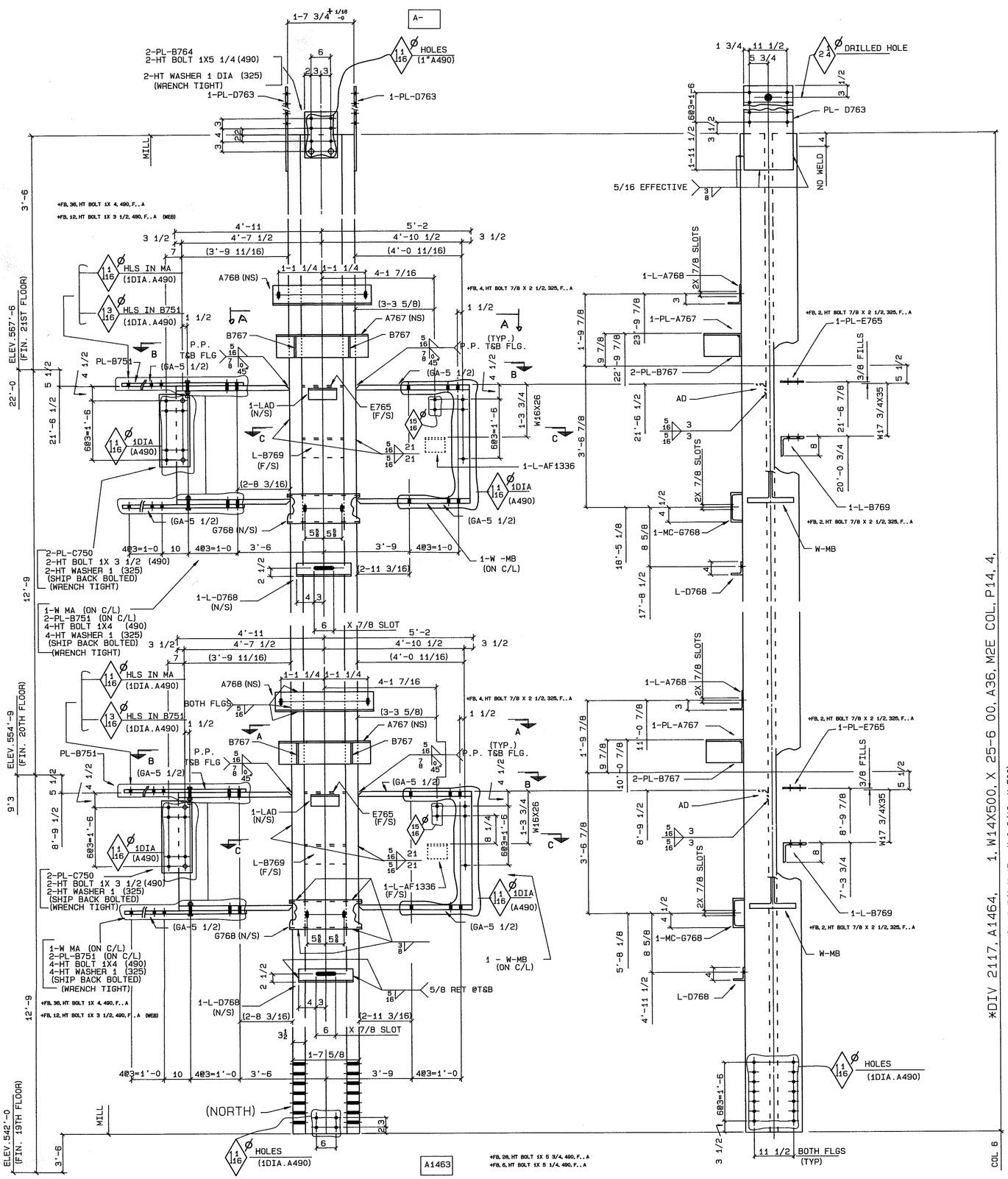


*DIV 2117, A1464, 1, W14X500, X 25-6 00, A36, M2E COL, P14, 4, (W 19 5/8 X 17 X 2 3/16 X 500)

MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 3/4, X 3-7 1/2, D763, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, E765, 44W, , , , A
: 4, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, , , , A
: 4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, , , , A

: 2, L 8 X 6 X 3/4, X 1-0 1/2, B769, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A CUT WITH MA1459 (3'-8 1/16)
: 2, W36X245, X 4-2 11/16, MB, A36, PIE CUT B774, P96, 9, , A
: 2, W36X245, X 3-11 11/16, MA, A36, PIE CUT B774, P96, 9, , A

: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A

: 4, HTBOLT 1X3 1/2, , , 490, , , , A
: 2, HTBOLT 1X5 1/4, , , 490, , , , A
: 8, HTBOLT 1X4, , , 490, , , , A

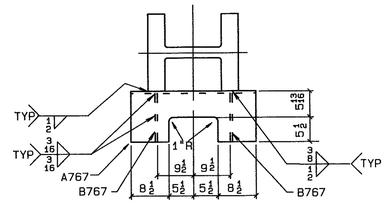
: 14, HT WASHER 1, , , 325, , , , A
+FB, 130, HT WASHER 1, 325, , , A

: 1, 1F 5/16, X42-0 00, , A
: 1, 6G 7/8, X12-0 00, , A

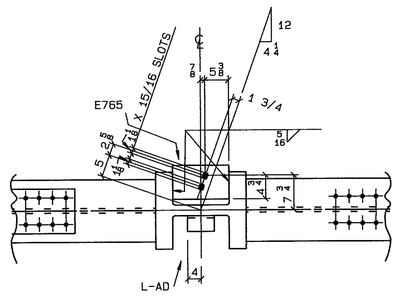
: 1, 1F 3/8, X11-0 00, , A

: 1, 1F 3/16, X12-0 00, , A
: 1, 1F 1/2, X3-6 00, , A

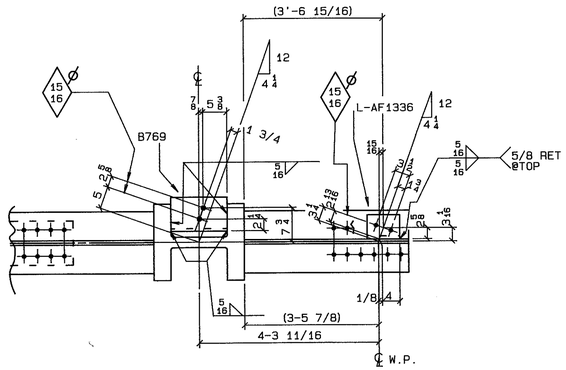
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , , A
: 2, L 6 X 6 X 3/4, X 0-6 00, AF1336, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A



SECTION - A-A



SECTION - B-B



SECTION - C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES

REF. DWGS. E20, E21, 9108, E118A, CW1, 9101, E117

June 28/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N		
V	1	DATE	BY	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE 27 HY		DATE 13MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG. NO.
CHK'D 28 ES	E.S.	DATE 28JUN85 28.6.85		DETAIL: COLUMN (11TH TIER) ZONE 2		84-152	1464