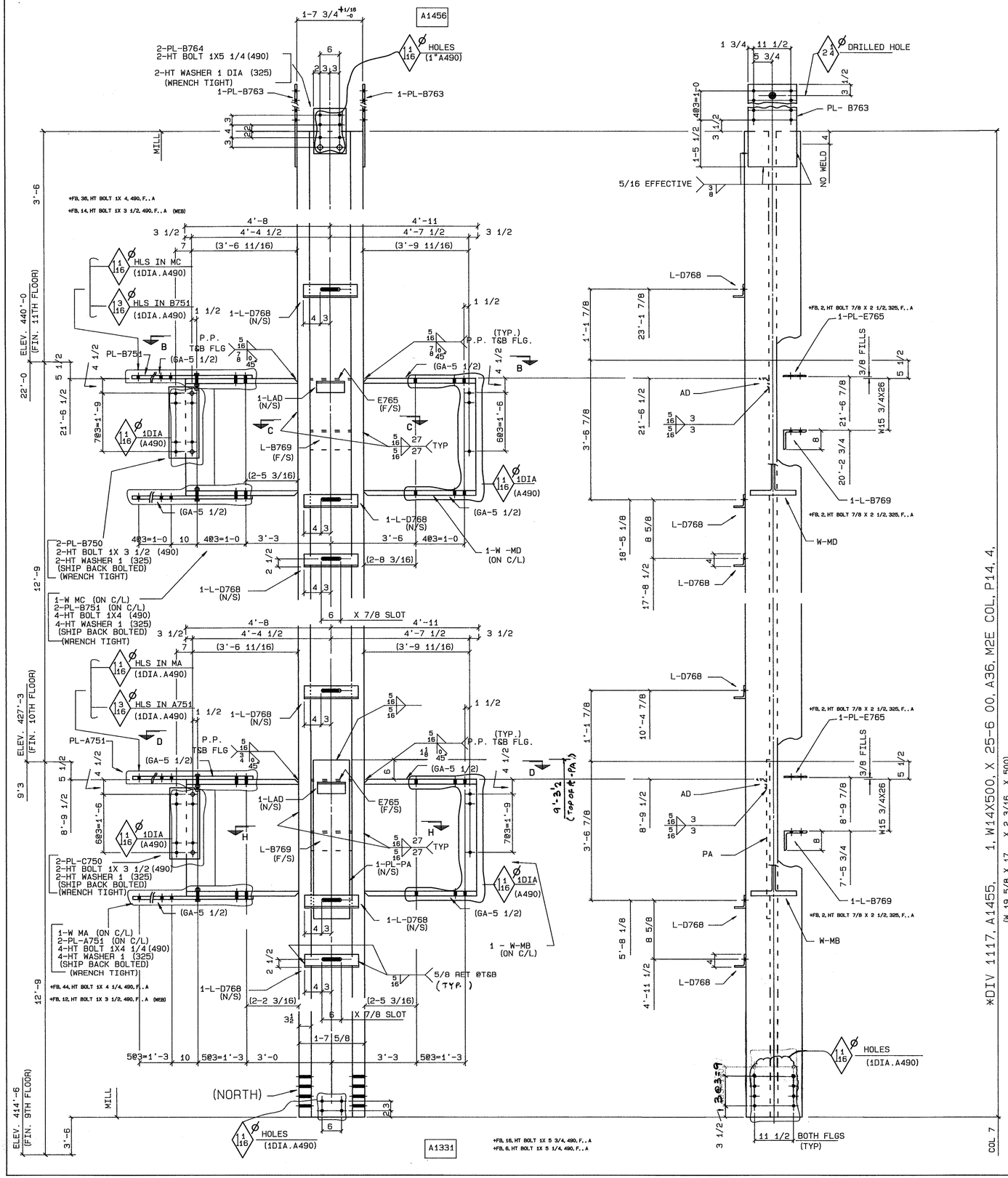


MATERIAL

CUT WITH MD1460 (4:2"ø)

: 1, W36X280, X 3-8 11/16, MA, A36, PIE CUT A771, P96, 8, , A

: 2, PI 010 00 X00 **5/8**, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 **5/8**, X 2-7 1/2, B763, 44W, , , , A
: 2, PI 009 00 X01 00, X 3-7 1/2, A751, 44W, , , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, E765, 44W, , , , A
: 2, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, , , , A
: 2, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, , , , A
: 2, PI 010 1/2 X00 1/2, X 2-0 1/2, B750, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, B769, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 1, W36X280, X 3-11 11/16, MB, A36, PIE CUT B771, P96, 8, , A

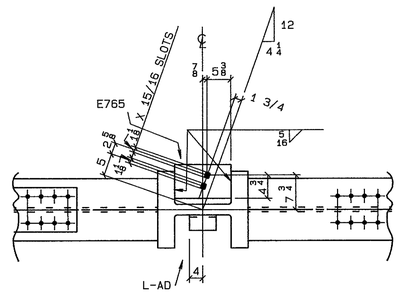
CUT WITH MD1460 (4:2"ø)

: 1, W36X245, X 3-8 11/16, MC, A36, PIE CUT C774, P96, 9, , A
: 1, PI 011 5/8 X00 3/8, X 4-0 1/2, PA, 44W, P-2-S, , , A

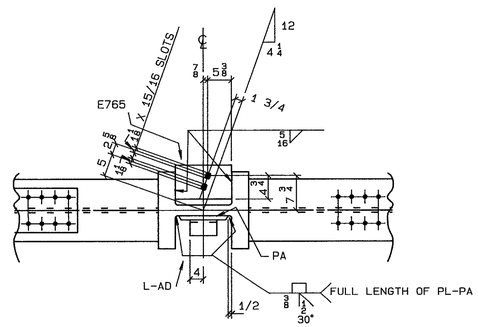
: 1, W36X245, X 3-11 11/16, MD, A36, PIE CUT B774, P96, 9, , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , A
: 2, HTBOLT 1X5 1/4, , , 490, , , , A
: 4, HTBOLT 1X4, , , 490, , , , A
: 4, HTBOLT 1X4 1/4, , , 490, , , , A
: 14, HT WASHER 1, , , 325, , , , A
+FB, 130, HT WASHER 1, 325, , , A

: 1, 1F 5/16, X25-0 00, , A
: 1, 6G 7/8, X6-0 00, , A
: 1, 6G 3/4, X3-0 00, , A
: 1, 6G 1 1/8, X3-0 00, , A

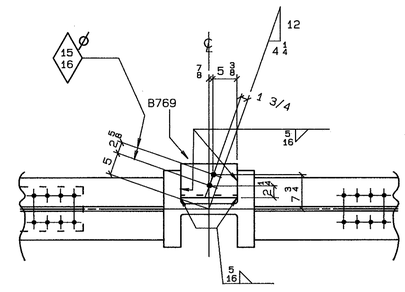
: 1, 1F 3/8, X11-0 00, , A
: 1, 3G 10.0, X**8**-0 00, , A



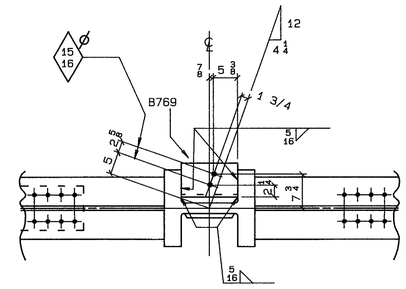
SECTION - B-B



SECTION - D-D



SECTION - C-C



SECTION - H-H

SHOP NOTES
MATERIAL 640.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E10, E11, 9106, E118A, CW1, 9101, E117

May 28/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2	DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1	DATE	BY	FINISH NONE				
MADE 27 HY	DATE 13MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1455	
CHK'D 28	DATE MAY 25'85		DETAIL: COLUMN (6TH TIER) ZONE 2				