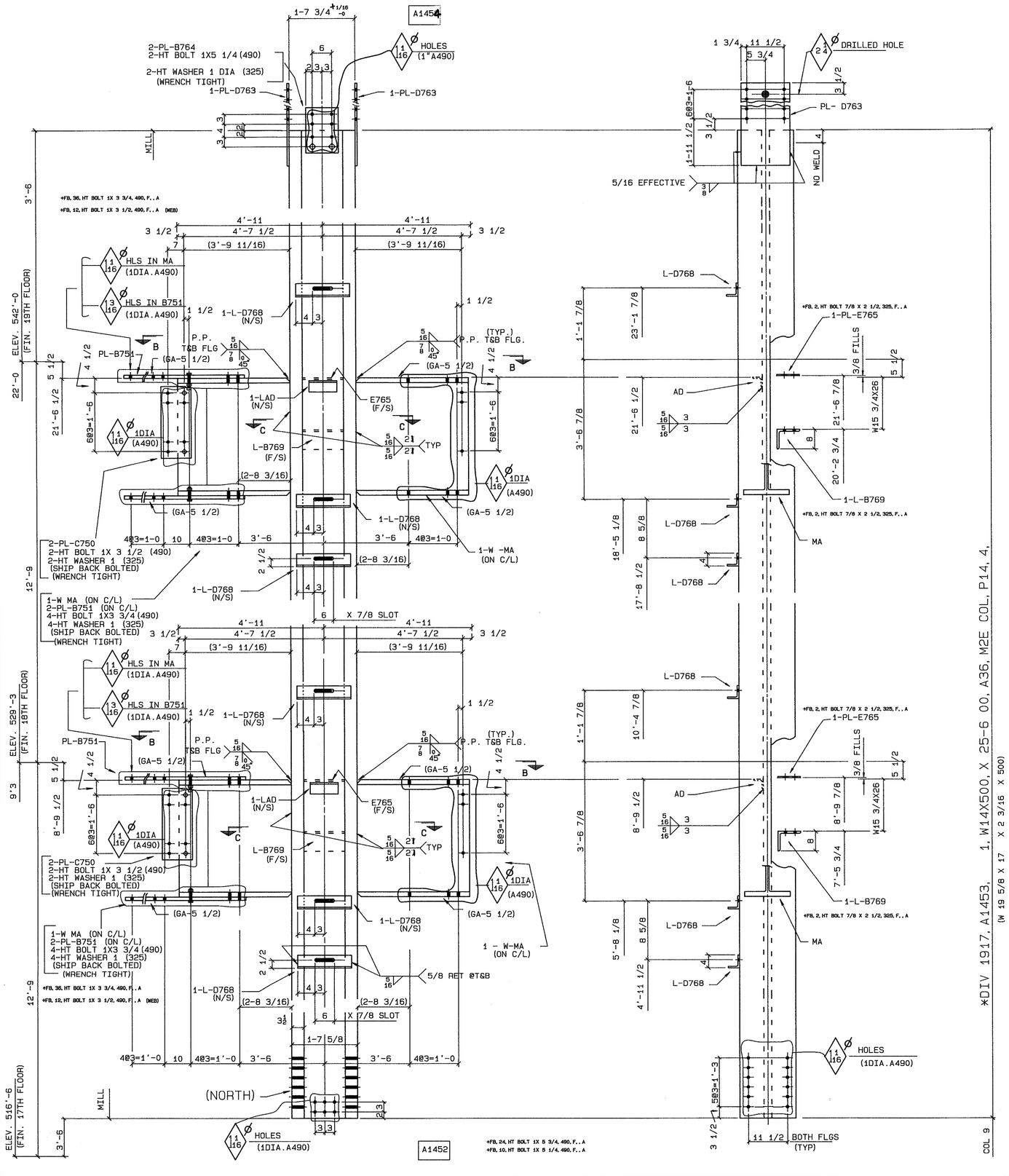
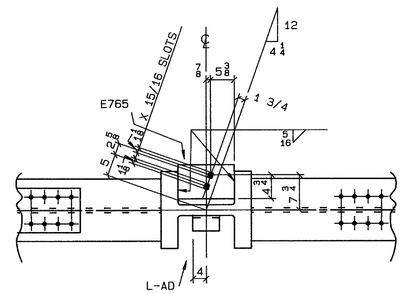
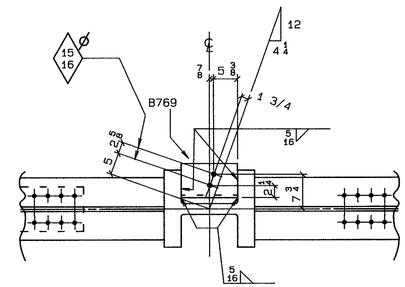




SECTION - B-B



SECTION - C-C

MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 3/4, X 3-7 1/2, D763, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, E765, 44W, , , , A
: 4, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, , , , A
: 4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, , , , A

: 2, L 8 X 6 X 3/4, X 1-0 1/2, B769, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A

: 4, W36X230, X 3-11 11/16, MA, A36, PIE CUT A781, P96, 10, , A

: 4, HTBOLT 1X3 1/2, , , 490, , , , A
: 2, HTBOLT 1X5 1/4, , , 490, , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , A

: 14, HT WASHER 1, , , 325, , , , A
+FB, 130, HT WASHER 1, 325, , , A

: 1, 1F 5/16, X25-0 00, , A
: 1, 6G 7/8, X12-0 00, , A

: 1, 1F 3/8, X11-0 00, , A

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E18, E19, 9108, E119A, CW1, 9101, E117

June 28/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27	HY	DATE 13MAY85	SQUAD FR	PROJECT:	7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1453
CHK'D 28	BF	DATE JUNE 27/85		DETAIL:	COLUMN (10TH TIER) ZONE 2		