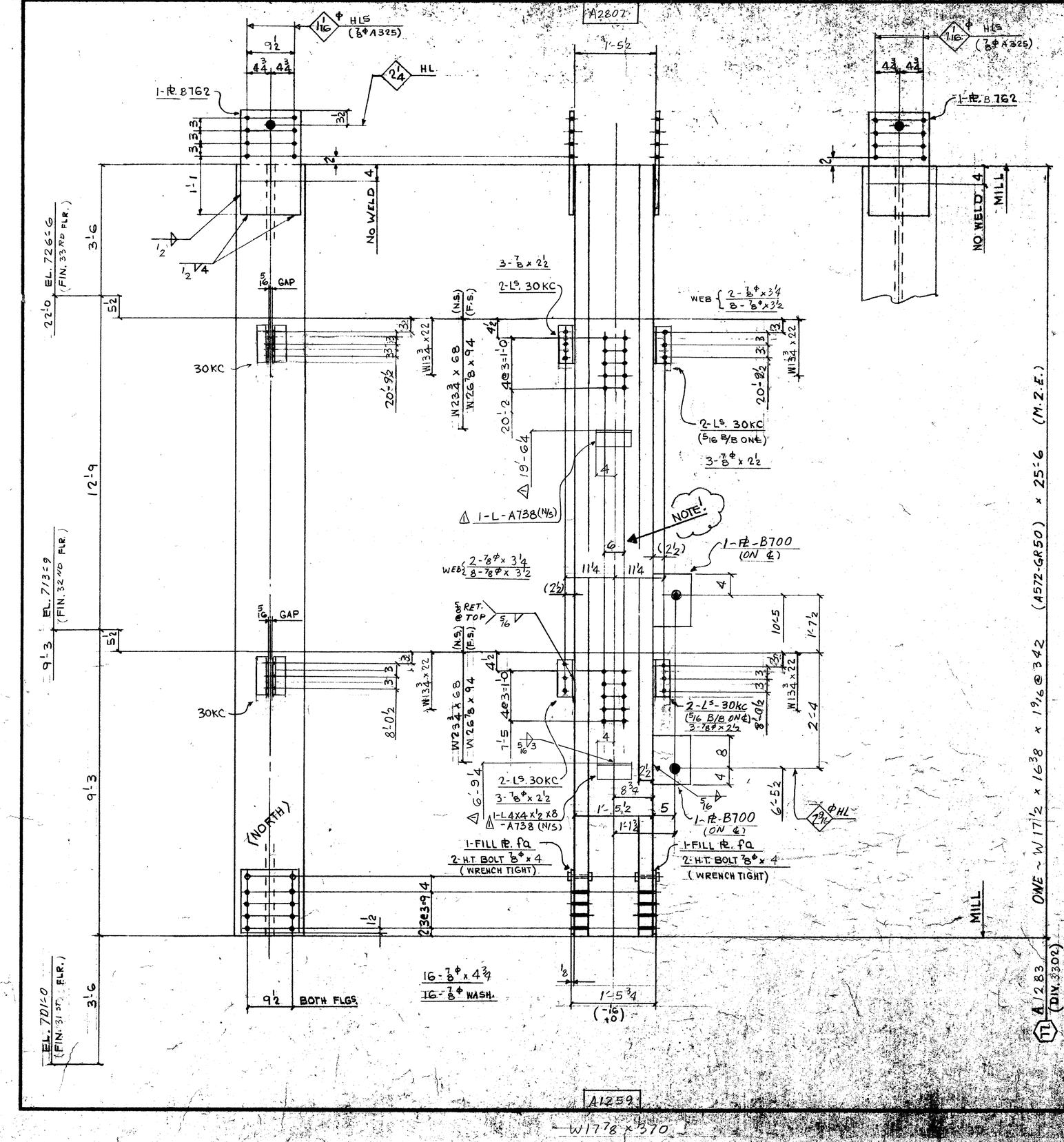


FIELD BOLTS:

12 - 7/8ϕ (A325F) x 2½
4 - x 3¼
16 - x 3½
16 - x 4¾

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG.S E32/33
E50, E118, 901

BILL OF MATERIAL

LINE	CC OD SD TE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	16th	X PLATE ONLY THK In.	16th	GRADE CODE	DSR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	8	L	4	-	3	x 3/8	44W		0	8	8			
04																		
05	X	B700	2-PL		9	x	1	x	1'-2	0								
06			B762		2	PL	12	8	x		010	44W	2	0	0			
07			FA		2		12	8	x		02	1	1	4	0			
08																		
09				4	HT BOLT 7/8 x 4							325						
10				1	I.F 5/16								11	0	0			
11				1	I.F 1/2								4	0	0			
12																		
13																		
14																		
15	3302	A1283		1	W14 x 342						A572GR50		25	6	0	92	3	M.2.E.
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26	TOTAL: 20				TOTAL 43													1 OF 1
01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
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21																		
22																		
23																		
24																		
25																		
26	TOTAL				TOTAL													

REVISIONS					
	A	DATE OCT. 1, 85	BY HSS	SPEC. AS NOTED	
	1	DATE	BY	HOLES 15/16ϕ U/N	
	2	DATE	BY	FINISH NONE	
	3	DATE	BY		

ERECTION SEAT FOR BEAM 2

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z5

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. NO.
SF	24 JULY 85	FR	7 WORLD TRADE CENTER	84-152	283
CHKD. ES	DATE 29-8-85		DETAIL COLUMN ⑪ 17TH TIER		