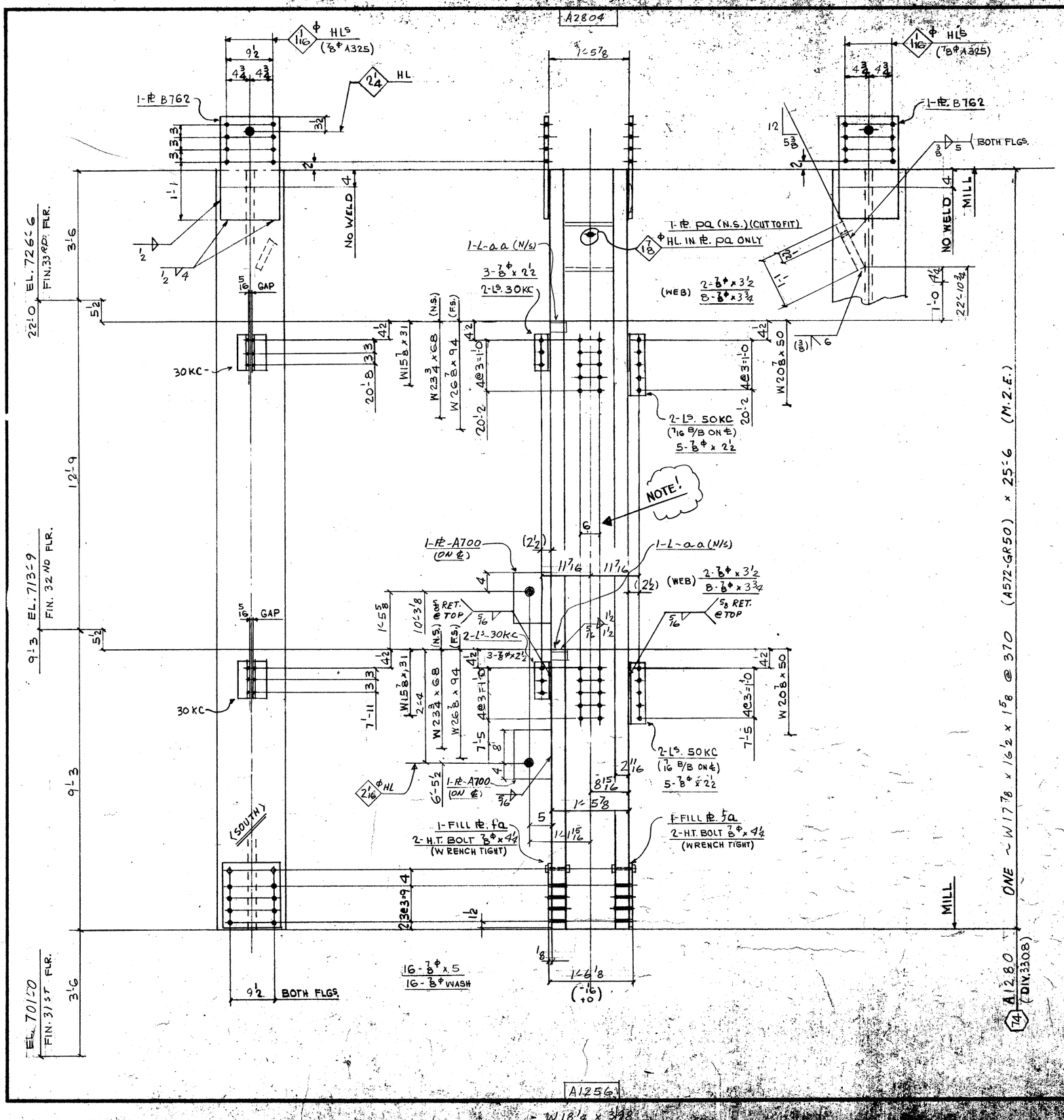


FIELD BOLTS:

16 - 7/8ϕ (A325F) x 2 1/2
4 - x 3 1/2
16 - x 3 3/4
16 - x 5

16 - 7/8ϕ (A325) WASHER

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21 - 44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E32/33
E50, E118, 901

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK In.	THK 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				30KC	4		L 4	x 3	x 3/8			44W		0	8	8			
03				50KC	4		L 4	x 3	x 3/8			L		1	2	8			
04				AA	2		L 3	x 3	x 3/8			L		0	3	0			PLAIN
05				B162	2	PL	12	8	x		0 10	44W		2	0	0			
06				PA	1		12	8	x		1 12	L		1	1	0			CUT TO FIT
07				FA	2		12	8	x		0 2	L		1	4	0			
08		X	A700	2-PL	9	x	1	x	1'-0										
09					4		HT. BOLT 7/8 x 4 1/4					325							
10					1		LF 5/16								1	0	0		
11					1		LF 1/2								4	0	0		
12					1		LF 3/8								3	0	0		
13																			
14																			
15			3308	A1280	1		W14 x 370					A572GR50		25	6	0	9	1	M.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	24							TOTAL		48					1-OF-1

REVISIONS	1 DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
	2 DATE	BY	HOLES 15/16ϕ U/N	220 ARTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z7	
	3 DATE	BY	FINISH NONE		
MADE 27 SF	DATE 24 JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DRG. NO. 1280
CHK'D 28 ES	DATE 29-8-85		DETAIL: COLUMN 14 TO 17TH TIER		

14 MASTER