MATERIAL

: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, ... A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
: 2, PI 015 00 X00 5/8, X 3-1 1/2, C763, 44W, ... A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, ... A
: 2, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, ... A
: 4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, ... A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, ... A
: 2, W36X245, X 3-11 11/16, MA, A36, P1E CUT B774, P96, 9, . A
: 4, HTBOLT 7/8X2 3/4. . . 325. . . . A
: 2, HTBOLT 1X5 1/4. . . 490. . . . A
: 4, HTBOLT 1X3 1/2. . . 490. . . . A
: 4, HTBOLT 1X4. . . 490. . . . A
: 18, HT WASHER 1. . . 325. . . . A

: 1, 1F 3/16, X12-0 00, . A
: 1, 1F 5/16, X40-0 00, . A
: 1, 1F 1/2, X3-6 00, . A
: 1, 1F 3/8, X8-0 00, . A

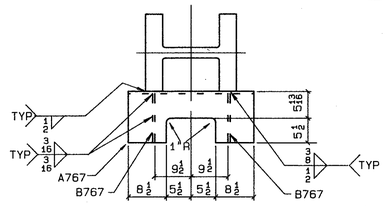
: 1, 3G 10.0, X16-0 00, . A
: 1, 6G 1, X8-0 00, . A
1, 6G 1 1/4 x 6'-0

: 2, PI 011 1/2 X00 3/8, X 4-0 00, PA, 44W, P2S, . . . A

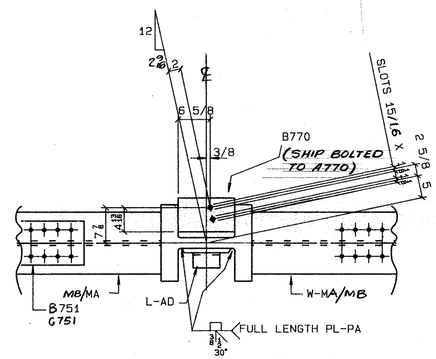
4 HT BOLT 1 x 3 3/4 (490)
2 W36 x 210 x 3'-11 11/16 - MB (A36) (PIE) (CUT B782) P96/11
2 PI 9 x 3/4 x 2'-7 1/2 - C751 (44W)

1 2 - 9MC x 25.4 x 1'-10 - G768 (A36) (PE17/E)

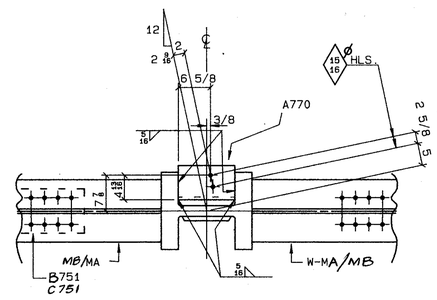
COMPUTER BILL



SECTION - A-A



SECTION - B-B



SECTION-C-C

FIELD BOLTS

4 - 7/8ø HTB x 2 3/4 (325)

24 - 1ø HTB x 3 1/2 (490)
28 - x 3 3/4
36 - x 4
6 - x 5 1/4
24 - x 5 3/4

118 - 1ø HI WASH. (325)

SHOP NOTES
MATERIAL 640.21-44W U/N
E70 SERIES ELECTRODES
REF. DWGS. E10, E11, 9111, E11BA, CW1, 9101, E117

June 7/85 R
May 30/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

SHOP NOTE:
SHIP PL- B770
BOLTED TO L-A770

*DIV 1106, A1491, 1, W14X500, X 25-6 00, A36, M2E COL, P14, 4, (W 19 5/8 X 17 X 2 3/16 X 500)

R 3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED
E 2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V 1	DATE JUNE 7/85	BY GM.	FINISH	NONE	
MADE 27 MGM	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152 / DWG. NO. 1491
CHK'D 28	DATE 29/MAY/85		DETAIL: COLUMN (6TH TIER) ZONE 2		