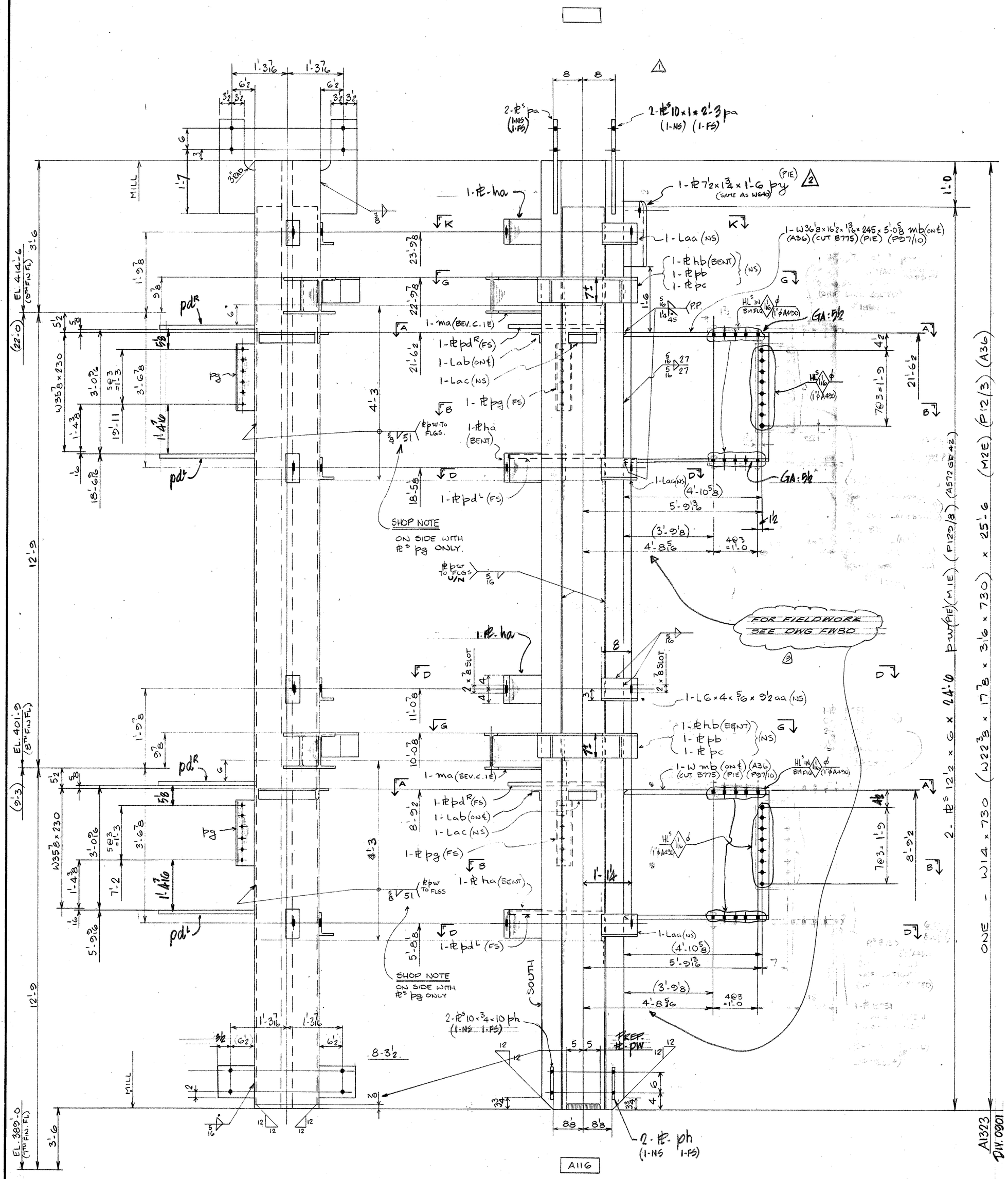
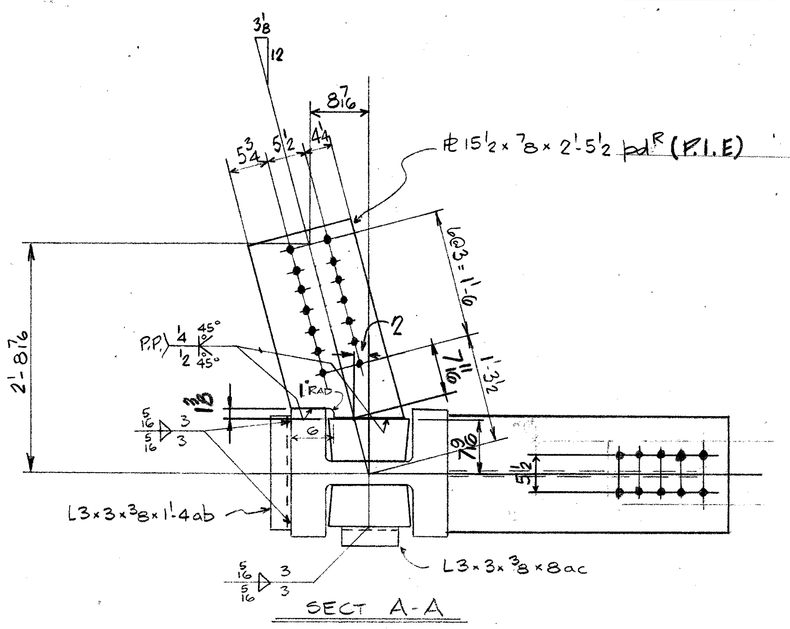
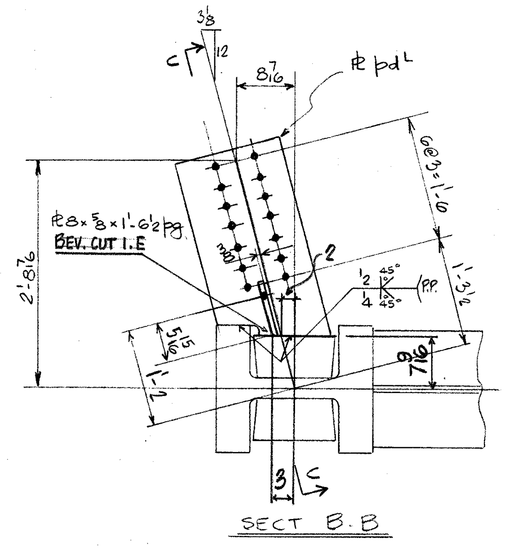
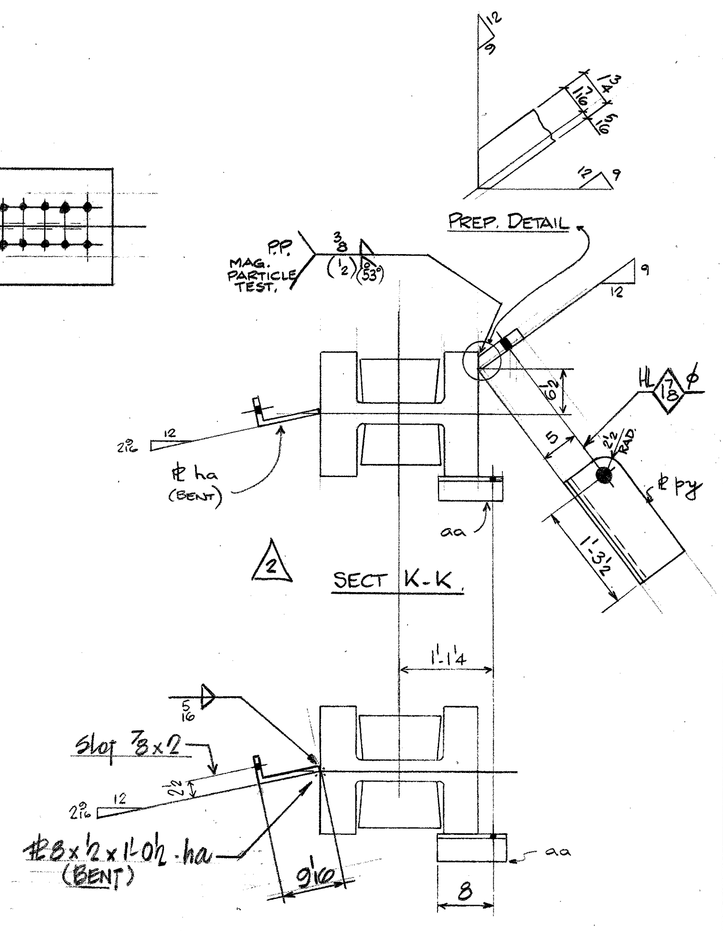
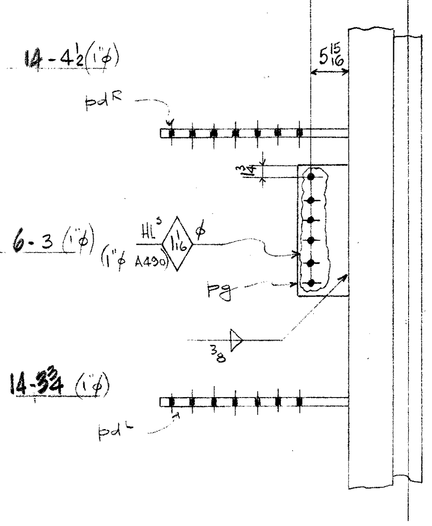
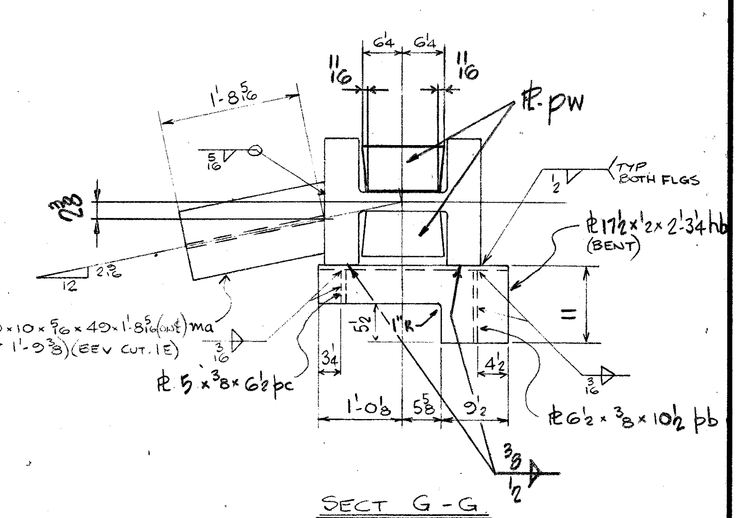












SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70 XX ELECTRODES
REF. DIAGS E8, E9, S103.9111, E118A, E117, CW-1

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

12 - 1" ϕ HT BOLT x 3 }
28 - " x 3¼ } A490
28 - " x 4½ }

68 - 1" ϕ WASHER (A325)

FOR 1" ϕ A490 BOLTS

REVISED			
DATE ____ BY ____		OPEN HOLES	1 3/16 ϕ Y/N
DATE ____ BY ____		PAINT	NONE
DATE 2/NOV 6/85 BY	GNT	ERECTED BY	
DATE MAY 21/85 BY	HL	FIELD PAINT	
DATE MAY 8/85 BY	HL	INSPECTION	

℄ py ADDED
WEB SPLICE ℄ DELETED
FW NOTE 8

COL. 28 (TIER 5) (ZONE 2)
7 WORLD TRADE CENTER
TISHMAN CONSTRUCTION CUSTOMER
EMERY ROTH & SONS P.C. ARCHITECT
IRWIN G. CANTOR P.C. ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2

SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY GP DATE 6 MAY 85

CONT. No. 84-152 SHEET 1323

May 21/85R
May 13/85