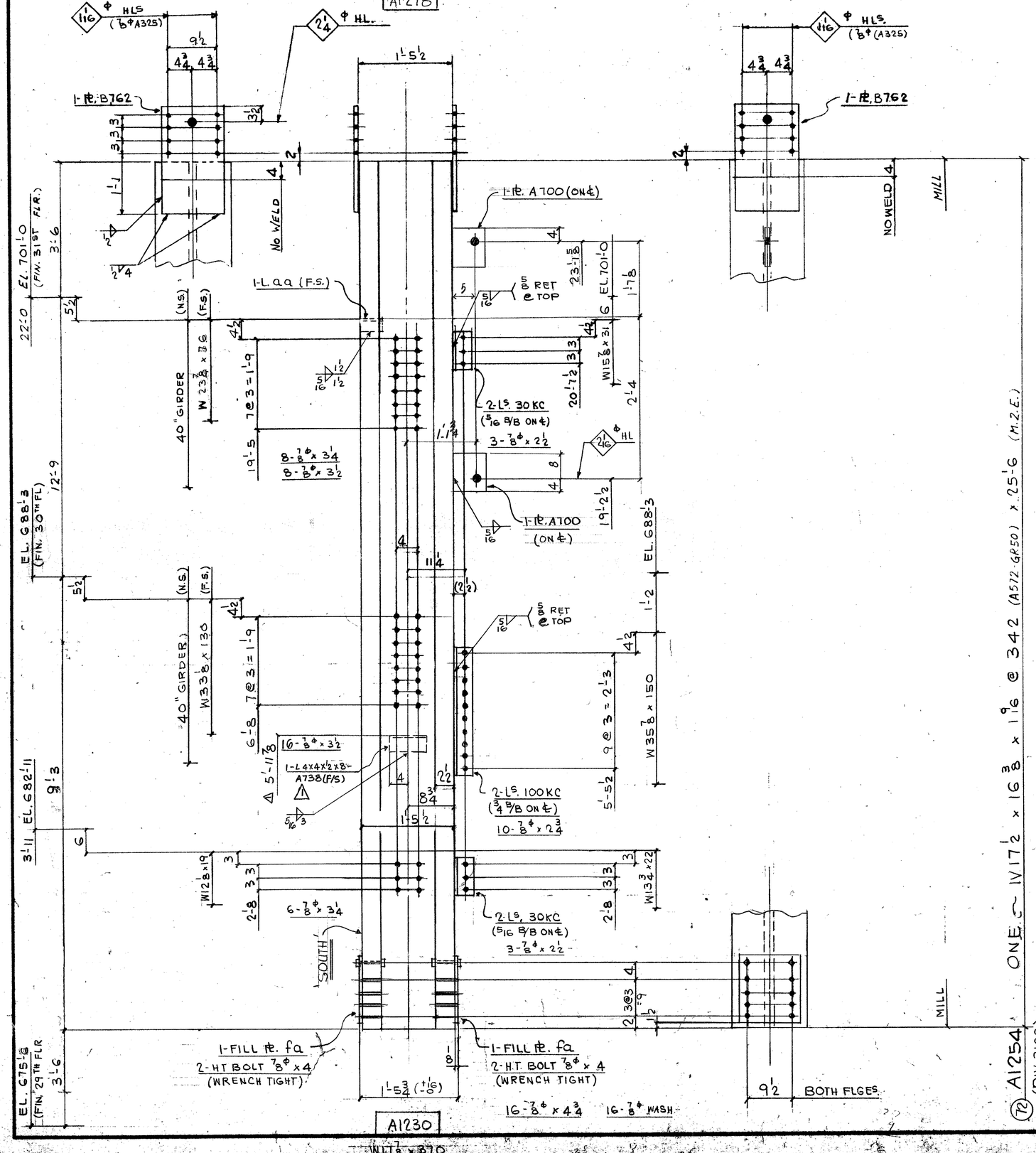
W118 x 311

A1278



A1230

W17 x 370

FIELD BOLTS

6 ~ 7/8Φ (A325-F) x 2 1/2
10 ~ x 2 3/4
14 ~ x 3 1/4
24 ~ x 3 1/2
16 ~ x 4 3/4
16 ~ 7/8Φ (A325) WASH.

DIMS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C.L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31, E50 E118
901

BILL OF MATERIAL

LINE	CC CODE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION PL inch 16th x PLATE ONLY THK in. 16th	GRADE CODE	USER	FINISHED LENGTH Feet in. 16th	PAGE LINE	REMARKS
01				F001							
02				100KC	2	L 4 x 4 x 3/8	44W		2 5 8		
03				30KC	4	L 4 x 3 x 3/8			0 8 8		
04				AA	1	L 3 x 3 x 3/8			0 3 0		PLAIN.
05	X	A700	2-PL 9		x 1 x 1'-0						
06			B762		2 PL 12 8 x	010			2 0 0		
07			FA		2 L 12 8 x	02	L		1 4 0		
08											
09					4 HT BOLT 7/8 x 4		325				
10											
11											
12					1 IF 5/16				8 0 0		
13					1 IF 1/2				4 0 0		
14											
15											
16											
17		3108	A1254		1	W14 x 342	A572GR50		25 6 09 2 3	M.2.E.	
18											
19											
20											
21											
22											
23											
24											
25											
26			TOTAL 19			TOTAL 42					1-OF-1

01											
02											
03											
04											
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23											
24											
25											
26			TOTAL			TOTAL					

ERECTION SEAT FOR BEAM

REV	DATE	BY
1	DATE SEP 28,85	BY HSS
2	DATE	BY
3	DATE	BY

SPEC. AS NOTED
HOLES 15/16Φ U/N
FINISH NONE

MADE 27 EC | DATE JULY 85 | SQUAD FR
CHK'D 28 J.B | DATE SEPT 3/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO

PROJECT: 7 WORLD TRADE CENTER | CONTRACT 84-152
DETAIL: COLUMN (72) (16TH TIER) | DWG. NO. 1254

72 - MASTER