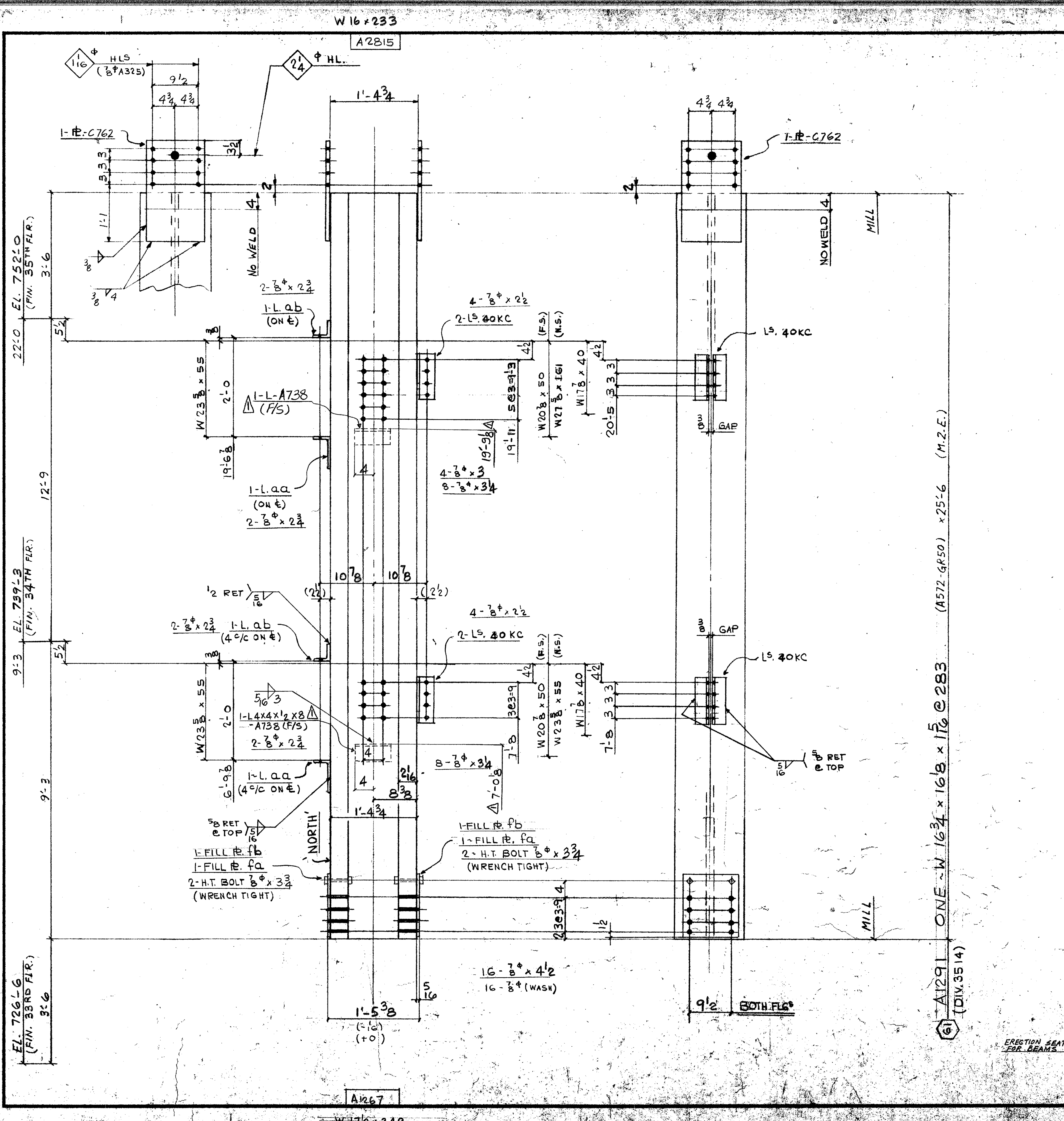


ERECTION SEAT FOR BEAMS

FIELD BOLTS:

8 - 7/8 Φ (A325F) x 2 1/2
8 - x 2 3/4
4 - x 3
16 - x 3 1/4
16 - x 4 1/2
16 - 7/8 Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40-21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E34, E35, E118 A
901, 9157

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	MATERIAL DESCRIPTION (WIDTH Inch 16th X PLATE ONLY)	THK. In. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F001											
02																
03				40KC	4		L4 x 3 x 3/8		44W		0	11	8			
04				AA	2		L8 x 4 x 3/4		44W		0	8	0			
05				AB	2		L4 x 4 x 3/8		44W		0	7	8			
06																
07																
08				C762	2	PL	12 8 X	0 8	44W		2	0	0			
09				FA	2	PL	12 8 X	0 3	44W		1	4	0			
10				FB	2	PL	12 8 X	0 2	44W		1	4	0			
11					4		HT BOLT 7/8 x 3 3/4		325							
12																
13					1		1F 5/16				8	0	0			
14					1		1F 3/8				4	0	0			
15																
16																
17																
18		3514	A1291		1		W 14 x 283		A572GR50		25	6	0	90	10	M 2 E
19																
20																
21																
22																
23																
24																
25																
26				TOTAL	22				TOTAL		41					1-OF-1
01																
02																
03																
04																
05																
06																
07																
08																
09																
10																
11																
12																
13																
14																
15																
16																
17																
18																
19																
20																
21																
22																
23																
24																
25																
26				TOTAL					TOTAL							

Oct 8/85 R
Sep 15/85

REV. 1 DATE OCT. 1, 85 BY HSS	SPEC. AS NOTED	FRANKEL STEEL LIMITED		
REV. 2 DATE BY	HOLES 15/16 Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
REV. 3 DATE BY	FINISH NONE			
MADE 27 BF, DATE JULY 26/85, SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG. No. 1291
CHK'D 28 ES, DATE 3-9-85	DETAIL: COLUMN (61) 18TH TIER			