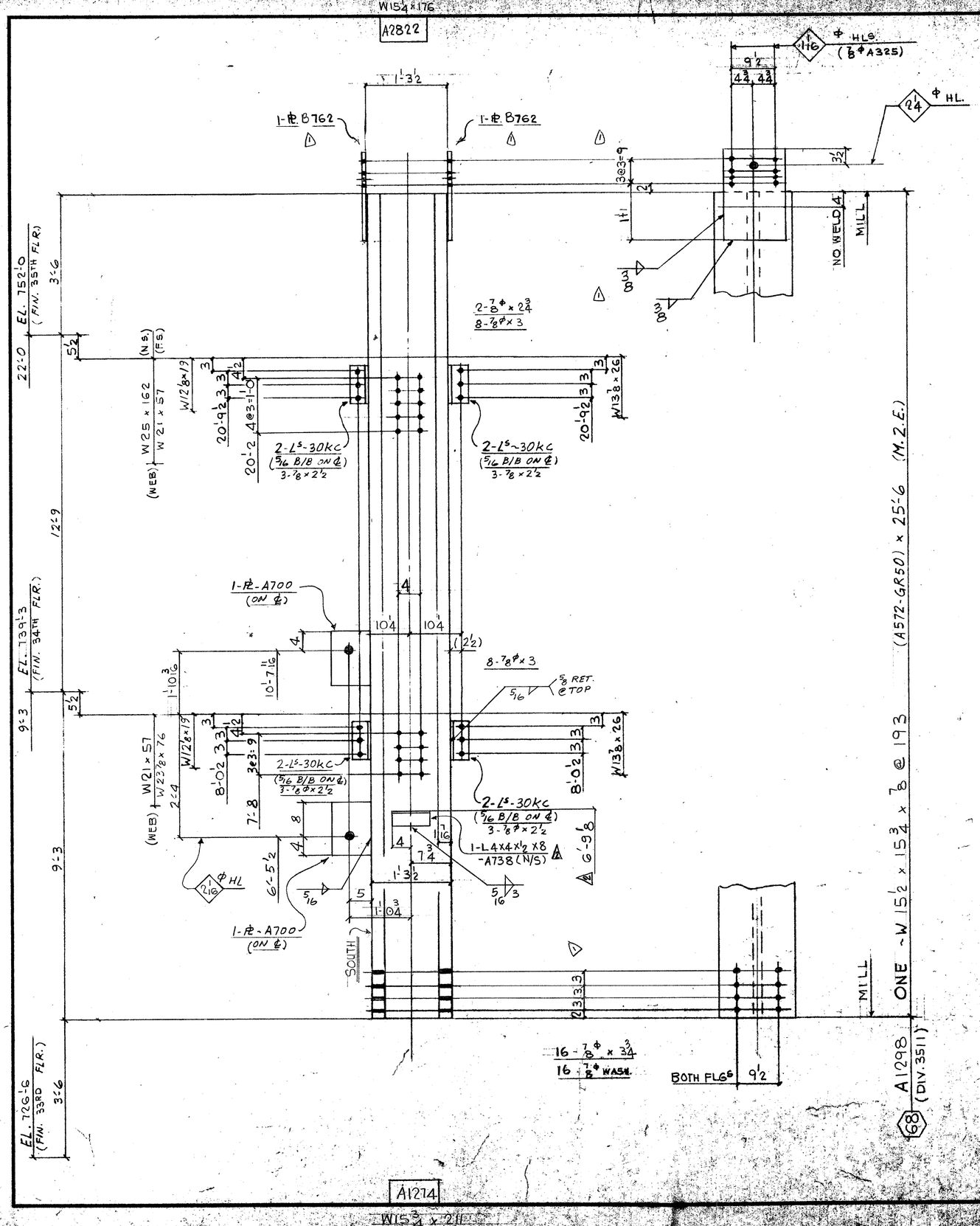


FIELD BOLTS:

12 - 7/8Φ (A325F) x 2 1/2
2 - x 2 3/4
16 - x 3
16 - x 3 3/4
16 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E34/35, 9154
E50, E118, 901

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIV'N.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				30kc	8	4	4		3 x 3/8			44W		0	8	8			
04																			
05																			
06				B762	2	PL	12	8	x		0	10	44W		2	0	0		
07																			
08	X		A700	2-PL 9 x 1 x 1'-0															
09																			
10																			
11					1	IF 5/16									1	4	0		
12																			
13																			
14																			
15		3511	A1298		1	W14 x 193				A572GR50			25	6	9	2	10		M.2.E.
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26		TOTAL			13			TOTAL			41							1-OF-1	

A	1	DATE SEPT. 10/85	BY BF	SPEC. AS NOTED	FRANKEL STEEL LIMITED
B	2	DATE OCT. 2/85	BY HSS	HOLES 15/16 Φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z5
	3	DATE	BY	FINISH NONE	
MADE	EC	DATE AUG. 7/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D	ES	DATE 8.15.85		DETAIL: COLUMN (68) (18TH TIER)	DRG. NO. 1298

ERECTION SEAT SEE DETAIL