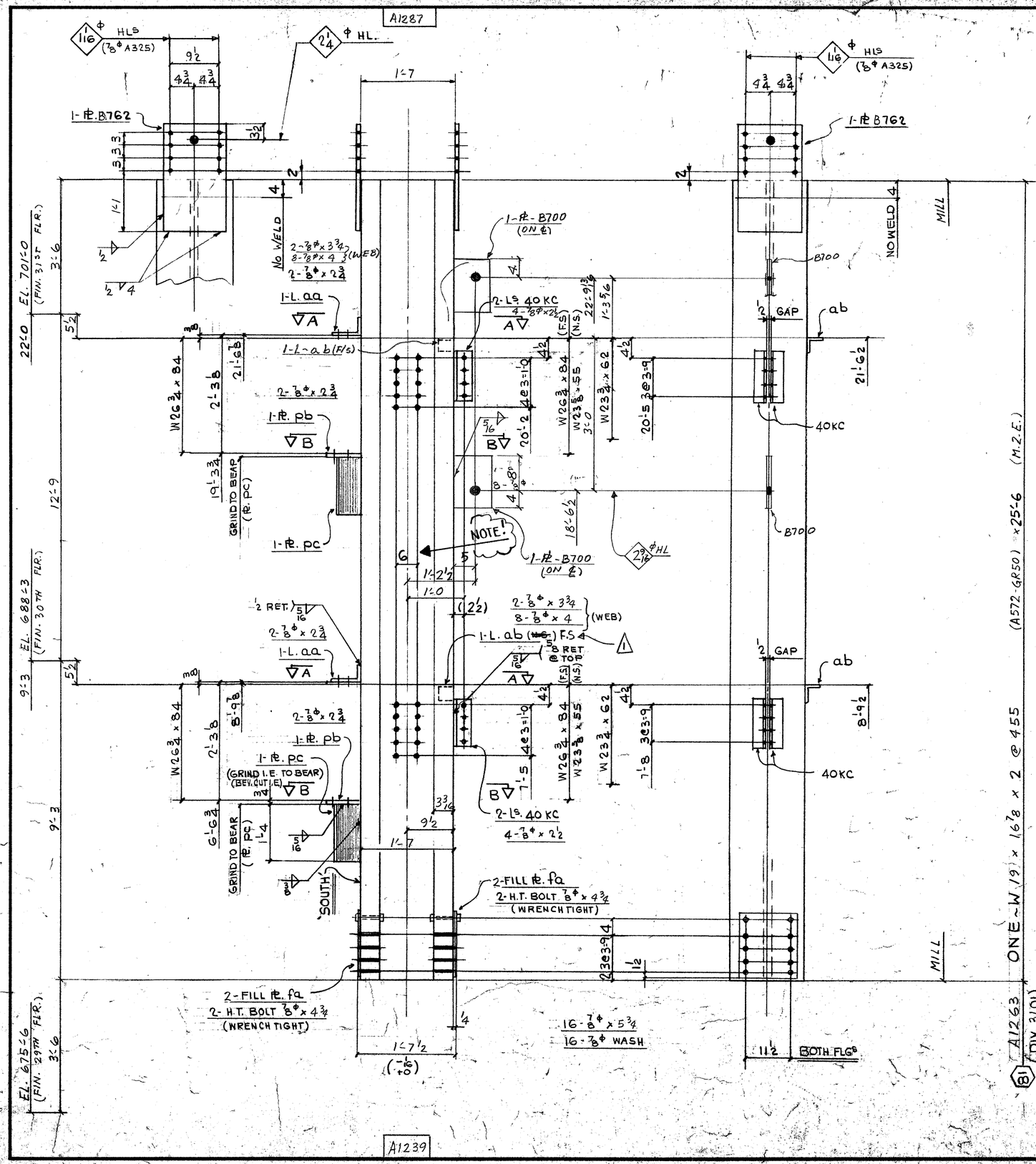
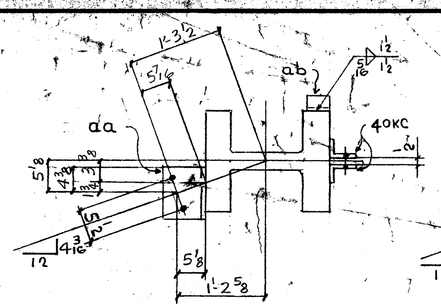
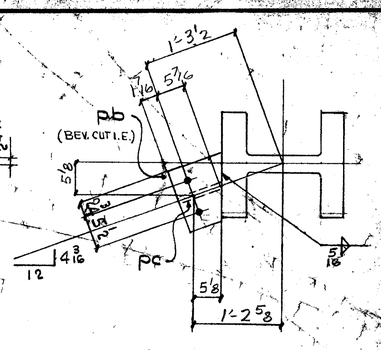
W18 5/8 x 426

A1287





SECT. A-A



SECT. B-B

FIELD BOLTS:

8 - 7/8ϕ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 3 3/4
16 - x 4
16 - x 5 3/4
16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E30/31, E118
901.9157

BILL OF MATERIAL

LINE	CC SD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				40KC	4	L	4	x 3 x	3/8			44W		1	2	8			
04				AA	2	L	7	x 4 x	3/8			⊥		0	8	12			
05				AB	2	L	3	x 3 x	3/8			⊥		0	3	0			PLAIN
06				B762	2	PL	12	Bx		0	10	44W		2	0	0			
07																			
08				PB	2	PL	8	12x		0	12	44W		0	11	0			B.E.V. CUT I.E.
09				PC	2	L	7	0x		1	0	⊥		1	4	0			GRIND I.E. TO BEAR
10				FA	4	L	4	8x		0	12	⊥		1	4	0			
11	X	B700		2-PL 9 x 1 x 1'-0															
12					4	HT BOLT 7/8 x 4 3/4				325									
13																			
14					1	I.F. 5/16									11	0			
15					1	I.F. 3/8									5	0			
16					1	I.F. 1/2									4	0			
17																			
18																			
19																			
20	3	01	A1263		1	W 14 x 455				A572GR50			25	6	0	9025	M.L.E.		
21																			
22																			
23																			
24																			
25																			
26			TOTAL		27								TOTAL		50				1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
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20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL										TOTAL						

LOCATION OF Lab

REV.	1 DATE SEPT 6/85 BY J.B	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
	2 DATE BY	HOLES 15/16ϕ V/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5T8		
	3 DATE BY	FINISH NONE			
MADE 27 SE	DATE JULY 4/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT: 84-152-12	DWG.
CHK'D 28 J.B	DATE SEPT 3/85		DETAIL: COLUMN (81) 16TH TIER		

A1239

W19 5/8 x 500