MATERIAL

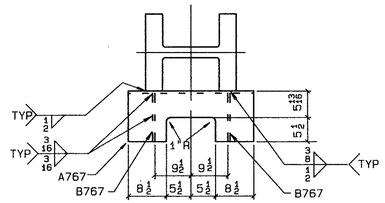
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, ... A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
: 2, PI 015 00 X00 5/8, X 3-1 1/2, C763, 44W, ... A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, ... A
: 4, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, ... A
: 4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, ... A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, ... A
: 4, W36X245, X 3-11 11/16, (MB) A36, P1E CUT B774, P96, 9, . A
: 4, HTBOLT 7/8X2 3/4, . . 325, ... A
: 4, HTBOLT 1X6 1/2, . . 490, ... A — MA
: 2, HTBOLT 1X5 1/4, . . 490, ... A
: 4, HTBOLT 1X3 1/2, . . 490, ... A
: 8, HTBOLT 1X4, . . 490, ... A
: 18, HT WASHER 1, . . 325, ... A
+FB, 146, HT WASHER 1, 325, . . A
: 1, 1F 3/16, X12-0 00, . A
: 1, 1F 5/16, X40-0 00, . A
: 1, 1F 1/2, X3-6 00, . A
: 1, 1F 3/8, X8-0 00, . A

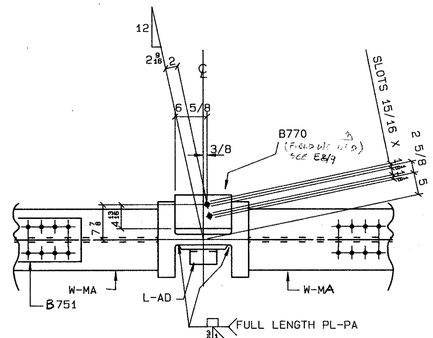
: 1, 3G 10.0, X16-0 00, . A
: 1, 6G 1, X11-0 00, . A
+FB, 122, HT WASHER 1, 325, . . A

: 2, PI 011 1/2 X00 3/8, X 4-0 00, PA, 44W, P2S, . . . A
: 2, PI 015 00 X01 3/8, X 2-1 1/2, FA, 44W, ... A
: 2, PI 006 1/2 X00 7/16, X 0-9 1/2, FB, 44W, ... A

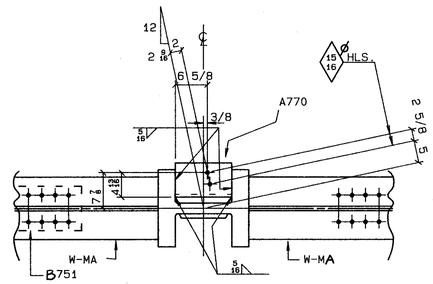
(A) 2-9MC×25.4×1'-10-G76B (A36)(P217/2)



SECTION - A-A



SECTION - B-B



SECTION-C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWGS. E8, E9, 9111, E118A, CW1, 9101, E117

June '85R
May 8/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

*DIV 0906, A1345, 1, W14X500, X 25-6 00, A36, M2E COL, P14, 4, (W 19 5/8 X 17 X 2 3/16 X 500)

R 3	DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2	DATE JUNE/85 BY GM	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1	DATE MAY 16/85 BY FR	FINISH NONE			
MADE 27 MIKIM	DATE 27APR85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1345
CHK'D 28 GP	DATE 2 MAY 85		DETAIL: COLUMN (5TH TIER) ZONE 2		

'X80' APPR.