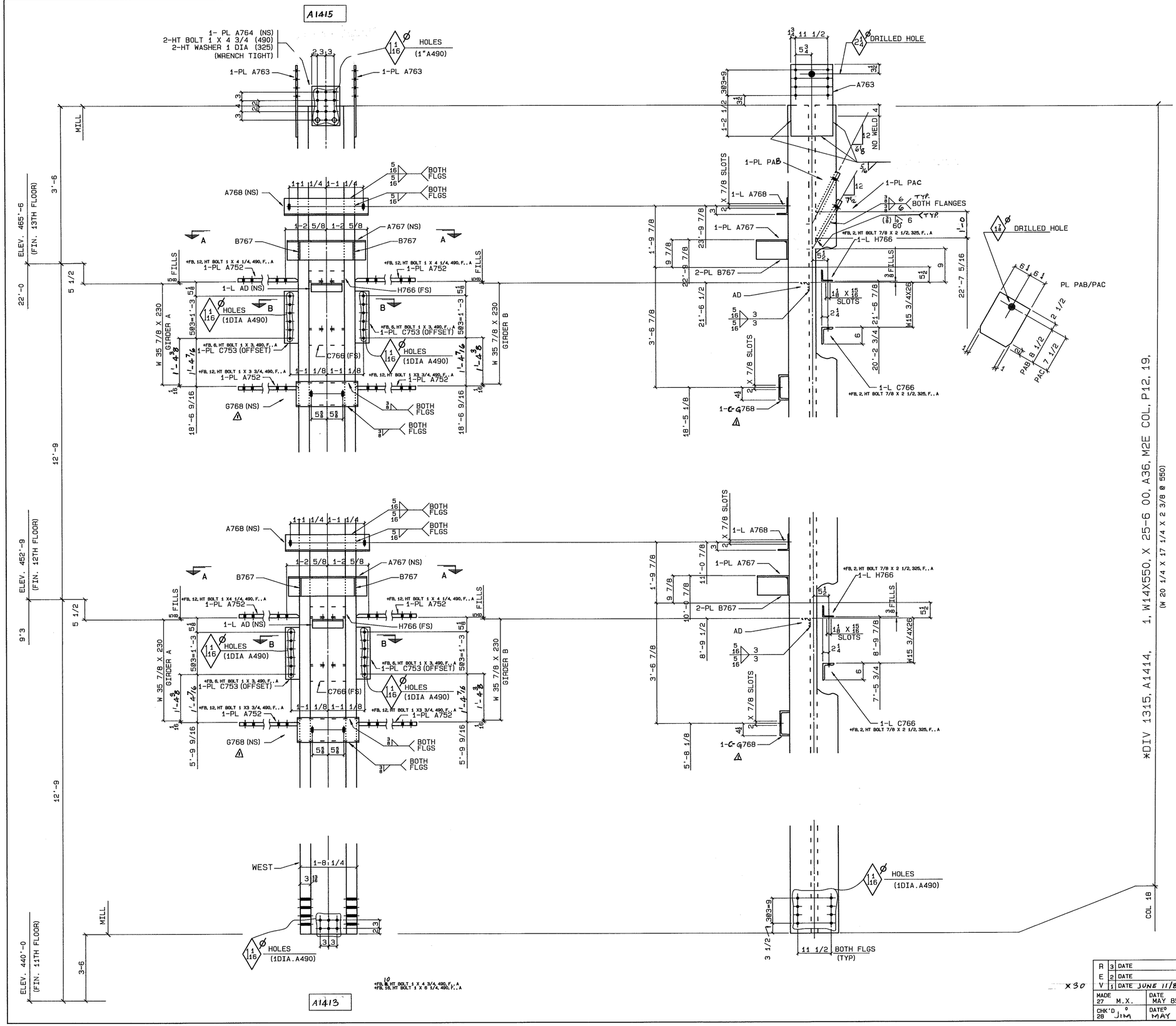
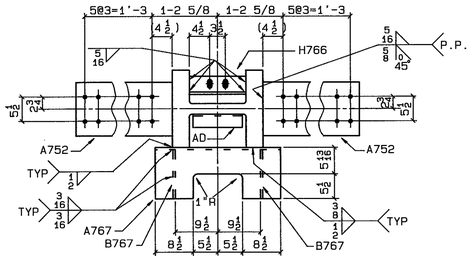
A1415

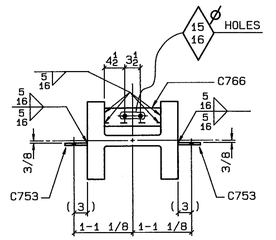


MATERIAL

:	8, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W.	A
:	4, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W.	A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT. . . .	A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W.	A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W.	A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W.	A
:	1, PI 011 00	X01 3/4, X 1-0 1/2, PAB, 44W.	A
:	1, PI 010 00	X01 3/4, X 1-0 1/2, PAC, 44W.	A
⚠	2, 9 MC 25.4 x 1-10, G768, A36, P217, 2, A		
⚠	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W.		A
:	2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W.		A
:	2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W.		A
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W.		A
:	2, HT BOLT 1 X 4 3/4, . . 490.		A
:	2, HT WASHER 1 . . . 325, ...		A
+FB, 13	8, HT WASHER 1, 325, . .		A
:	1, 1F 3/16, X 12-0 00, .		A
:	1, 1F 5/16, X 33-0 00, .		A
:	1, 1F 3/8, X 13-0 00, .		A
:	1, 1F 1/2, X 4-0 00, .		A
:	1, 1G 5/8, X 8-0 00, .		A
:	1, 1G 1 3/4, X 2-0 00, .		A



SECTION A-A



SECTION B-B

*DIV 1315, A1414, 1, W14X550, X 25-6 00, A36, M2E COL, P12, 19, (W 20 1/4 X 17 1/4 X 2 3/8 @ 550)

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. DIAG'S E12/13, 9103, 9102, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 12/85R
MAY 24/85

FOR 1 DIA A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE JUNE 11/85	BY M.X.	FINISH	NONE		
MADE 27 M.X.		DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1414
CHK'D 28 JIM		DATE MAY		DETAIL: COLUMN (7TH TIER) (ZONE 2)			