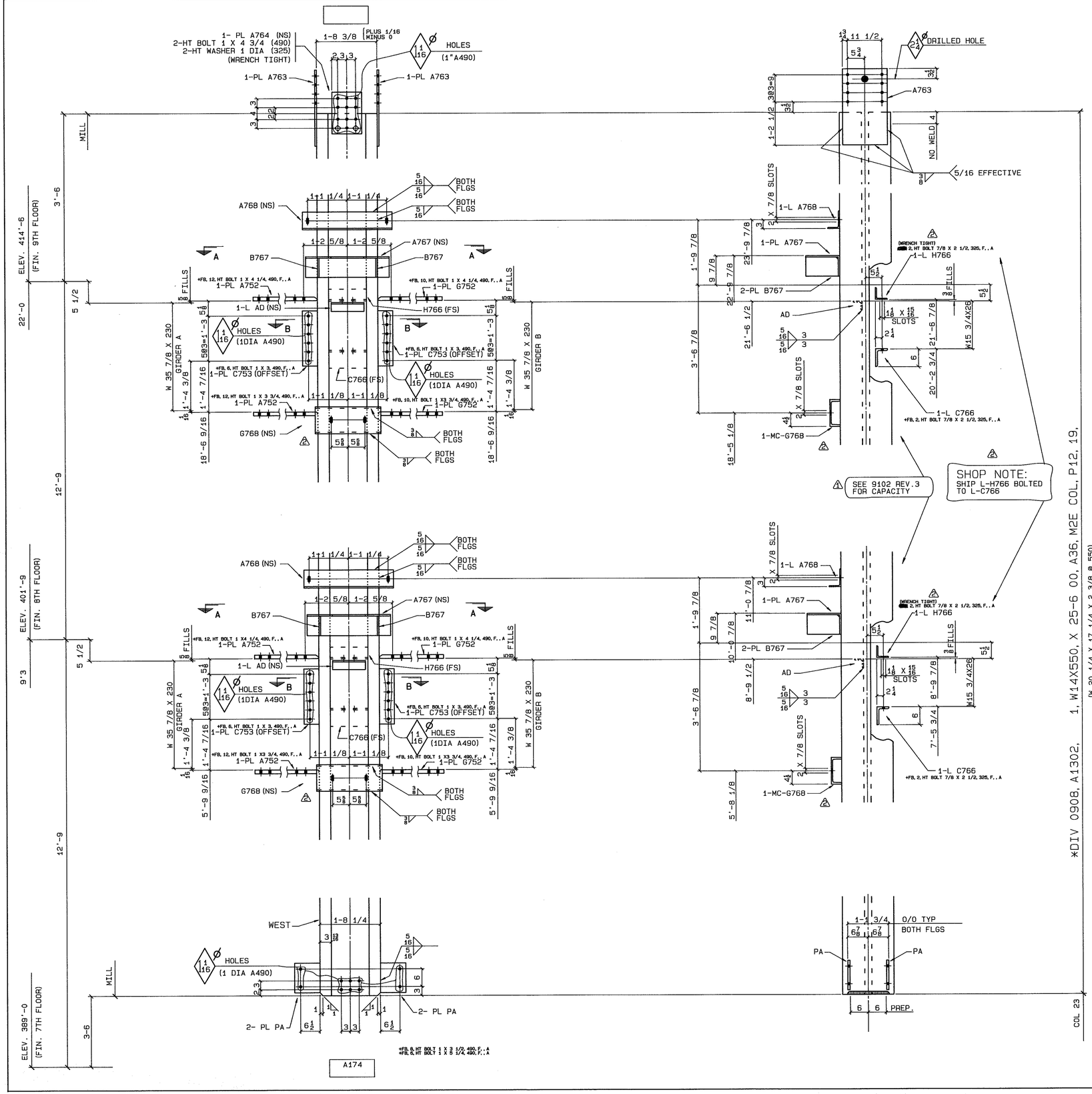
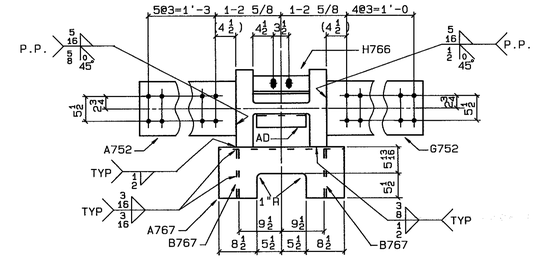
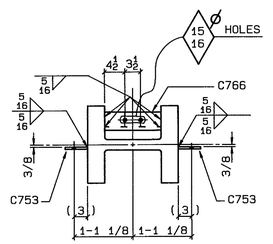


MATERIAL

:	4, PI 012 00	X00 5/8, X 1-6 1/2, G752, 44W, P1E, . . . A
:	4, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, . . . A
:	4, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, ... A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, ... A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, ... A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ... A
:	4, PI 008 1/2	X00 3/4, X 0-10 00, PA, 44W, ... A
2 :	2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, , A	
2 :	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, ... A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, ... A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A	
:	2, HT BOLT 1 X 4 3/4, . . 490, ... A	
2 :	4, HT BOLT 7/8 X 2 1/2, . . 325, ... A	
:	2, HT WASHER 1 . . . 325, ... A	
	+FB, 134, HT WASHER 1. 325, . . A	
:	1, 1F 3/16, X 12-0 00, . A	
:	1, 1F 5/16, X 39-0 00, . A	
:	1, 1F 3/8, X 6-0 00, . A	
:	1, 1F 1/2, X 4-0 00, . A	
:	1, 1G 5/8, X 4-0 00, . A	
:	1, 1G 1/2, X 4-0 00, . A	



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E8, E9, 9103, 9102, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 18/85 R. May 1/85

FOR 1 DIA A490

"X30" "APPR."

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE 10JUN85	BY MK	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE 16MAY85	BY FR	FINISH	NONE		
MADE 27 MIKIM		DATE 18APR85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG.NO.
CHK'D 28 JEB		DATE 22APR85		DETAIL: COLUMN (5TH TIER) (ZONE 2)		84-152	1302