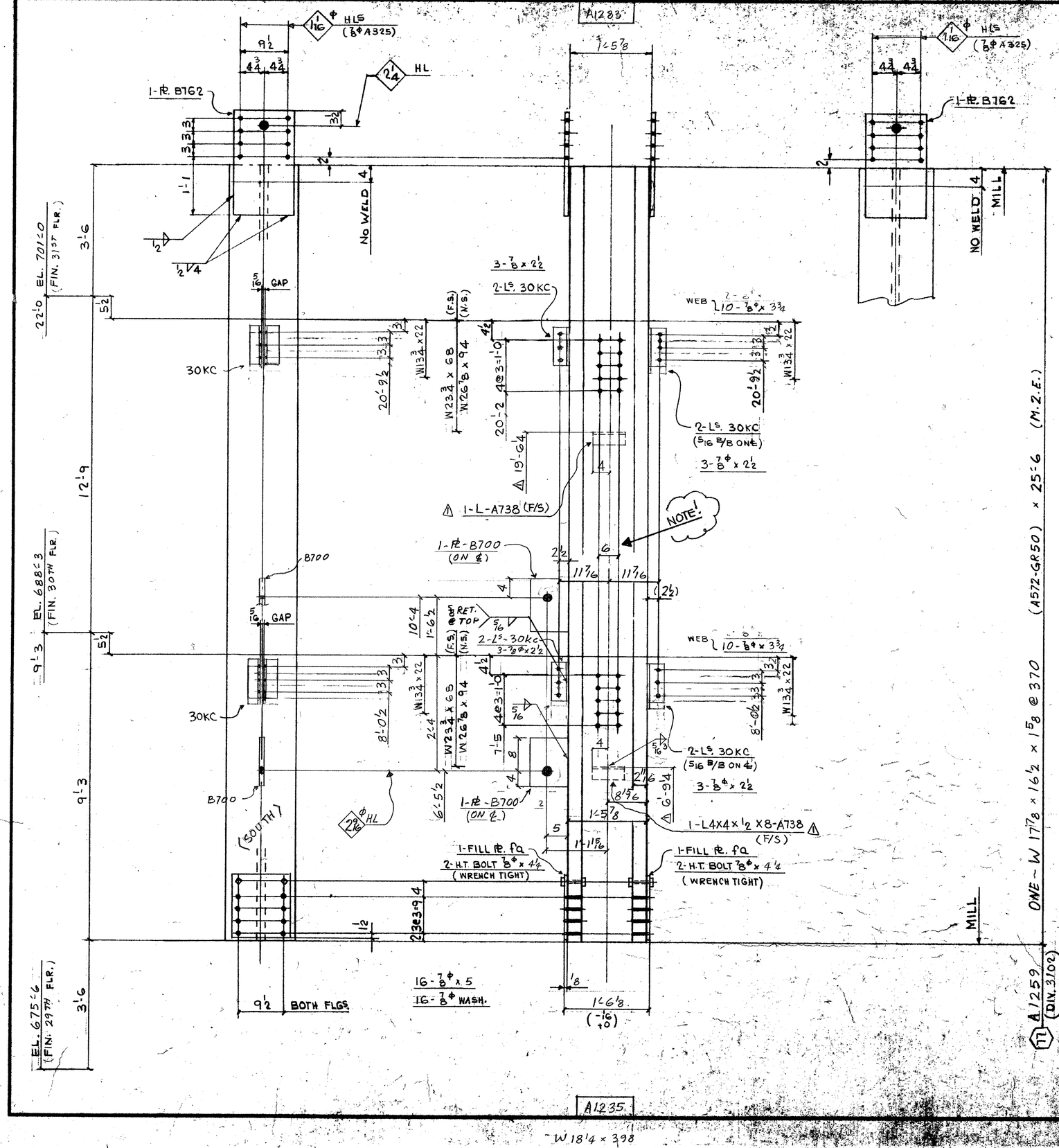


FIELD BOLTS:

12 - 7/8ϕ (A325F) x 2 1/2
4 - x
20 - x 3 3/4
16 - x 5

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E30/31
E118, 901

BILL OF MATERIAL

LINE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	PL	MATERIAL DESCRIPTION WIDTH Inch 16th	X PLATE ONLY THK In. 16th	GRADE CODE	DESIGN	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01			F001												
02															
03			30KC	8		L 4 x 3 x 3/8		44W		0	8	8			
04															
05															
06			B762	2	PL	12 8 x	.010	44W		2	0	0			
07			FA	2	L	12 8 x	.02	L		1	4	0			
08	X	B700	2-PL 9 x 1 x 1'-0												
09				4		HT BOLT 7/8 x 4 1/4		325							
10				1		I.F. 5/16						11	0		
11				1		I.F. 1/2						4	0		
12															
13															
14															
15		3102 A1259		1		W14 x 370		A572GR50		25	6	0	91	9	M.2.E.
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															
26		TOTAL 20					TOTAL 43								1 OF 1

LINE															
01															
02															
03															
09															
10															
11															
12															
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															
26		TOTAL					TOTAL								

A	DATE SEP27, 85	BY HSS	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES 15/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5R2	
3	DATE	BY	FINISH NONE		
MADE 27 SF	DATE 16/ JULY/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1259
CHK'D 28 JB	DATE Sept 3/85		DETAIL: COLUMN ℄ (11) 16TH TIER		

Oct 7/85
Sept 6/85