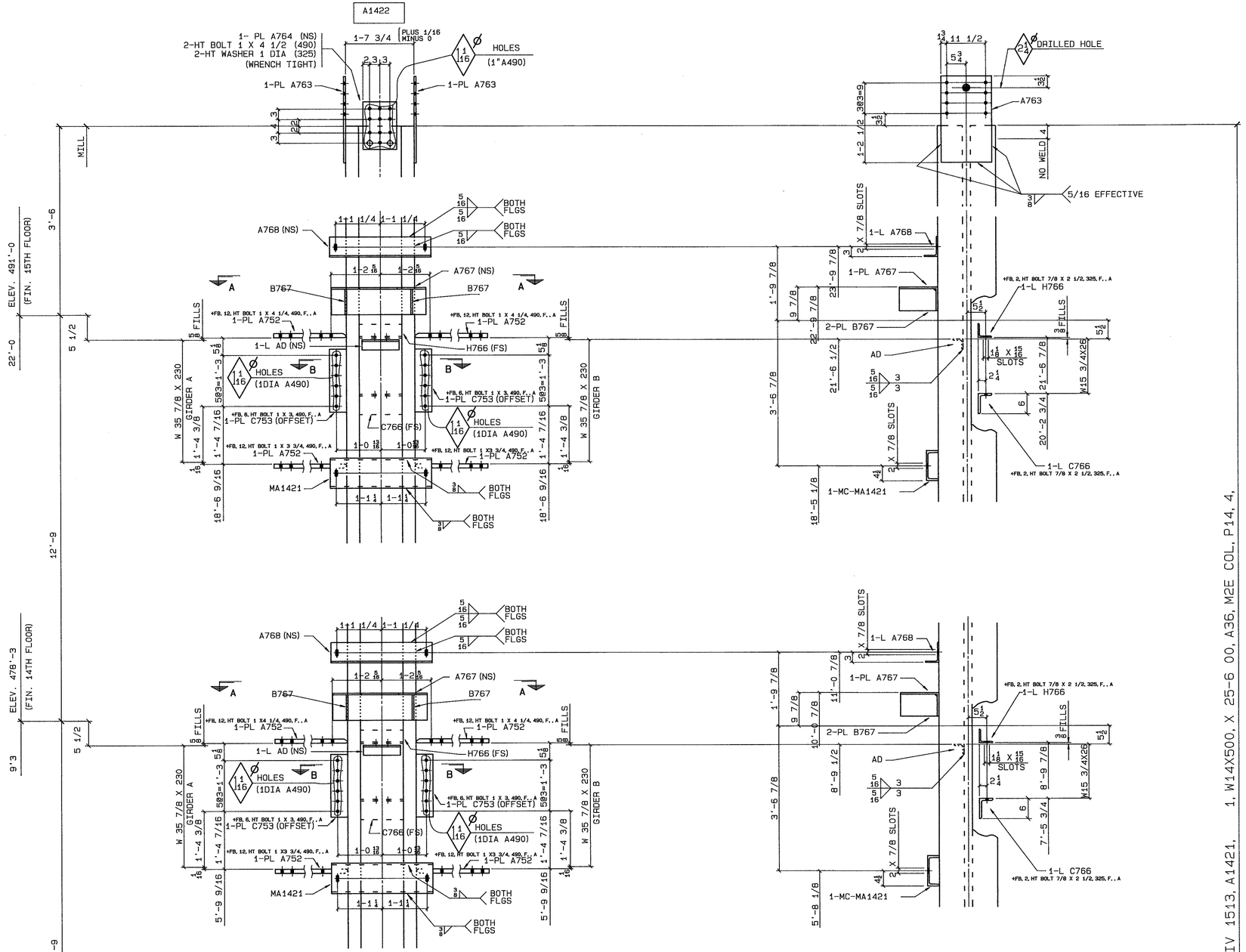
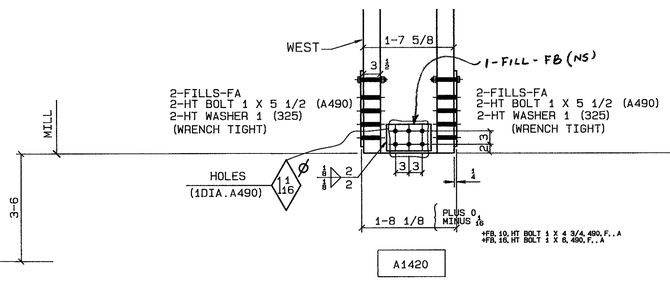
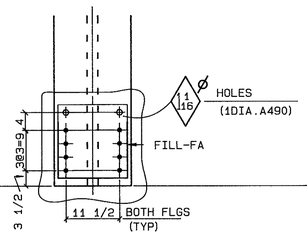
A1422







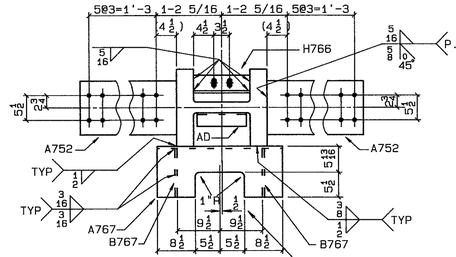
A1420

COL 20

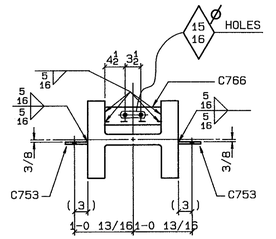
*DIV 1513, A1421, 1, W14X500, X 25-6 00, A36, M2E COL, P14, 4, (W 19 5/8 X 17 X 2 3/16 @ 500)

MATERIAL

: 8, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P1E, . . . A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, ... A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 1, PI 006 1/2 X00 1/8, X 0-9 1/2, FB, 44W, ... A
: 4, PI 015 00 X00 1/8, X 1-4 1/2, FA, 44W, ... A
: 2, 9MC25.4 X 2-6 00, MA1421, A36, , P217, 2, . A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, ... A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, HT BOLT 1 X 4 1/2, , . 490, ... A
: 6, HT WASHER 1 . . . 325, ... A
: 4, HT BOLT 1 X 5 1/2, , . 490, ... A
+FB, 146, HT WASHER 1, 325, , . A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 16 5/8, X 8-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E14/15, 9103, 9102, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 26/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 M.X.		DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1421
CHK'D 28 GM		DATE JUNE 22/85		DETAIL: COLUMN (8TH TIER) (ZONE 2)			