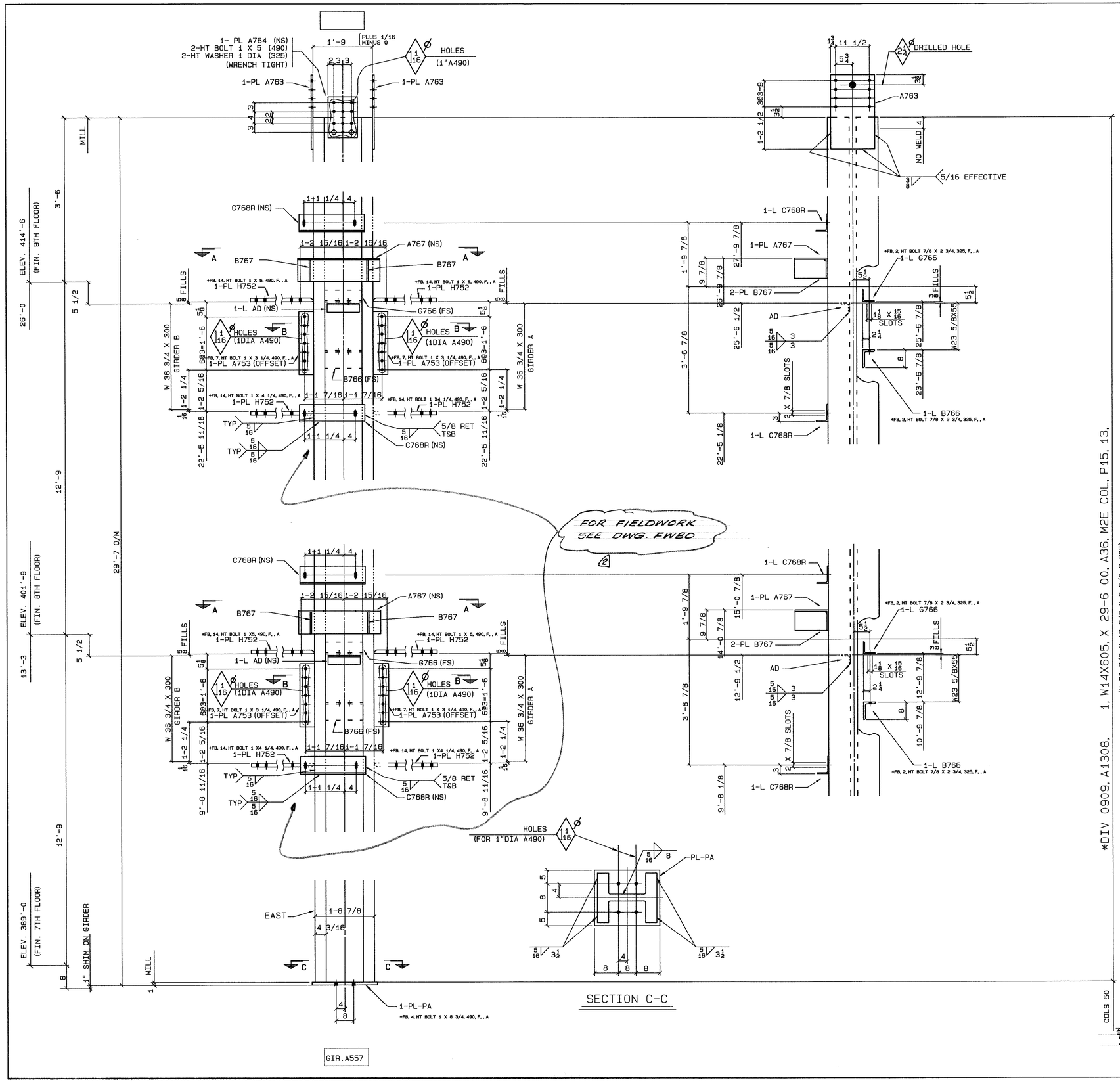
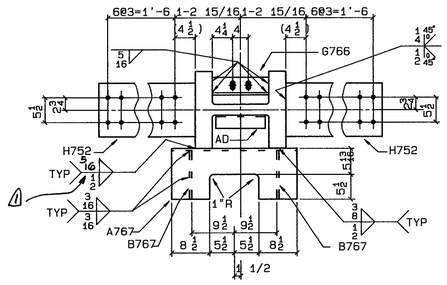
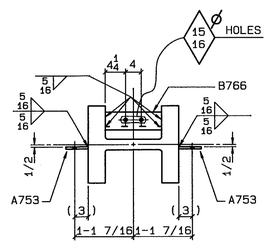




SECTION A-A



SECTION B-B

MATERIAL

:	8, PI 012 00	X00 7/8, X 2-0 1/2, H752, 44W, P1E, . . , A
:	4, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, . . , A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, . . , A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, . . . , A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, . . . , A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, . . . , A
:	1, PI 018 00	X01 00, X 2-00 00, PA, 44W, . . . , A
:	4, L 6 X 4 X 5/16, X 1-10 1/2, C768R, 44W, . . . , A
:	2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, . . . , A
:	2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, . . . , A
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, . . . , A
:	2, HT BOLT 1 X 5, , , 490, . . . , A
:	2, HT WASHER 1 , , , 325, . . . , A

+FB, 144, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 39-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 1/2, X 4-0 00, , A
: 1, 6G 1/4, X 4-0 00, , A

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E8, E9, 9105, 9102, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 11/85 R
May 1/85

R	3	DATE	BY	SPEC	AS NOTED
E	A	DATE JULY 6/85	BY GM	HOLES	1 3/16 D1A U/N
V	A	DATE JUNE 10/85	BY GM	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 MIKIM	DATE 24APR85	SQUAD	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG. NO.
CHK'D 28 G.P.	DATE 26APR85	FR	DETAIL: COLUMN (5TH TIER) (ZONE 2)		84-152	1308