A1423

1- PL A764 (NS)
2-HT BOLT 1 X 4 1/2 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

1-7 3/4 PLUS 1/16 MINUS 0

HOLES (1"A490)

1-PL A763

MILL

ELEV. 516'-6 (FIN. 17TH FLOOR)

3'-6

5 1/2

22'-0

12'-9

A768 (NS)

BOTH FLGS

1-1 1/4 1-1 1/4

1-2 5/16 1-2 5/16

A767 (NS)

B767

A

B

FILLS

+FB, 10, HT BOLT 1 X 4 1/4, 490, F., A
1-PL G752

1-L AD (NS)

H766 (FS)

HOLES (1DIA A490)

+FB, 6, HT BOLT 1 X 3, 490, F., A
1-PL C753 (OFFSET)

C766 (FS)

+FB, 10, HT BOLT 1 X3 3/4, 490, F., A
1-PL G752

MA1421

BOTH FLGS

W 36 3/4 X 210 GIRDER A

W 36 3/4 X 210 GIRDER B

1-L A768

1-PL A767

2-PL B767

AD

1-L C766

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A
1-L H766

1-MC-MA1421

DRILLED HOLE

A763

NO WELD 4

5/16 EFFECTIVE

SLOTS

W15 3/4X26

MATERIAL

: 8, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E, , , , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, 9MC25.4 X 2-6, MA1421, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, , , , A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, HT BOLT 1 X 4 1/2, , , 490, , , , A
: 2, HT WASHER 1 , , , 325, , , , A

+FB, 130, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 1G 1/2, X 8-0 00, , A

403=1'-0 1-2 5/16 1-2 5/16 403=1'-0

H766

P.P.

G752

TYP

AD

A767

B767

SHOP NOTE OFFSET FOR "A767"

SECTION A-A

HOLES

C766

C753

SECTION B-B

ELEV. 503'-9 (FIN. 16TH FLOOR)

9'3

ELEV. 491'-0 (FIN. 15TH FLOOR)

3-6

WEST

1-7 5/8

HOLES (1DIA.A490)

11 1/2 BOTH FLGS (TYP)

COL 20

*DIV 1713, A1422, 1, W14X500, X 25-6 00, A36, M2E COL, P14, 4, (W 19 5/8 X 17 X 2 3/16 @ 500)

A1421

+FB, 10, HT BOLT 1 X 4 1/2, 490, F., A
+FB, 10, HT BOLT 1 X 3 3/4, 490, F., A

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. DIAG'S E16/17, 9104, 9102, E118A, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 27/85R
June 26/85

FOR 1 DIA A490

WELD: A767

R	3	DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE JUNE 27/85 BY GM	FINISH NONE		
MADE 27 M.X.	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1422
CHK'D 28 GM	DATE JUNE 22/85		DETAIL: COLUMN (9TH TIER) (ZONE 2)		