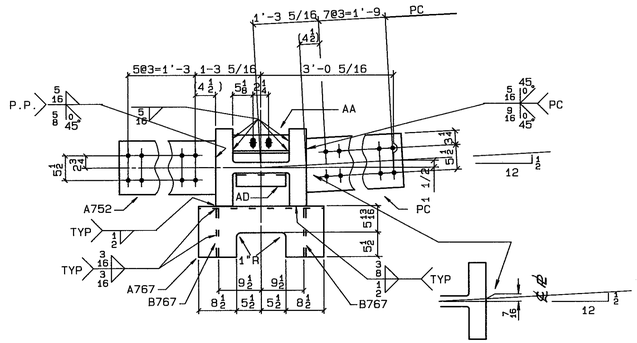
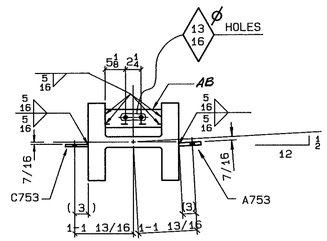
MATERIAL

:	4, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, . . . A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ... A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, ... A
:	2, PI 015 00	X00 3/4, X 3-7 1/2, D763, 44W, ... A
:	2, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ... A
:	4, PI 012 00	X01 00, X 2-4 00, PC, 44W, BC1E, . . . A
:	2, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, ... A
⚠1 :	2, 9MC25. 4, X1-10 00, G768, A36, . P217, 2, . A	
⚠1 :	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, AA, 44W, ... A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, AB, 44W, ... A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A	
:	2, HT BOLT 1 X 5 3/4, . , 490, ... A	
:	2, HT WASHER 1 , . , 325, ... A	
	+FB, 176, HT WASHER 1, 325, . . A	
:	1, 1F 3/16, X 12-0 00, . A	
:	1, 1F 5/16, X 39-0 00, . A	
:	1, 1F 3/8, X 6-0 00, . A	
:	1, 1F 1/2, X 4-0 00, . A	
:	1, 6G 5/8, X 4-0 00, . A	
:	1, 6G 5/16, X 2-0 00, . A	
:	1, 6G 9/16, X 2-0 00, . A	



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL 640.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E16, E17, E18, E19, 9102, 9104, 9150, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 18/85 R
May 24/85

FOR 1 DIA A490

*DIV 1701, A1368, 1, W14X665, X 25-6 00, A36, M2E COL, P12, 10,
*DIV 1901, A1368, 1, W14X665, X 25-6 00, A36, M2E COL, P12, 10,
(W 21 5/8 X 17 5/8 X 2 13/16 @ 665)

"X30"

R 3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED		
E 2	DATE	BY	HOLES	1 3/16 D1A U/N			
V ⚠	DATE 10 JUNE 85	BY MK	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
MADE 27 MIKIM	DATE 09MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG. NO.	
CHK'D 28 JIM	DATE MAY85		DETAIL: COLUMNS (9TH & 10TH TIER) (ZONE 2)		84-152	1368	