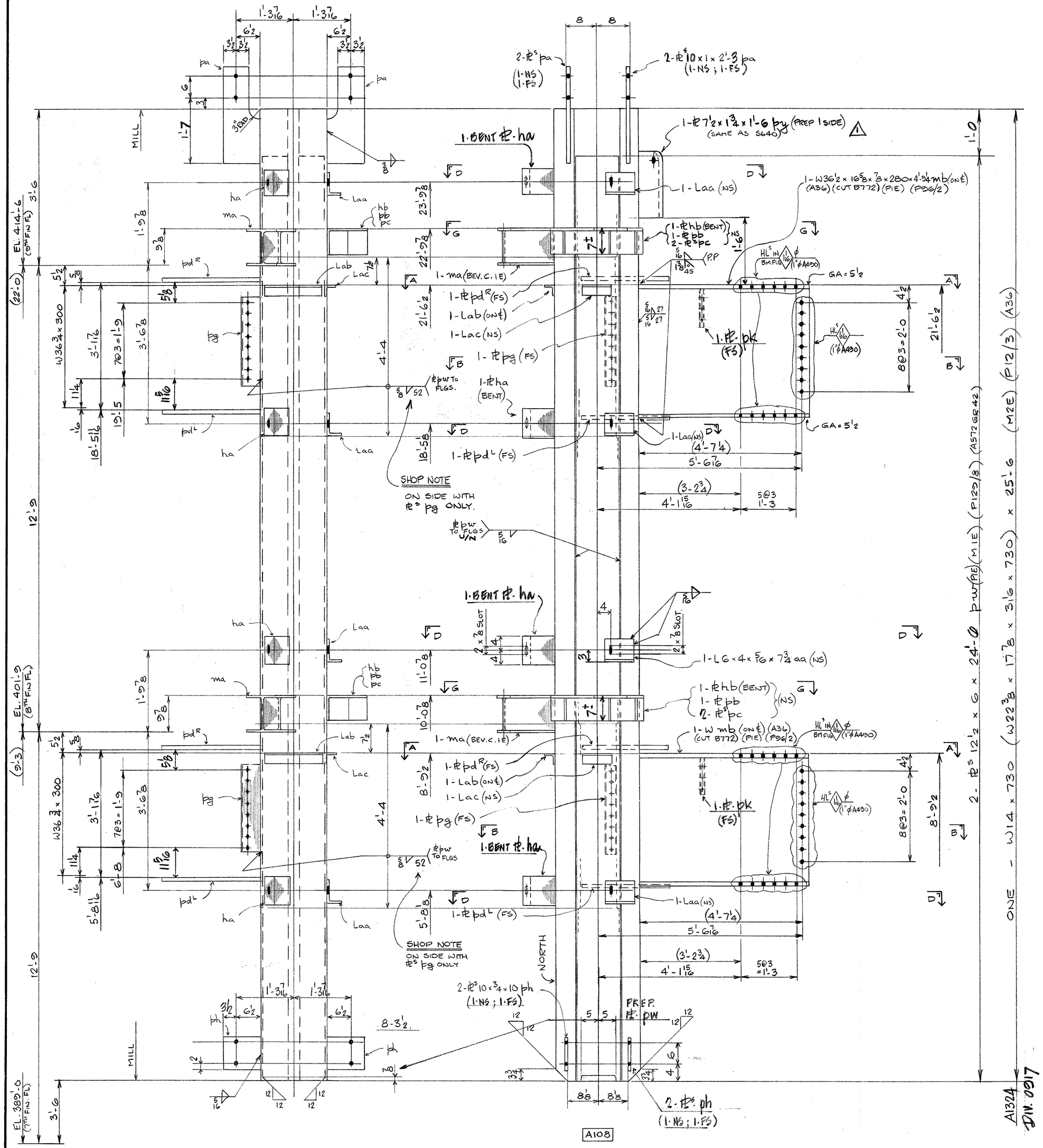
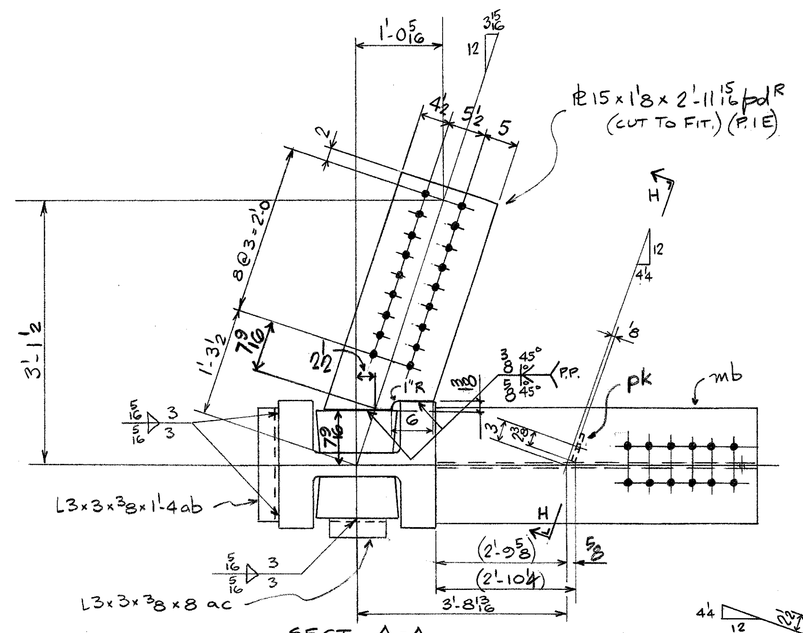
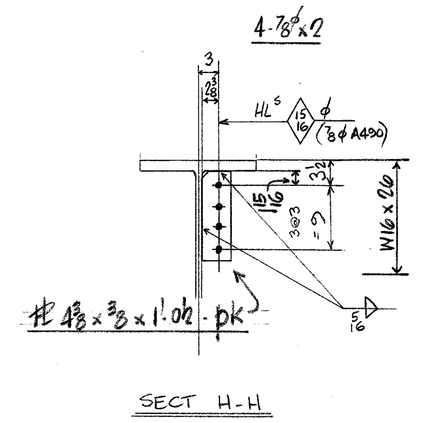
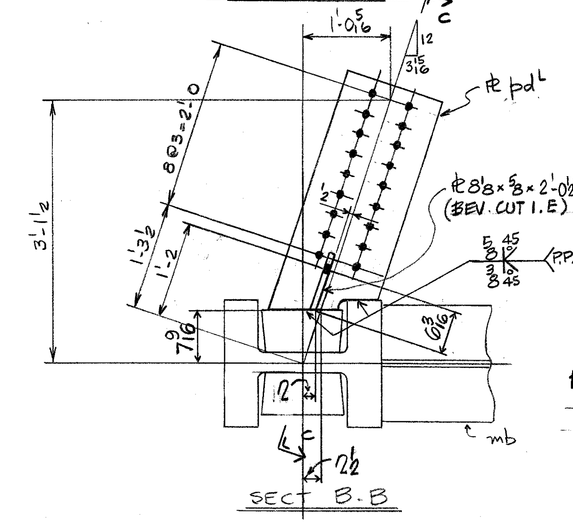
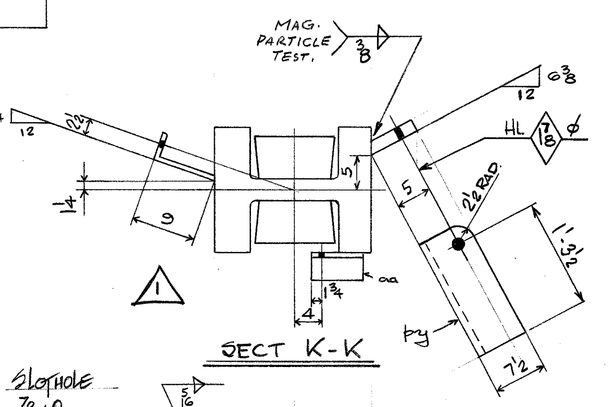
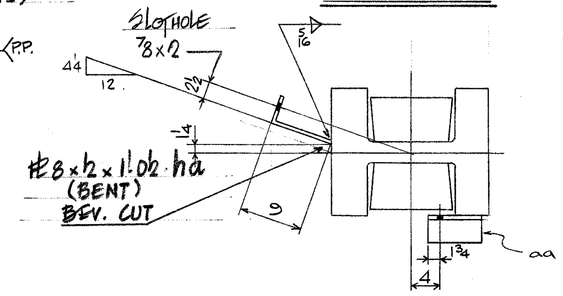


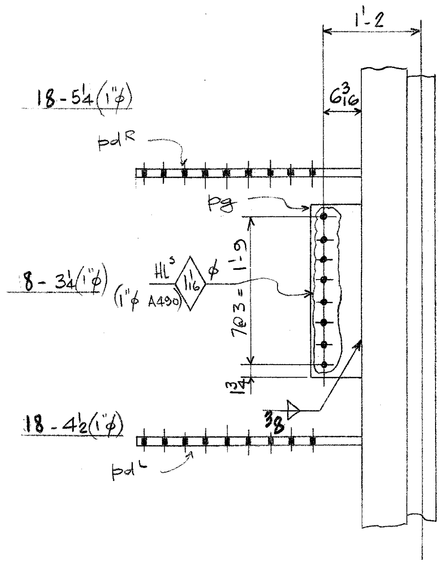


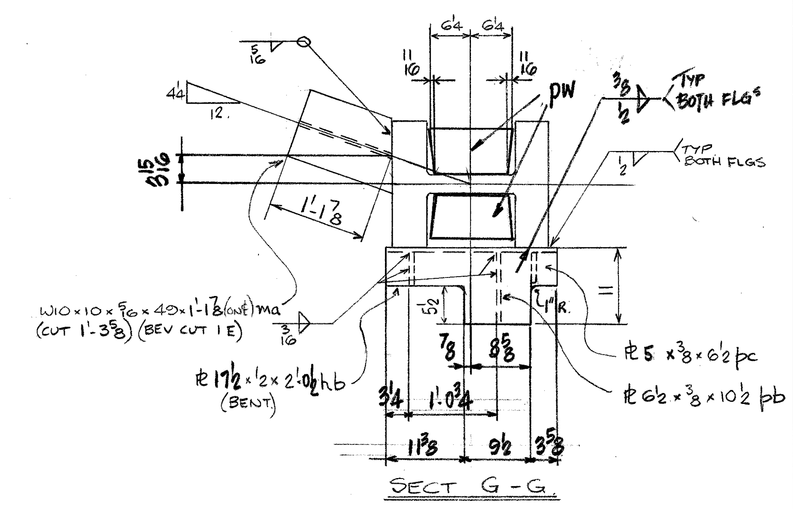












SHOP NOTES

MATERIAL G40.21 - 44W Y/N
USE E70 XX ELECTRODES
REF DIAGS E8, E9, 9105, 9106, E118A, E117, CW-1

FIELD BOLTS

16 - 1" ϕ HT BOLT x 3¼
36 - x 4½
36 - x 5¼
8 - x 3½
} A490

96 - 1" ϕ WASHER (A325)
8 - ⅞ ϕ H.T. BOLT x 2 (A325)

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE & ON BOTH FLGS & B/S WEB TOP & BTM.

PL py ADDED △

FOR 1" ϕ A490 BOLTS

May 21/85 R
May 13/85

REVISED			
DATE ____ BY ____	OPEN HOLES 13/16 ϕ Y/N	COL. 1 (TIER 5) (ZONE 2)	FRANKEL STEEL LIMITED
DATE ____ BY ____	PAINT NONE	7 WORLD TRADE CENTER	220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2
DATE ____ BY ____	ERECTED BY ____	TISHMAN CONSTRUCTION CUSTOMER	SQUAD FR
DATE ____ BY ____	FIELD PAINT ____	EMERY ROTH & SONS P.C. ARCHITECT	MADE BY HL DATE APR 85 CHKD. BY GP DATE 2 MAY 85
DATE May 21/85 BY ____	INSPECTION ____	IRWIN G. CANTOR P.C. ENGINEER	CONT. No. 84-152 SHEET 1324