MATERIAL

: 4, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P1E, , , , A
: 4, PI 005 00 X00 1/2, X 1-9 1/2, A753, 44W, , , , , A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , , , A
: 2, PI 015 00 X00 3/4, X 3-7 1/2, D763, 44W, , , , , A
: 2, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , , A
: 4, PI 012 00 X01 00, X 2-4, PC, 44W, BC1E, , , , A
⚠1 : 2, 9MC24.5, X1-10 00, G768, A36, , P217, 2, , A
⚠2 : 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, AA, 44W, , , , , A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, AB, 44W, , , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , , A
: 2, HT BOLT 1 X 5 3/4, , , 490, , , , , A
: 2, HT WASHER 1 , , , 325, , , , , A

+FB, 178, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 39-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 5/8, X 4-0 00, , A
: 1, 6G 5/16, X 4-0 00, , A
: 1, 6G 9/16, X 4-0 00, , A

*DIV 1301, A1367, 1, W14X665, X 25-6 00, A36, M2E COL, P12, 10,
*DIV 1501, A1367, 1, W14X665, X 25-6 00, A36, M2E COL, P12, 10,
(W 21 5/8 X 17 5/8 X 2 13/16 @ 665)
COL 27
COL 27

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E12, E13, E14, E15, 9102, 9103, 9150, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 12/85 R
May 24/85

FOR 1 DIA A490

R	3	DATE	BY	SPEC	AS NOTED
E	2	DATE	BY	HOLES	1 3/16 D1A U/N
V	A	DATE 10 JUNE 85	BY MK	FINISH	NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. NO.
27 MIKIM	08MAY85	FR	7 WORLD TRADE CENTER	84-152	1367
CHK'D 28 JIM	DATE 0 MAY85		DETAIL: COLUMNS (7TH & 8TH TIER) (ZONE 2)		

X30