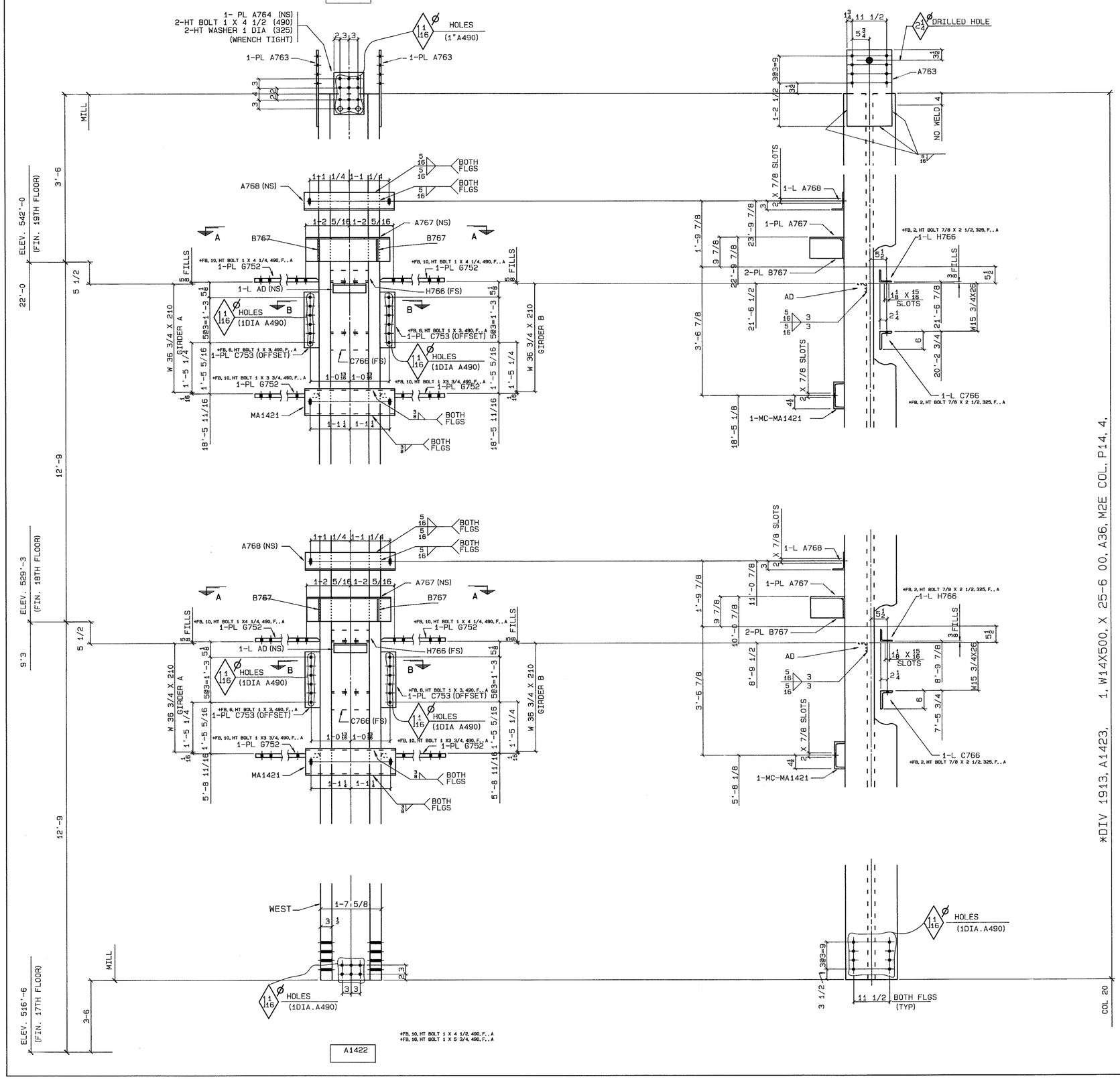
A1424



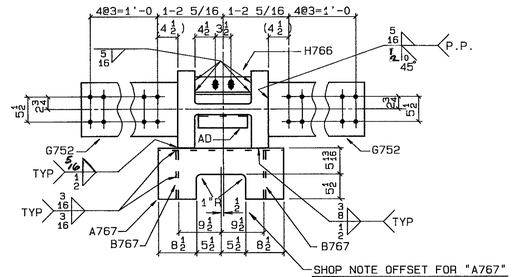
+FB, 10, HT BOLT 1 X 4 1/2, 490, F., A
+FB, 10, HT BOLT 1 X 4 1/4, 490, F., A
+FB, 6, HT BOLT 1 X 3, 490, F., A
+FB, 10, HT BOLT 1 X3 3/4, 490, F., A
+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A
+FB, 16, HT BOLT 1 X 5 3/4, 490, F., A

A1422

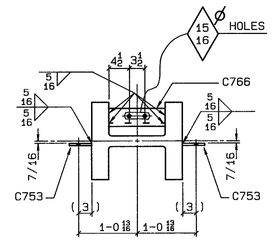
MATERIAL

: 8, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E, , , , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, 9MC25.4, X 2-6, MA1421, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, , , , A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, HT BOLT 1 X 4 1/2, , , 490, , , , A
: 2, HT WASHER 1 , , , 325, , , , A

+FB, 130, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 1G 5/8, X 8-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E18/19, 9104, 9102, E118A, E117, CW-1

July 3/85
DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE BY	FINISH NONE				
MADE 27 M.X.	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
CHK'D 28 GM	DATE July 2/85		DETAIL: COLUMN (10TH TIER) (ZONE 2)	84-152	1423