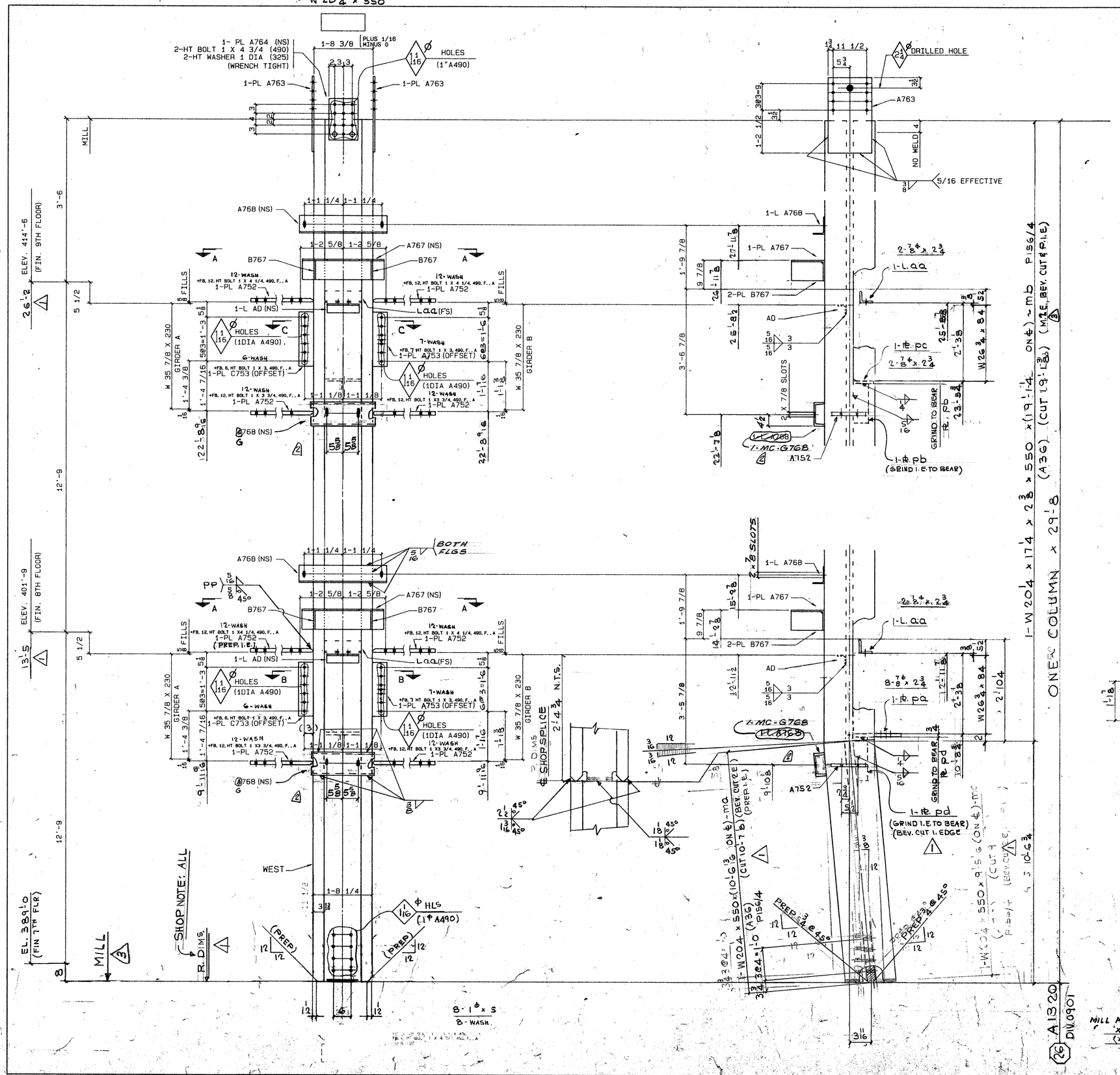
W 20 4 x 550



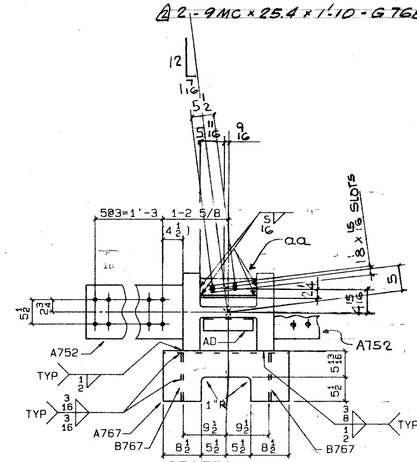
FIELD BOLTS:

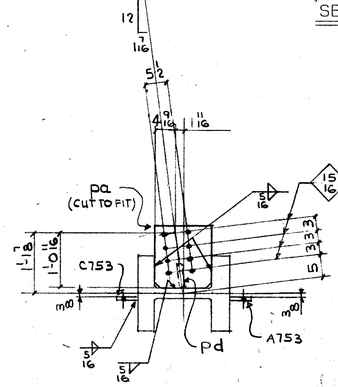
14 - 7/8 Φ (A325F) x 2 3/4
8 - 1 Φ (A490F) x 5
26 - 1 Φ (A490F) x 3
48 - L x 3 3/4
48 - L x 4
130 - 1 Φ (A325) WASH.

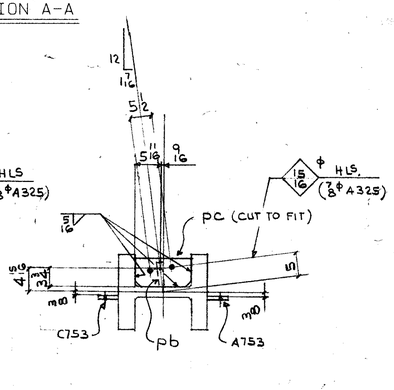
ONE - COLUMN - A1320

1 - W 14 x 550 x ~~9'-5 7/16~~ 10'-7 7/8 mb (A36) (BEV. CUT 2E, P.I.E.)
1 - W 14 x 550 x ~~10'-6 3/8~~ 19'-1 3/8 mb (A36) (M.I.E., B.C.E.P.I.E.)

8, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P.I.E.
2 - PL 5 x 1/2 x 1'-6 1/2 C753 44W, ... A
2, PI 017 7/8 X00, 1/2, X 2-4 00, A767, 44W, BENT, . . . A
4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
~~4, PI 008 1/2, X00 3/4, X 0-10 00, PA, 44W, ... A~~
4 L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
~~2 L 4 X 4 X 3/8, X 1-0 1/2, A766, 44W, ... A~~
2-L 4 x 4 x 3/8 x 1'-0 1/2 - aa (44W)
2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
2, HT BOLT 1 X 4 3/4, . . 490, ... A
2, HT WASHER 1 . . . 325, ... A
1 - PL 12 1/2 x 3/4 x 1'-2 3/4 - pa (44W) CUT TO FIT
~~2~~ 1 - PL 6 x 3/4 x 1'-3 - pb (44W) (G.I.E. TO BEAR)
1 - PL 6 x 3/4 x 1'-0 1/2 - pc (44W) CUT TO FIT
2 - PL 5 x 1/2 x 1'-9 1/2 - A753 (44W)
1 - PL 6 x 3/4 x 1'-3 - pd (44W) (G.I.E. TO BEAR) (BEV. CUT I. E.)
2 - 9MC x 25.4 x 1'-10 - G768 (A36) (P217/2)







SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E8, E9, 9103, 9102, E118A, CW-1
9151

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES July 12/85 R
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT. June 7/85 R
May 07/85R
May 8/85

FOR 1 DIA A490

MILL A30 (X2)	R	DATE JULY 18/85 BY ES	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
	E	DATE JUNE 6/85 BY GM	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	V	DATE MAY 21 85 BY EC	FINISH	NONE		
MADE 27 EC		DATE APR 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1320
CHK'D 28 ES		DATE 1-5-85		DETAIL: COLUMN (5TH TIER)' (ZONE 2) (26)		