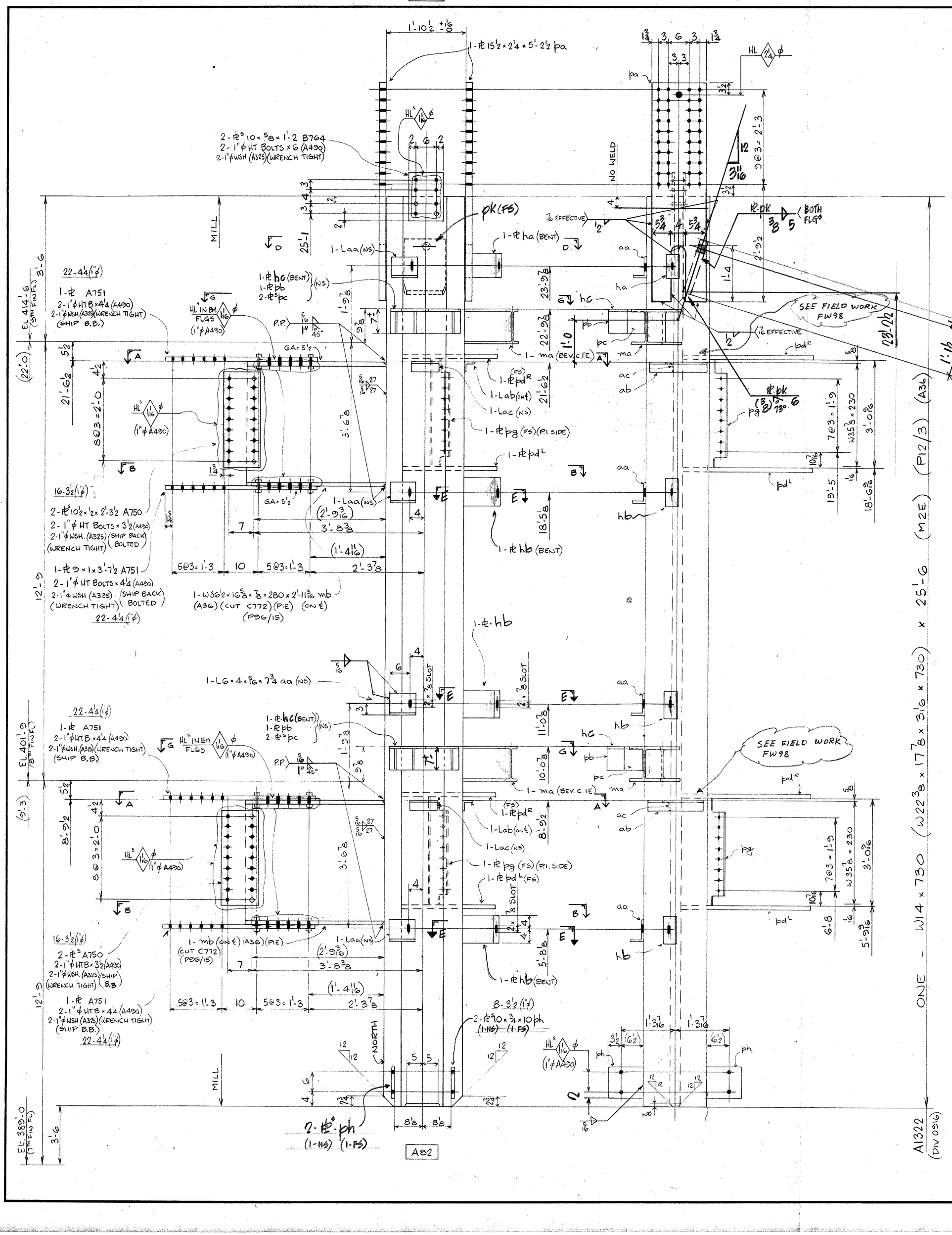
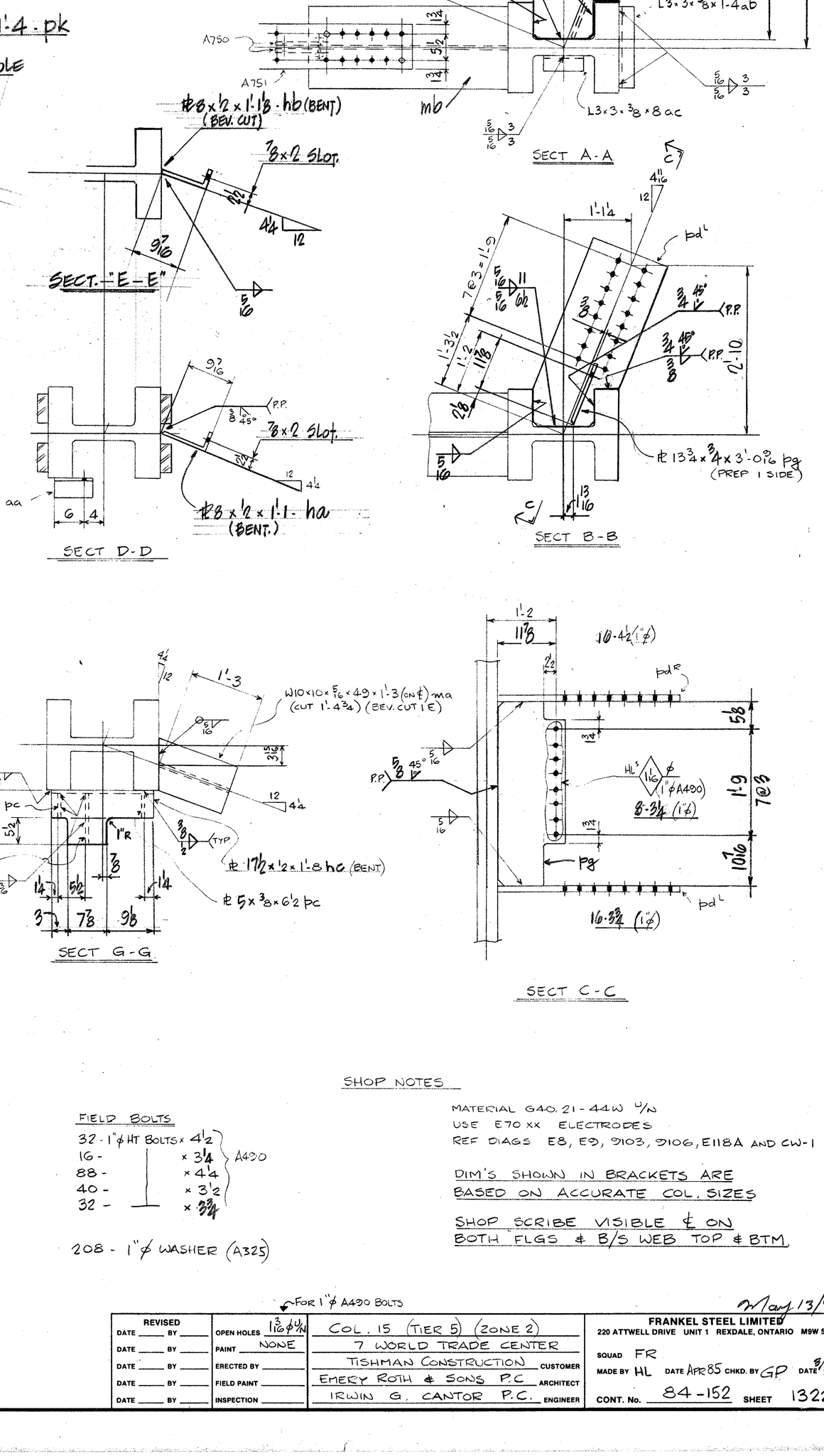




SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70XX ELECTRODES
REF DIAGS E8, E9, 9103, 9106, E118A AND CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

32 - 1"ϕ HT BOLTS x 4½ } A490
16 - x 3¼
88 - x 4¼
40 - x 3½
32 - x 3¾

208 - 1"ϕ WASHER (A325)

FOR 1"ϕ A490 BOLTS

REVISED				
DATE ___ BY ___	OPEN HOLES	1⅛ϕ¾N	COL. 15 (TIER 5) (ZONE 2)	FRANKEL STEEL LIMITED
DATE ___ BY ___	PAINT	NONE	7 WORLD TRADE CENTER	220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2
DATE ___ BY ___	ERECTED BY		TISHMAN CONSTRUCTION (CUSTOMER)	SQUAD FR
DATE ___ BY ___	FIELD PAINT		EMERY ROTH & SONS P.C. (ARCHITECT)	MADE BY HL DATE APR 85 CHKD. BY GP DATE 8/5/85
DATE ___ BY ___	INSPECTION		IRWIN G. CANTOR P.C. (ENGINEER)	CONT. No. 84-152 SHEET 1322

May 13/85