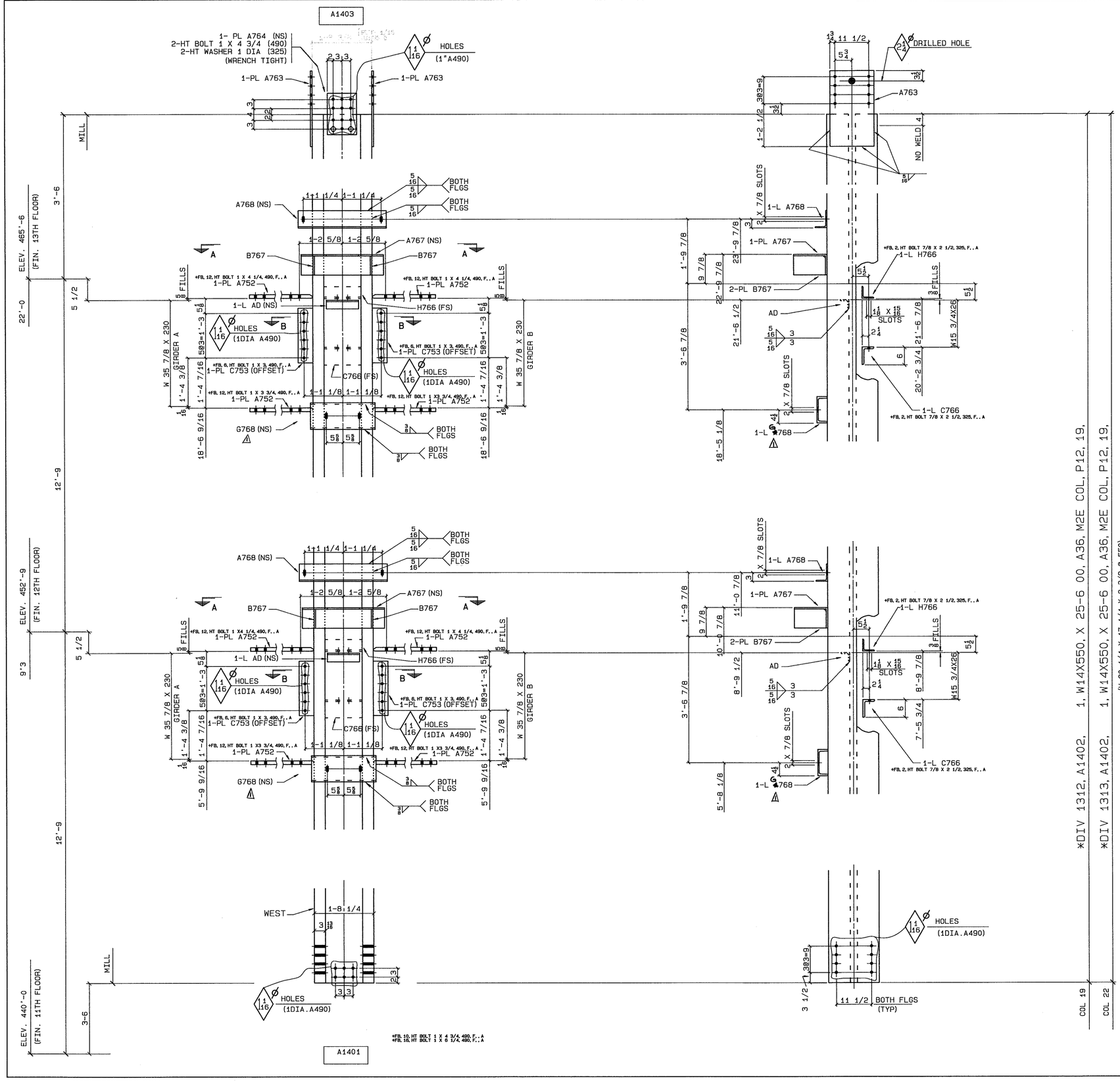


*DIV 1312, A1402, 1, W14X550, X 25-6 00, A36, M2E COL, P12, 19,
*DIV 1313, A1402, 1, W14X550, X 25-6 00, A36, M2E COL, P12, 19,
(W 20 1/4 X 17 1/4 X 2 3/8 @ 550)

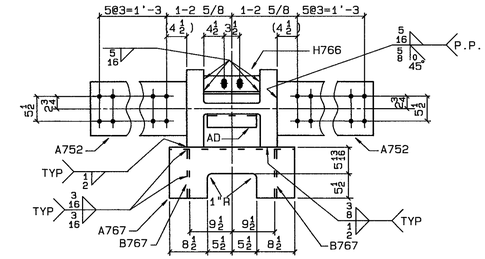
COL 19 COL 22

X 30

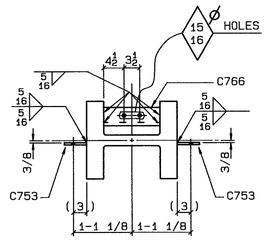
MATERIAL

:	8, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, , , , , A
:	4, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, , , , A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, , , , A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, , , , A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, , , , A
⚠ :	2, MC9X25.4, X 1-10, G768, A36, , , , A	
⚠ :	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, , , , A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, , , , A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A	
:	2, HT BOLT 1 X 4 3/4, , 490, , , , A	
:	2, HT WASHER 1 , , , 325, , , , A	

+FB, 138, HT WASHER 1, 325, , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 1G 5/8, X 8-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E12/13, 9103, 9102, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE
BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON
BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 12/85 R
MAY 24/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	A	DATE June 7/85	BY M.X.	FINISH	NONE	

MADE	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
27 M.X.	MAY 85	FR	DETAIL: COLUMNS (7TH TIER) (ZONE 2)	84-152	1402
CHK'D 28 JIM	DATE MAY 21				