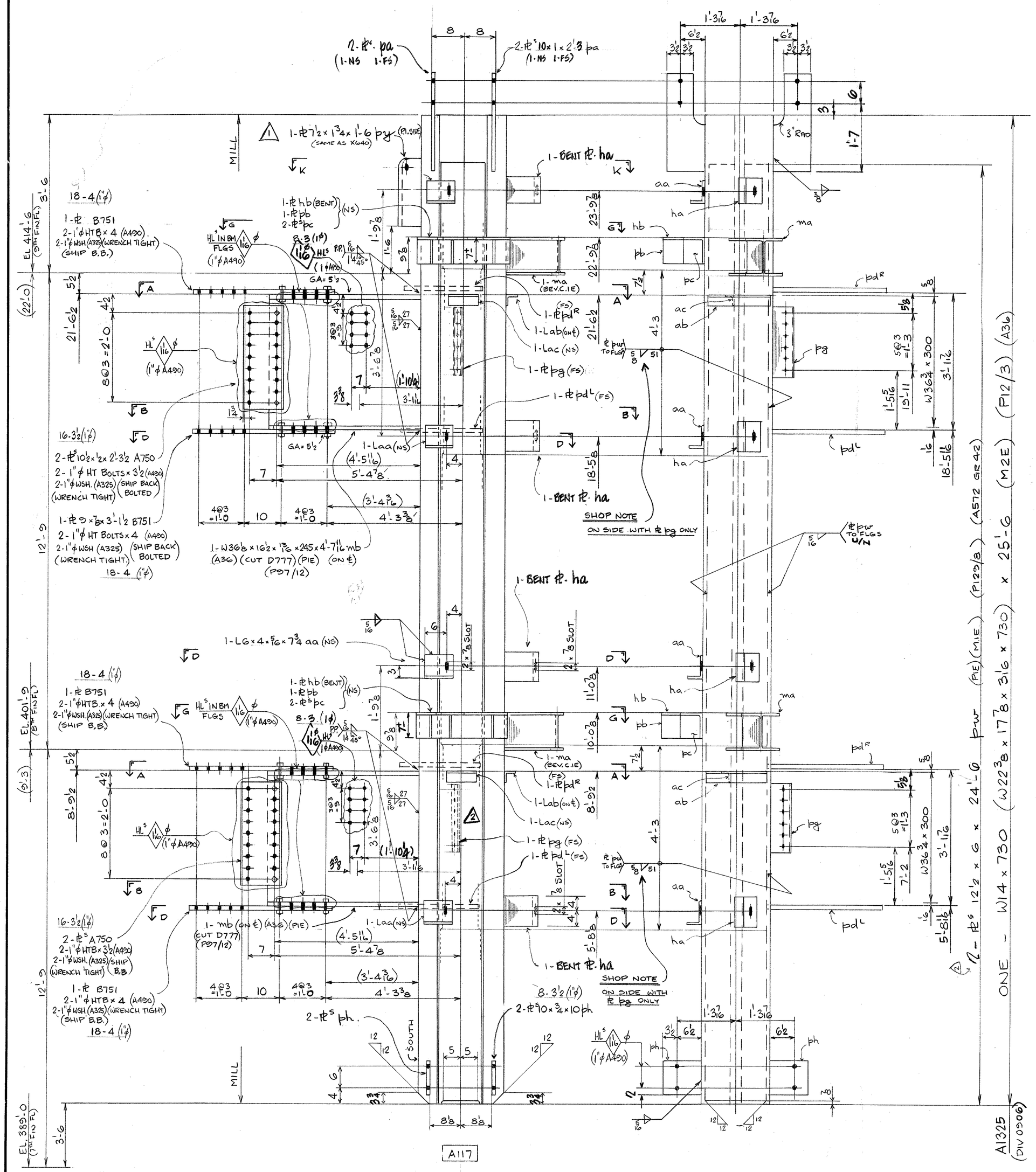


SHOP NOTES.

MATERIAL G40.21-44W U/N
USE E70XX ELECTRODES
REF DIAGS E8, E9, 9111, 9105, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

28 - 1" ϕ HT BOLTS	x 5	A490
28 -	x 4¼	
72 -	x 4	
42 -	x 3½	
12 -	x 3¼	
16 -	x 3	

198 - 1" ϕ WASHER (A325)

May 30/85 R
May 21/85 R
May 13/85

APPL'D AS SHOWN ⚠4
PL py ADDED ⚠1

REVISED				
DATE ____ BY ____	OPEN HOLES	1⅛ ϕ ⅛	COL. 42 (TIER 5) (ZONE 2)	FRANKEL STEEL LIMITED
DATE ____ BY ____	PAINT	NONE	7 WORLD TRADE CENTER	220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2
DATE MAY 30/85 BY HL	ERECTED BY		TISHMAN CONSTRUCTION CUSTOMER	SQUAD FR
DATE MAY 21/85 BY HL	FIELD PAINT		EMERY ROTH & SONS P.C. ARCHITECT	MADE BY HL DATE APR 85 CHKD. BY GP DATE MAY 7/85
	INSPECTION		IRWIN G. CANTOR P.C. ENGINEER	CONT. No. 84-152 SHEET 1325

← FOR 1" ϕ A490 BOLTS