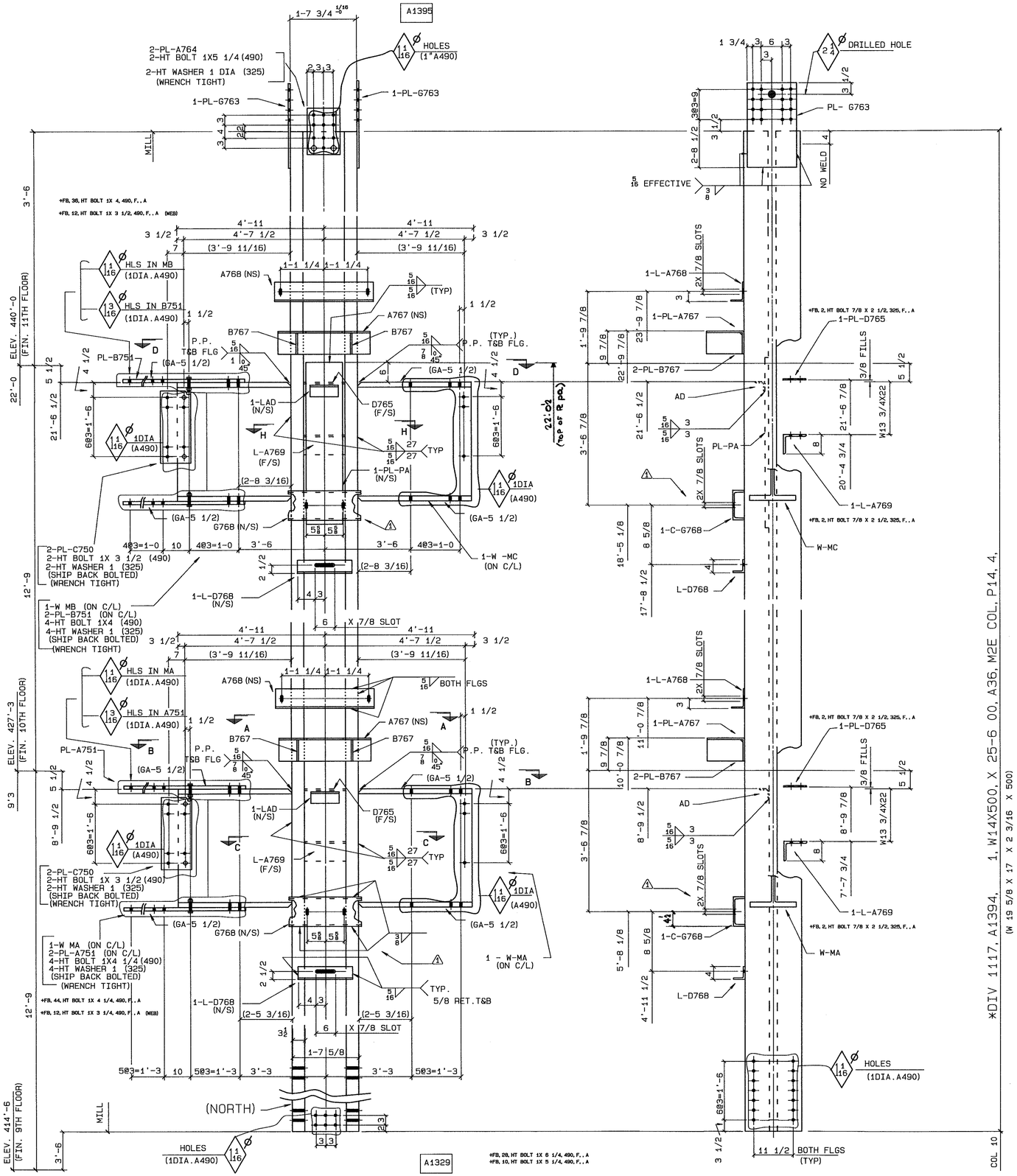
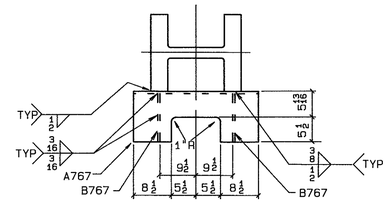
MATERIAL

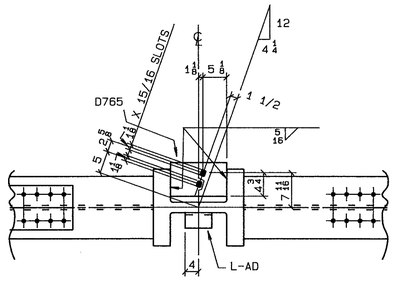
	2, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
	2, PI 015 1/2 X01 1/4, X 3-7 1/2, G763, 44W, , , , A
	4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , , A
	2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
	2, PI 006 1/2 X00 3/8, X 1-0 1/2, D765, 44W, , , , A
	2, PI 009 00 X01 00, X 3-7 1/2, A751, 44W, , , , A
	4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, , , , A
1	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
	2, L 8 X 6 X 3/4, X 1-0 1/2, A769, 44W, , , , A
	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
	2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
	2, W36X280, X 3-11 11/16, MA, A36, PIE CUT A771, P96, 8, , A
2	1, W36X245, X 3-11 11/16, MB, A36, PIE CUT B751, P96, 9, , A
3	1, W36X245, X 3-11 11/16, MC, A36, PIE CUT B751, P96, 9, , A
	2, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, , , , A
	1, PI 011 5/8 X00 3/8, X 4-0 1/8, PA, 44W, P-2-S, , , , A
	4, HTBOLT 1X4, , , 490, , , , , A
	2, HTBOLT 1X5 1/4, , , 490, , , , , A
	4, HTBOLT 1X3 1/2, , , 490, , , , , A
	4, HTBOLT 1X4 1/4, , , 490, , , , , A
	14, HT WASHER 1, , , 325, , , , A
	+FB, 142, HT WASHER 1, 325, , , A
	1, 1F 3/16, X12-0 00, , A
	1, 1F 5/16, X42-0 00, , A
	1, 1F 1/2, X6-0 00, , A
	1, 6G 7/8, X9-0 00, , A
	1, 1F 3/8, X1-0 00, , A
	1, 6G 1, X3-0 00, , A
	1, 3G 10.0, X8-0 00, , A
4	2, 9MCX25.4, X 1-10 00, G768, A36, , P217, 2, , A

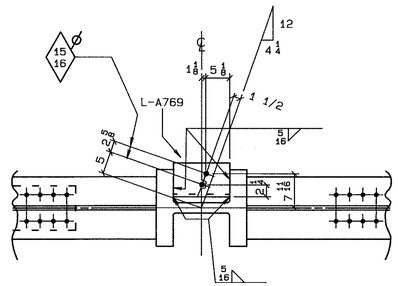
3'-11 11/16
3'-11 11/16
B774



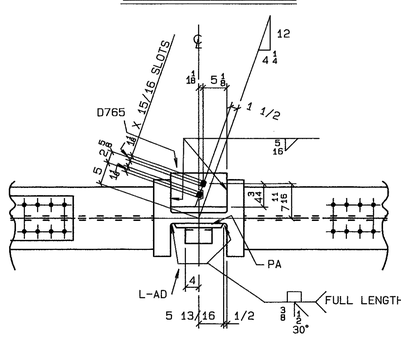


SECTION - A-A

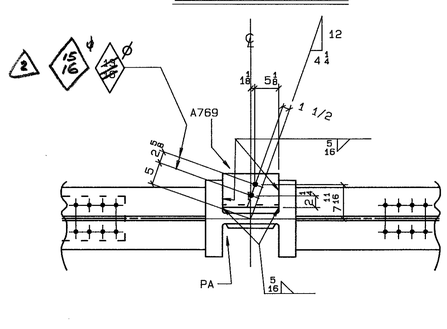




SECTION - B-B



SECTION - C-C



SECTION - D-D

SECTION - H-H

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E10, E11, 9106, E118A, CW1, 9101, E117

June 13/85 R
June 12/85 R
MAY 28/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE 13 JUNE 85 BY ES	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE JUNE7/85 BY HY	FINISH NONE		
(X30)					
MADE 27 HY		DATE 8MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152 / DWG.NO. 1394
CHK'D 28 JEB		DATE 24MAY85 MAY 24		DETAIL: COLUMN (6TH TIER) ZONE 2	