A1523

1- PL A764 (NS)
2-HT BOLT 1 X 4 1/4 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

HOLES (1"A490)

1-PL A763

ELEV. 726'-6 (FIN. 33RD FLOOR)

MILL

22'-0

5 1/2

12'-9

3'-6

A768 (NS)

BOTH FLGS

A789 (NS)

B789

A

B

+FB, 16, HT BOLT 1 X 4 1/2, 490, F..A

1-PL B752

FILLS

1-L AD (NS)

D766 (FS)

HOLES (1DIA A490)

+FB, 8, HT BOLT 1 X 3, 490, F..A

1-PL B753 (OFFSET)

+FB, 6, HT BOLT 1 X 3, 490, F..A

1-PL C753 (OFFSET)

+FB, 12, HT BOLT 1 X 4 1/4, 490, F..A

1-PL A752

+FB, 16, HT BOLT 1 X 4, 490, F..A

+FB, 12, HT BOLT 1 X 3 3/4, 490, F..A

G768 (NS)

W 35 7/8 X 230 GIRDER B

W 35 7/8 X 230 GIRDER A

783=1'-9

583=1'-3

10 3/8

10 7/16

1-0 5/16

1-4 7/16

1-4 3/8

18'-6 9/16

18'-6 9/16

DRILLED HOLE

A763

NO WELD 4

1-L A768

1-PL A789

2-PL B789

+FB, 2, HT BOLT 7/8 X 2 3/4, 325, F..A

1-L D766

AD

SLOTS

1-PL PA

1-MC-G768

1-PL PB1316

1'-9 7/8

9 7/8

23'-9 7/8

22'-9 1/2

21'-6 1/2

3'-6 7/8

18'-5 1/8

19'-6 5/8

W23 7/8X76

ELEV. 713'-9 (FIN. 32ND FLOOR)

9'3

ELEV. 701'-0 (FIN. 31ST FLOOR)

EAST

1-FILL PL-FA

1-6 5/8

3 1/16

HOLES (1DIA.A490)

1-68

MINUS PLUS 1/16

+FB, 16, HT BOLT 1 X 5 1/2, 490, F..A

+FB, 10, HT BOLT 1 X 4 1/4, 490, F..A

11 1/2 BOTH FLGS (TYP)

COL 56

*DIV 3318, A1522, 1, W14X426, X 25-6 00, A36, M2E COL, P87, 3, (W 18 5/8 X 16 3/4 X 1 7/8 @ 426)

A1723

MATERIAL

: 4, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P1E, , , A
: 4, PI 012 00 X01 00, X 2-3 1/2, B752, 44W, P1E, , , A
: 2, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 005 00 X00 1/2, X 2-0 1/2, B753, 44W, , , , A
: 2, PI 006 00 X00 3/4, X 1-0 1/2, PA, 44W, , , , A
: 2, PI 006 00 X00 3/4, X 1-3 00, PB1316, 44W, GRIND TO BEAR, , , A
: [illegible]
: [illegible]
: 2, PI 012 1/2 X00 1/8, X 1-3 00, FA, 44W, , , , A
: 2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, D766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: [illegible]
: 2, HT BOLT 1 X 4 1/4, , , 490, , , , A
: 2, HT WASHER 1, , , 325, , , , A

+FB, 166, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 43-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 5/16, X 4-0 00, , A
: 1, 6G 9/16, X 4-0 00, , A
: 1, 6G 3/8, X 4-0 00, , A

703=1-9 1-1 13/16 1-1 13/16 583=1-3

D766

P.P.

AD

B752

A752

A789

B789

SECTION A-A

HOLES

PA

B753

C753

1-0 5/16 1-0 5/16

SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E32, E33, 9156, 9144, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Aug 26/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE BY	FINISH NONE				
MADE 27 MIKIM	DATE 19JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1522
CHK'D 28 GM	DATE AUG 23/85		DETAIL: COLUMN (17TH TIER) (ZONE 3)		