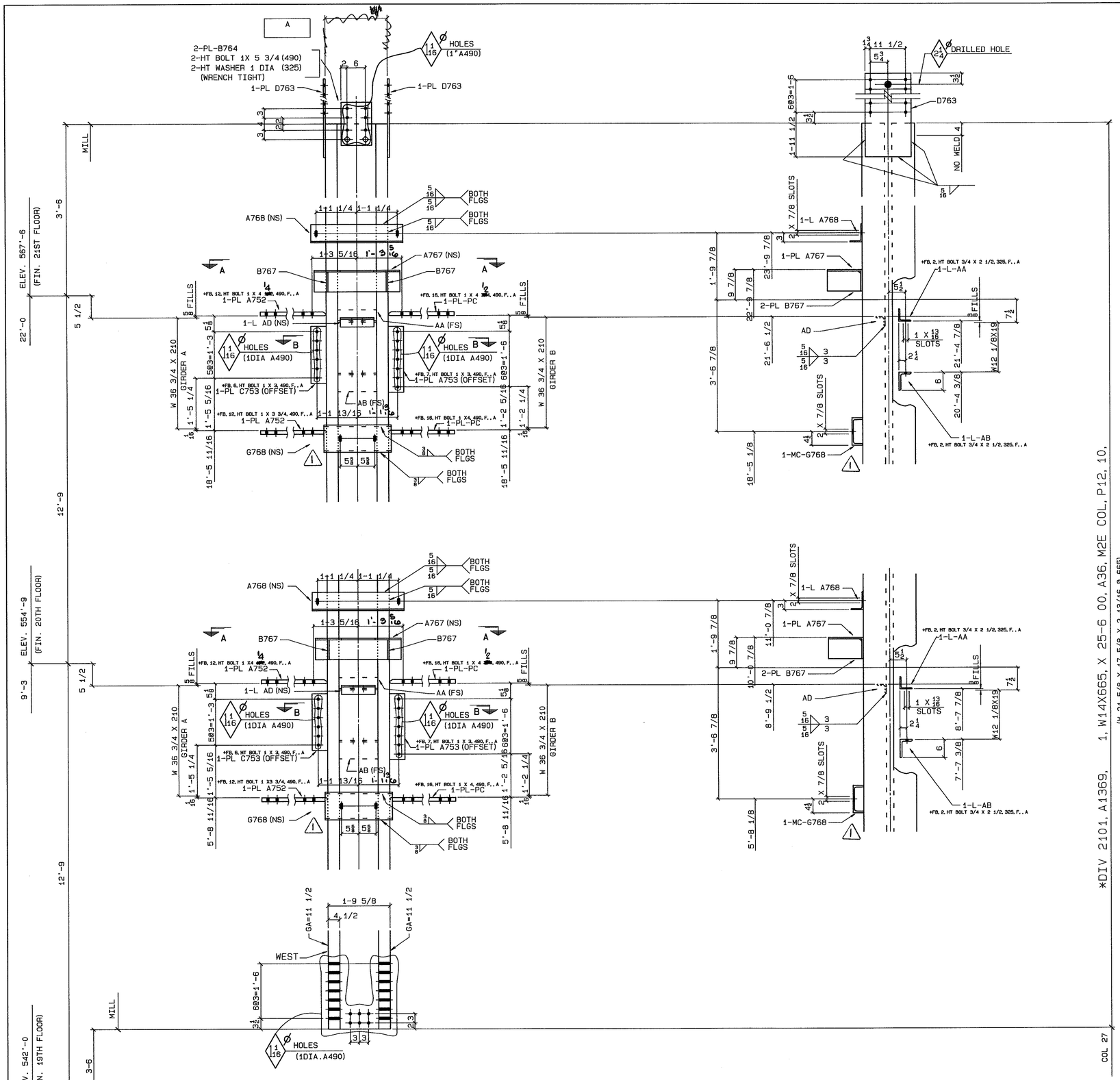
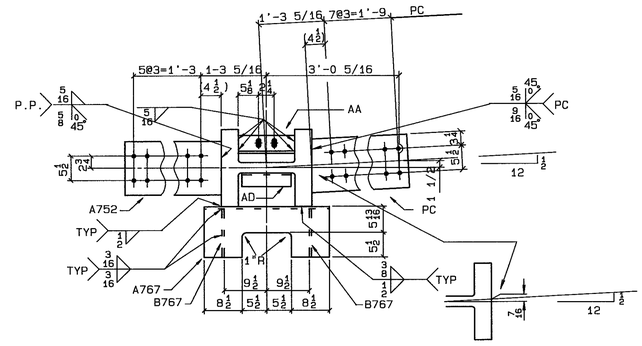
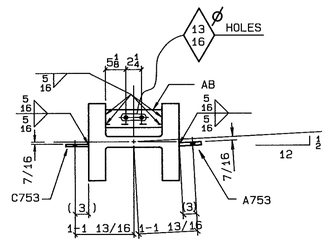




SECTION A-A



SECTION B-B

MATERIAL

:	4, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, , , A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, , , , A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, , , , A
:	2, PI 015 00	X00 3/4, X 3-7 1/2, D763, 44W, , , , A
:	2, PI 010 00	X00 5/8, X 1-2 00, B764, 44W, , , , A
:	4, PI 012 00	X01 00, X 2-4 00, PC, 44W, BC1E, , , A
:	2, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, , , , A
⚠1:	2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, , A	
⚠1:	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, AA, 44W, , , , A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, AB, 44W, , , , A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A	
:	2, HT BOLT 1 X 5 3/4, , 490, , , , A	
:	2, HT WASHER 1 , , , 325, , , , A	

+FB, 176, HT WASHER 1, 325, , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 39-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 5/8, X 4-0 00, , A
: 1, 6G 5/16, X 2-0 00, , A
: 1, 6G 9/16, X 2-0 00, , A

*DIV 2101, A1369, 1, W14X665, X 25-6 00, A36, M2E COL, P12, 10, (W 21 5/8 X 17 5/8 X 2 13/16 @ 665)

COL 27

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E20, E21, 9102, 9136, 9150, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 12/85R
May 24/85

FOR 1 DIA A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N		
V	1	DATE 10 JUNE 85	BY MK	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE 27 MIKIM		DATE 09MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1369
CHK'D 28 JIM		DATE 10 MAY85		DETAIL: COLUMN (11TH TIER) (ZONE 2)			

11 X 30"