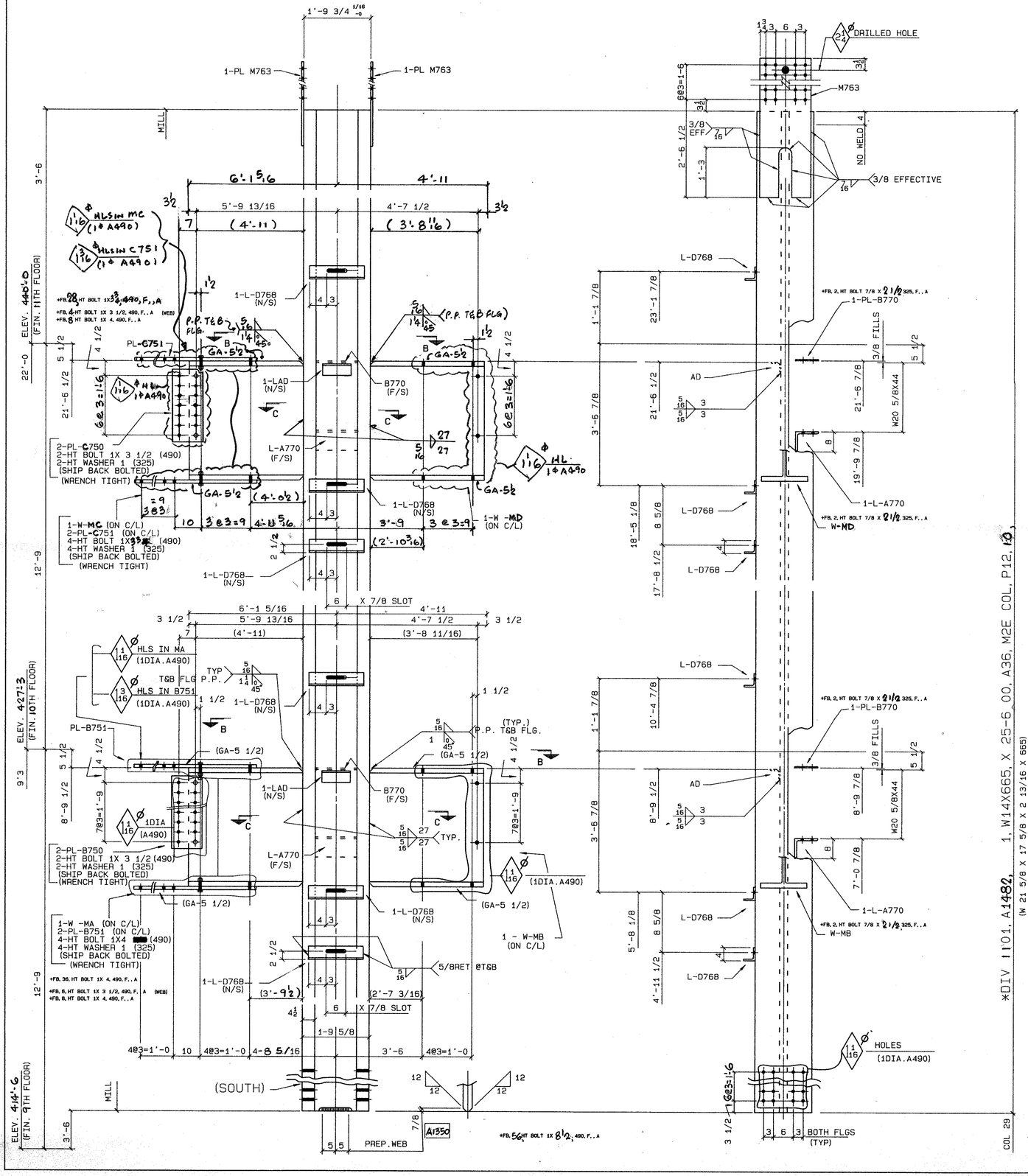
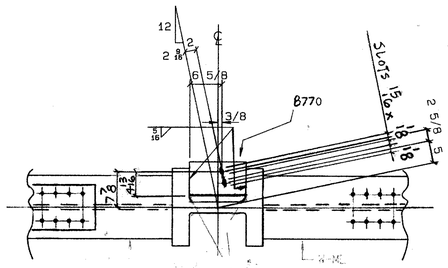
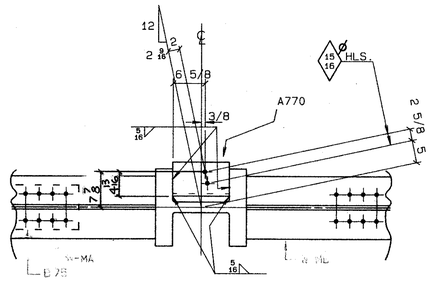






MATERIAL

: 2, PI 9 x 3/4 x 2'-7 1/2 - C751(44W)
: 2, PI 10 1/2 x 1/2 x 1'-9 1/2 - C750(44W)
: 2, PI 015 1/2 X02 00, X 4 2 1/2, M763, 44W, ... A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, ... A
: 2, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, ... A
: 2, PI 010 1/2 X00 1/2, X 2-0 1/2, B750, 44W, ... A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, ... A
: 1, W36X245, X 5-1 00, MA, A36, P1E CUT B775, P97, 10, , A
: 1, W36X245, X 3-10 11/16, MB, A36, P1E CUT C774, P96, 9, , A
: 4, HTBOLT 1X3 1/2, . . . 490, . . . A
: 4, HTBOLT 1X3 1/2, . . . 490, . . . A
: 4, HTBOLT 1X4, . . 490, ... A
: 12, HT WASHER 1, , , 325, , , , , A
: 1, 1F 3/8, X13-0 00, , A
: 1, 1F 5/16, X27-0 00, , A
: 1, 6G 1, X3 4 0 00, , ?
: 1, 6G 1 1/4, X 4 4 0 00, , ?

+FB. 158, HT WASHER 1, 325, , , A
: 1, W36x210, X 5-1 00, MC, A36, P1E CUT B783, P97, 11, , A
: 1, W36X210, X 3-10 11/16, MD, A36, P1E CUT B782, P96, 11, , A

FIELD BOLTS

56 - 1ϕ HT Bolt x 8 1/2 (A490)
11 - x 3 1/2
28 - x 3 3/4
51 - x 4
8 ~ 7/8 ϕ HT BOLT x 2 1/2 (A325)
146 ~ 1ϕ HT WASHER

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS. E10, E11, 9111, 9101, E118A, CW-1
E117

may 30/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27	H.Y.	DATE 29 MAY 85	SQUAD FR	PROJECT:	7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1482
CHK'D 28	JIM	DATE 29 MAY		DETAIL:	COLUMN (6TH TIER) ZONE 2		