MATERIAL

4, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, . . . A
4, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, ... A
4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, ... A
2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
2, PI 015 00 X00 1 1/4 X 1-5 00, FA, 44W, ... A
1, PI 006 1/2 X00 1/8, X 0-9 1/2, FB, 44W, ... A
1, PI 011 00 X01 3/4, X 1-0 1/2, PAB, 44W, ... A
1, PI 010 00 X01 3/4, X 1-0 1/2, PAC, 44W, ... A
1 : 2, PL 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, ... A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, HT BOLT 1 X 4 1/4, . . 490, ... A
: 6, HT WASHER 1 . . . 325, ... A
+FB, 150, HT WASHER 1, 325, . . A
: 1, 1F 3/16, X 12-0 00, . A
: 1, 1F 5/16, X 33-0 00, . A
: 1, 1F 3/8, X 6-0 00, . A
: 1, 1F 1/2, X 4-0 00, . A
: 1, 1G 5/8, X 4-0 00, . A
: 1, 1G 1 1/2 X 4-0 00, . A
: 1, 1G 1 3/4, X 2-0 00, . A
4, HT BOLT 1 X 5, A490
1 2-9MC x 25.4 x 1'-10-G76B (436) (P217/2)

SECTION A-A

SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E20/21, 9136, 9102, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 10/85 JM ay 24/85

FOR 1 DIA A490

*DIV 2115, A1418, 1, W14X455, X 25-6 00, A36, M2E COL, P13, 26, (W 19 X 16 7/8 X 2 @ 455)

COL 18

'X30'

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE JUNE 8/85	BY GM	FINISH	NONE		
MADE 27	M.X.	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG. NO. 1418
CHK'D 28	JIM	DATED MAY		DETAIL: COLUMN (11TH TIER) (ZONE 2)			