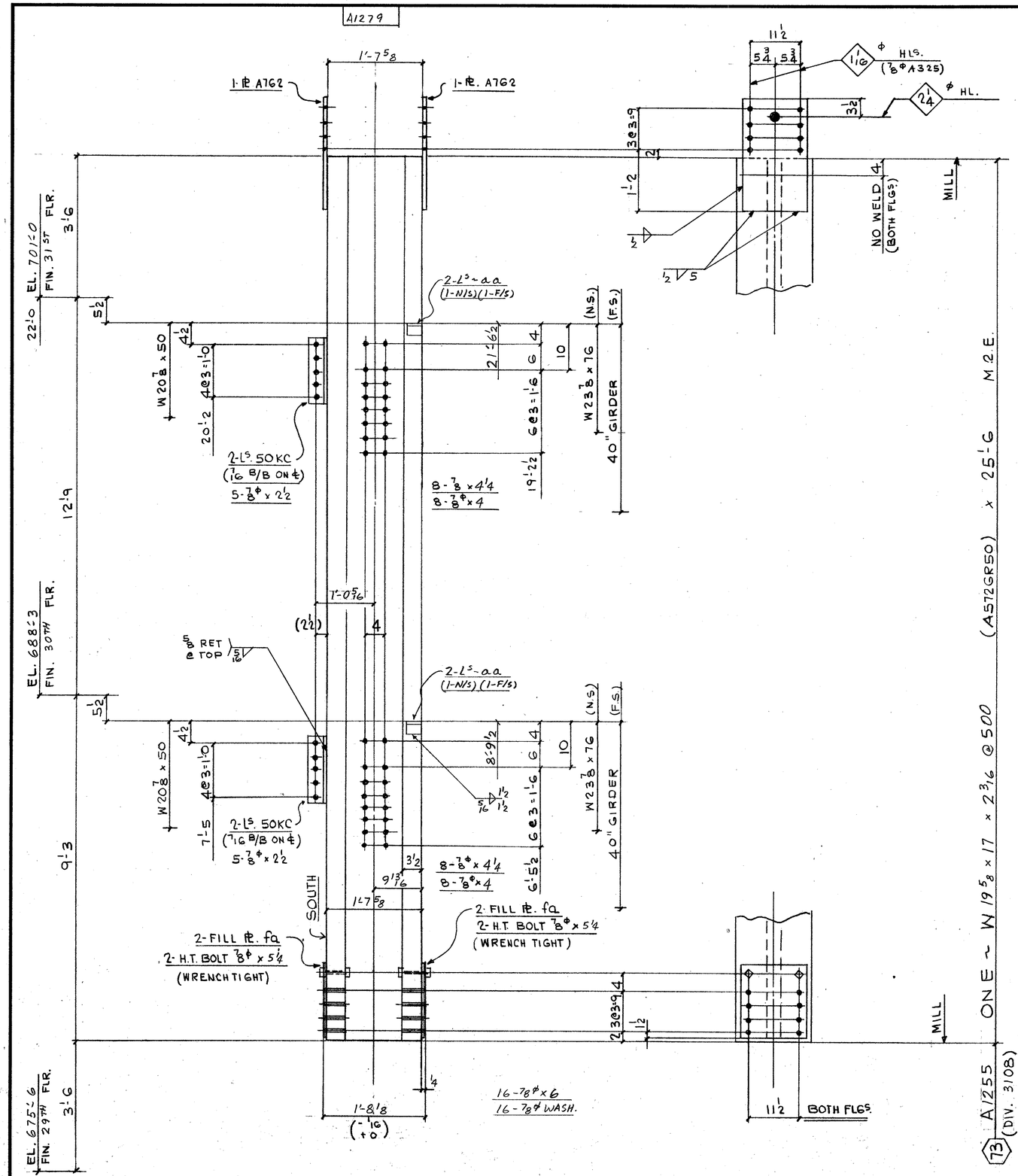
W19 x 455

A1279



A1231

W20 1/4 x 550

FIELD BOLTS:

10 - 7/8ϕ (A325F) x 2 1/2
16 - x 4
16 - x 4 1/4
16 - x 6

16 - 7/8ϕ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. G40.21-44W

E70 SERIES ELECTRODES

REF. DWG. E30/31

E118,901

BILL OF MATERIAL

LINE	C C O S D T E	COMMK SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				50KC	4	L	4	x	3 x 3/8			44W		1	2	8			
04				AA	4	L3x3x3/8						1		0	3	0			PLAIN
05																			
06				A1G2	2PL	14	8	x		0	10	44W		2	1	0			
07				FA	4	L	14	8	x	0	2	L		1	4	0			
08																			
09																			
10																			
11					4	HT BOLT 7/8 x 5 1/4 325													
12																			
13																			
14					1	IF 5/16								6	0	0			
15					1	IF 1/2								4	0	0			
16																			
17																			
18																			
19	3108	A	1255		1	W14 x 500						A572GR50		25	6	0	90	7	M.2.E.
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22				TOTAL					39					(1 OF 1)

LINE	C C O S D T E	COMMK SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02																			
03																			
04																			
05																			
06																			
07																			
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21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										Sept 5/85

REV.				
1	DATE	BY	SPEC.	AS NOTED
2	DATE	BY	HOLES	15/16ϕ U/N
3	DATE	BY	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	SF	DATE 15/ JULY /85	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28	J.B	DATE SEPT 3/85	FR	DETAIL: COLUMN LINE 73 16TH TIER)	84-152	1255