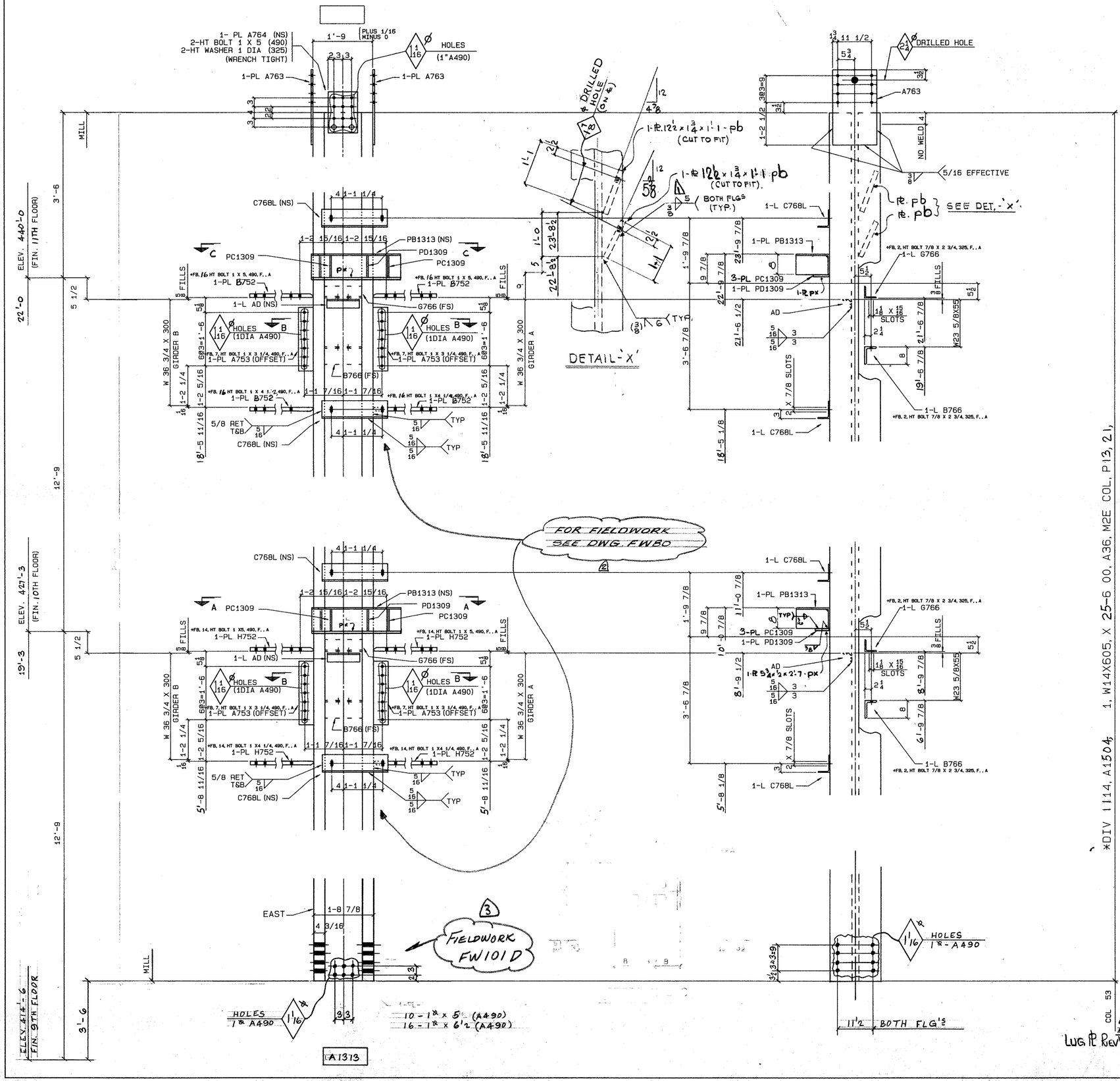


*DIV 1114, A1504, 1, W14X605, X 25-6 00, A36, M2E COL, P13, 21, (W 20 7/8 X 17 3/8 X 2 5/8 @ 605)

Lug Pl Revsd

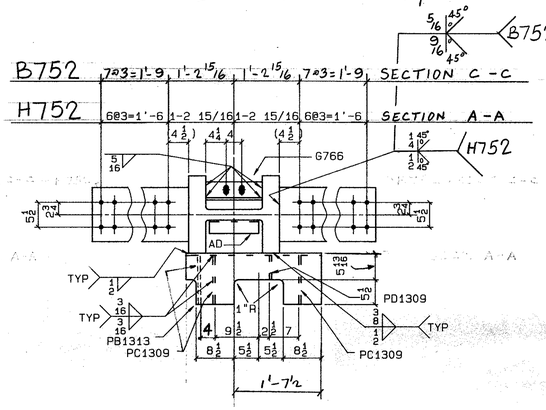
HAND WRITTEN BILL REQUIRED

MATERIAL

2,	PI 005 1/4	X00 3/8, X 0-7 1/2, PD1309, 44W, ...	A
4,	PI 012 00	X00 7/8, X 2-0 1/2, H752, 44W, P1E, . . .	A
4,	PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ...	A
2,	PI 018 7/8	X00 1/2, X 2-7 00, PB1313, 44W, BENT, . . .	A
6,	PI 007 1/2	X00 3/8, X 0-10 3/4, PC1309, 44W, ...	A
2,	PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, ...	A
1,	PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ...	A
~~1,~~	~~PI 016 00~~	~~X01 00, X 2-00 00, PA, 44W~~	
4,	L 6 X 4 X 5/16, X 1-10 1/2, C768L, 44W, ...	A	
2,	L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, ...	A	
2,	L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, ...	A	
2,	L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ...	A	
2,	HT BOLT 1 X 5, . . 490, ...	A	
2,	HT WASHER 1 . . . 325, ...	A	

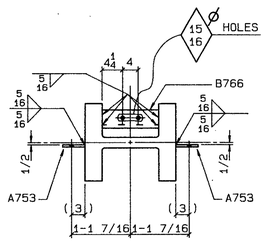
1,	1F 3/16, X 12-0 00, .	A
1,	1F 5/16, X 39-0 00, .	A
1,	1F 3/8, X 6-0 00, .	A
1,	1F 1/2, X 4-0 00, .	A
1,	6G 1/2, X 4-0 00, .	A
1,	6G 1/4, X 4-0 00, .	A

⚠2 +PL 12½ x 1¾ x 1'-1 pb 44W CUT TO FIT
4 - PL 12 x 1 x 2'-3½ B752 44W (P.I.E.)
~~1 - PL 11 x 1¾ x 1'-0½ - pa~~
2 - PL 5¾ x 1½ x 2'-7 px



SECTION A-A

SECTION C-C



SECTION B-B

FIELD BOLTS A325 U/N

16 - 1⅛ H.T. BOLTS	x 6'2 ~ A490
70 - 1⅛	x 5
28 - 1⅛	x 4¼
28 - 1⅛	x 3¼
32 - 1⅛	x 4½
8 - 7⅞ H.T. BOLTS	x 2¾
174 - 1⅛ H.T. WASHERS	A325

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E8, E9, 9105, 9102, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

June 13/85R
June 5/85

FOR 1 DIA A490

FW NOTE	R	DATE SEPT 13/85	BY HM	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
FW NOTE	E	DATE JULY 6/85	BY GM	HOLES	1 3/16 DIA U/N		
	V	DATE JUNE 13	BY JIM	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE BY	M.X.	DATE MAY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG. NO. 1504
CHK'D BY	JIM	DATE MAY 31		DETAIL: COLUMN (6TH TIER) (ZONE 2)			