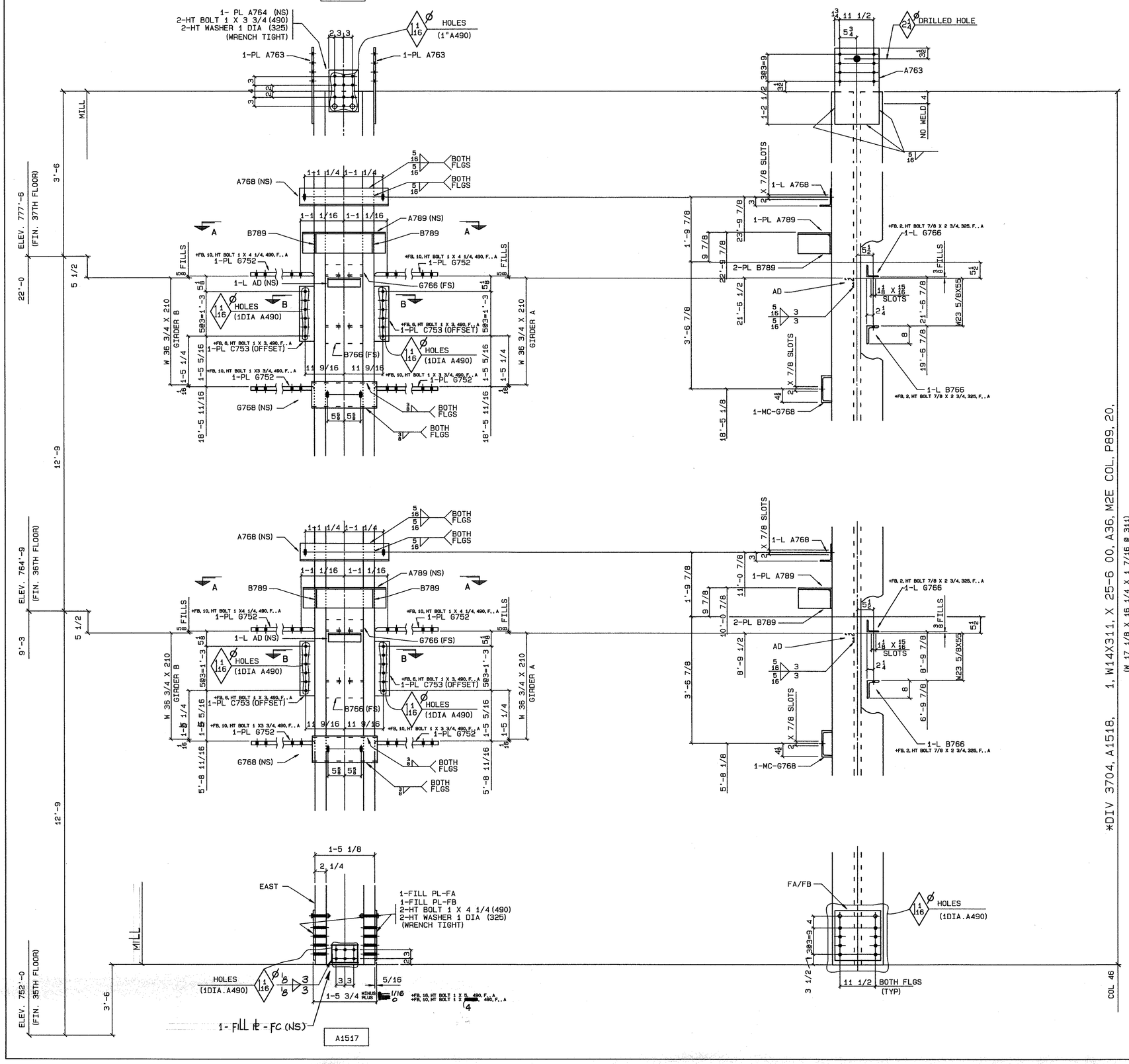
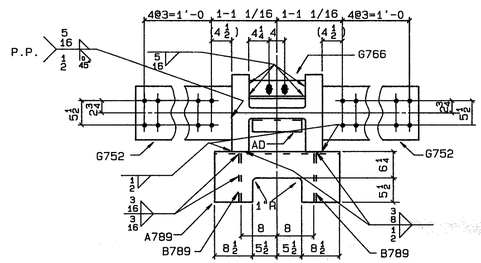
A2622



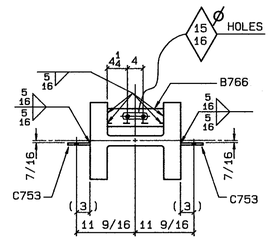
*DIV 3704, A1518, 1, W14X311, X 25-6 00, A36, M2E COL, P89, 20, (W 17 1/8 X 16 1/4 X 1 7/16 @ 311)

MATERIAL

: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, ... A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT. . . . A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W. . . . . A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W. . . . . A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W. . . . . A
: 2, PI 006 1/2 X00 1/8, X 0-9 1/2, FC, 44W. . . . A
: 2, PI 015 00 X00 3/16, X 1-4 1/2, FA, 44W. . . . . A
: 2, PI 015 00 X00 1/8, X 1-4 1/2, FB, 44W. . . . . A
: 8, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E. . . A
: 2, 9MC25.4, X1-10 00, G768, A36, . P217, 2, . A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W. . . . . A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W. . . . . A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W. . . . . A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W. . . . . A
: 2, HT BOLT 1 X 3 3/4, . . 490. . . . . A
: 4, HT BOLT 1 X 4 1/4, . . 490. . . . . A
: 6, HT WASHER 1 . . . 325. . . . . A
+FB, 130, HT WASHER 1, 325, . . A
: 1, 1F 3/16, X 12-0 00, . A
: 1, 1F 5/16, X 47-0 00, . A
: 1, 1F 3/8, X 6-0 00, . A
: 1, 1F 1/2, X 4-0 00, . A
: 1, 6G 1/2, X 11-0 00, . A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. DIAG'S E36, E37, 9145, 9156, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Sept 4/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE BY	FINISH NONE				
MADE 27 H.Y.	DATE 29JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
CHK'D 28 GM	DATE AUG 30/85		DETAIL: COLUMN (19TH TIER) (ZONE 3)	84-152	1518