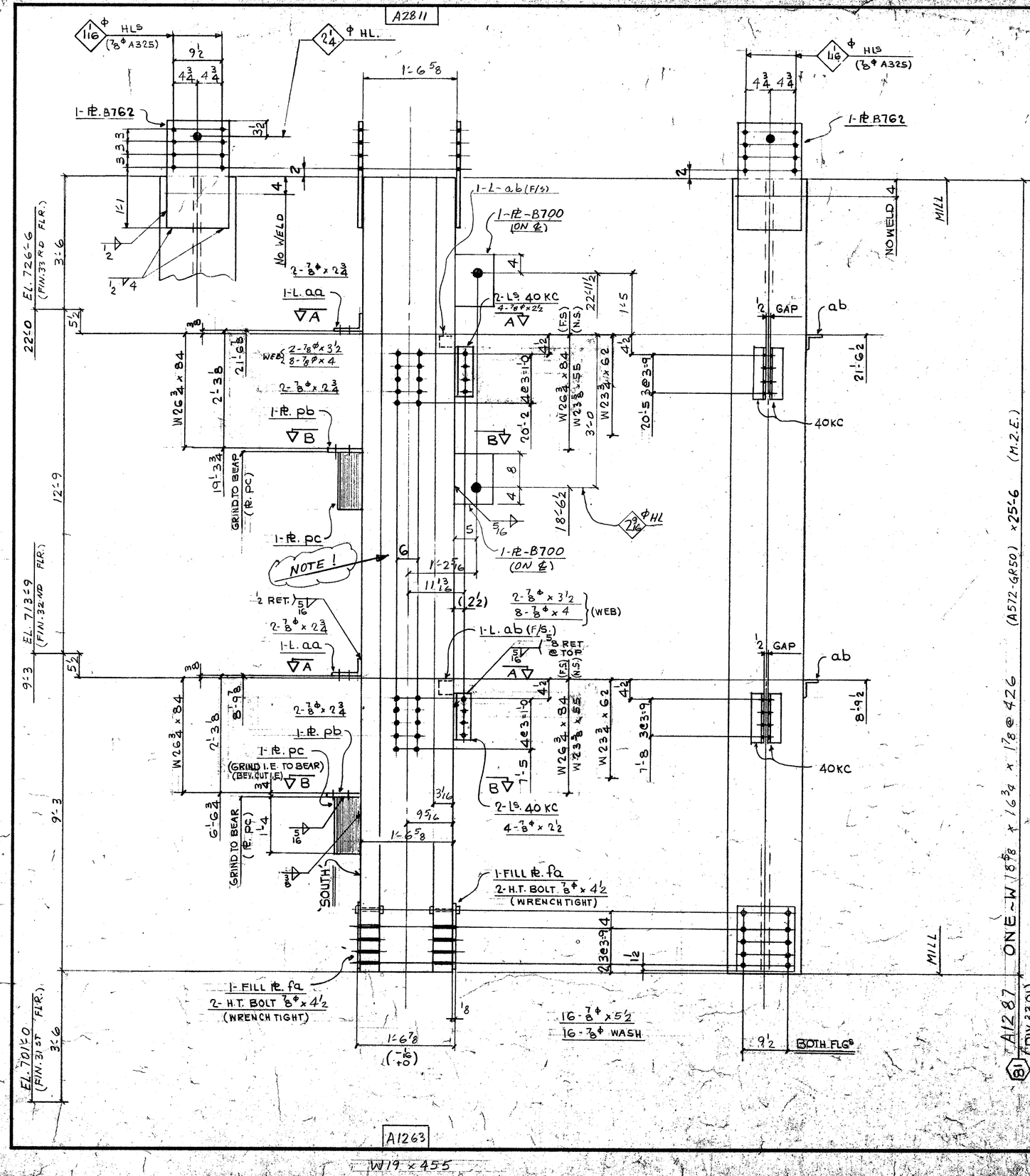
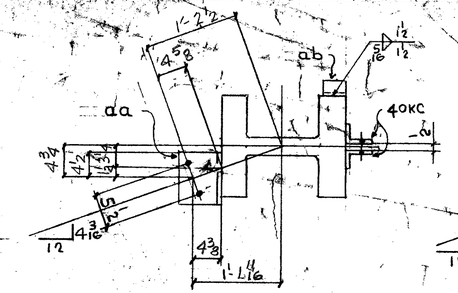
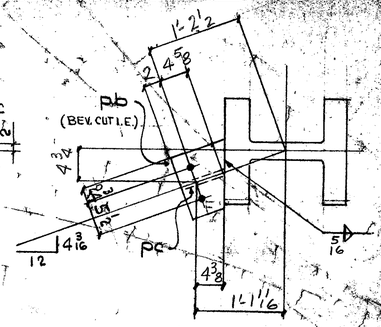
W11 7/8 x 370

A2811







FIELD BOLTS:

8 - 7/8Φ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 3 1/2
16 - x 4
16 - x 5 1/2
16 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E32/33, E117, E117A
E50, 901, 9157

BILL OF MATERIAL

LINE	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DISTR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	FAB	LINE	REMARKS
01				F001									11	8			
02																	
03			40KC	4	L	4	x 3 x	3/8		44W			3	8			
04			AA	2	L	7	x 4 x	3/8					0	9	0		
05			AB	2	L	3	x 3 x	3/8					0	3	0		PLAIN
06			B762	2	PI	12	8 x			44W			2	0	0		
07	X	B700	2-Pt	9	x	1	x 1'-0										
08			PB	2	PI	8	8 x		012	44W			0	11	0		BEV. CUT I.E.
09			PC	2	L	7	0 x		10		L		1	4	0		GRIND I.E. TO BEAR
10			FA	2	L	12	8 x		02		L		1	4	0		
11																	
12				4	HT BOLT 7/8 x 4 1/2					325							
13																	
14				1	LF 5/16								7	0	0		
15				1	LF 3/8								5	0	0		
16				1	LF 1/2								4	0	0		
17																	
18																	
19																	
20	3301	A1287		1	W	14	x 426			A572GR50		25	6	0	30.17	M.2.E.	
21																	
22																	
23																	
24																	
25																	
26		TOTAL	25							TOTAL		46					1-OF-1

01																	
02																	
03																	
04																	
05																	
06																	
07																	
08																	
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21																	
22																	
23																	
24																	
25																	
26		TOTAL								TOTAL							

REV.			
	1 DATE	BY	SPEC. AS NOTED
	2 DATE	BY	HOLES 15/16Φ U/N
	3 DATE	BY	FINISH NONE

MADE 27 BF — DATE 25 JULY 85 — SQUAD FR
CHKD 28 ES — DATE 29-8-85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 5, REXDALE, ONTARIO M9W 5M8

PROJECT: 1 WORLD TRADE CENTER — CONTRACT 84-152
DETAIL: COLUMN (81) 17TH TIER — DWG 1287

A1263

W19 x 455