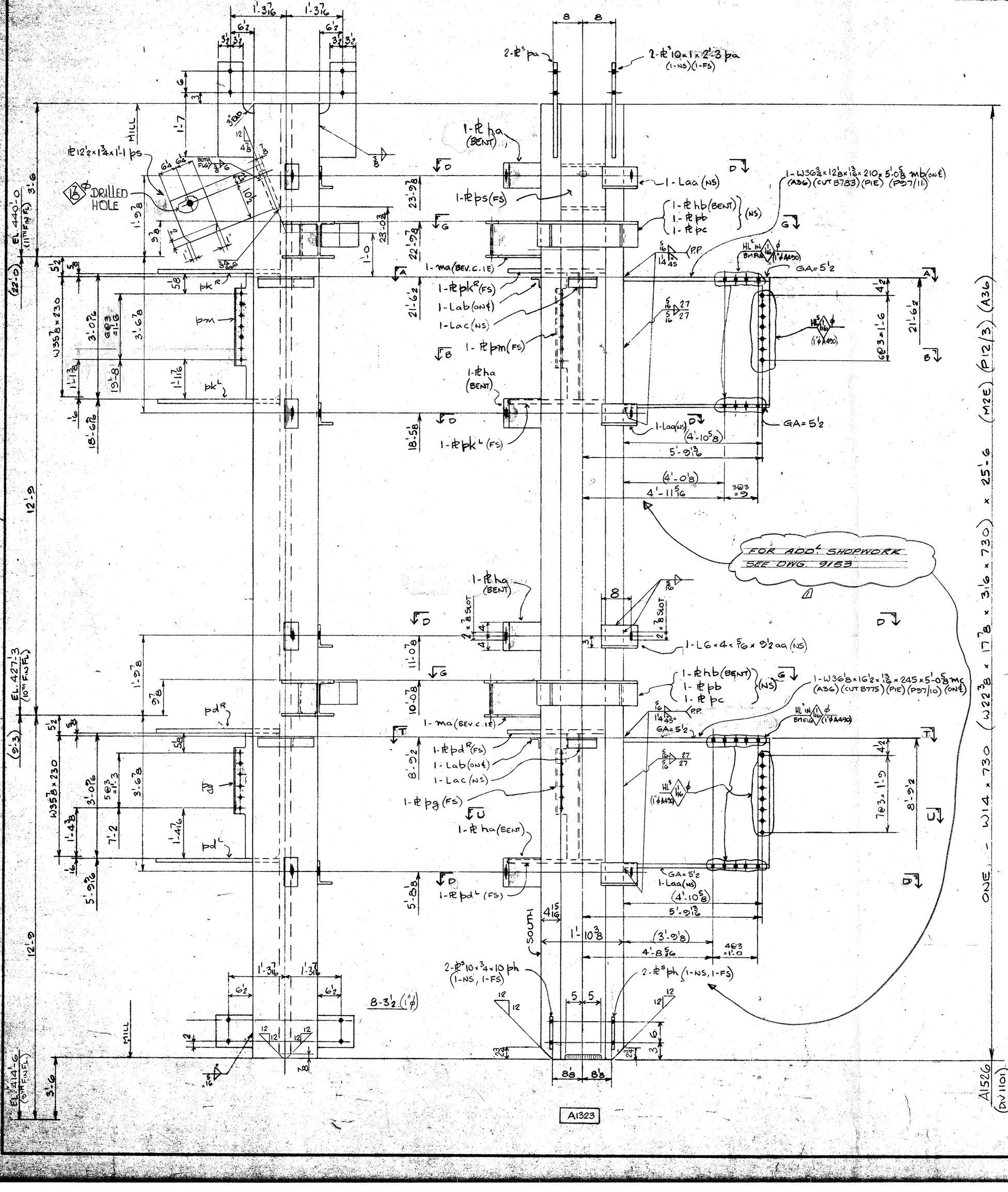
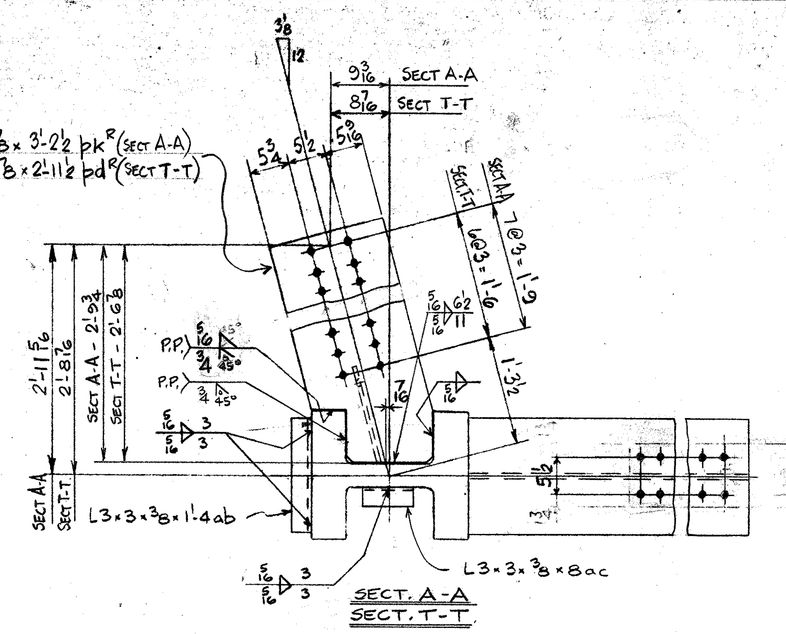
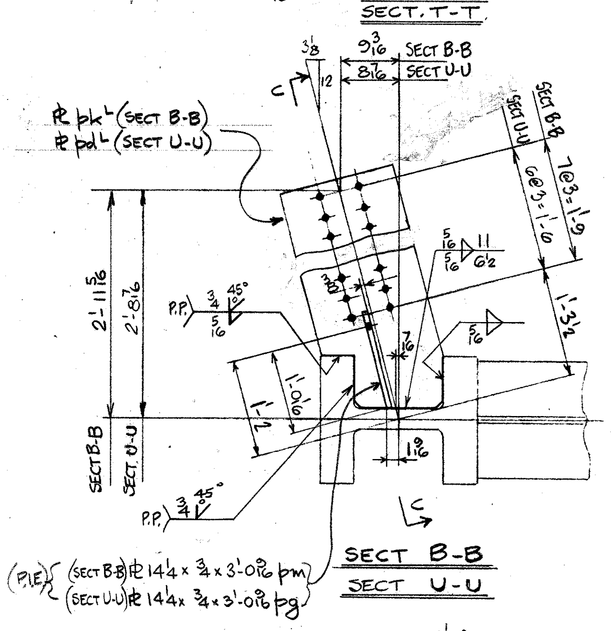
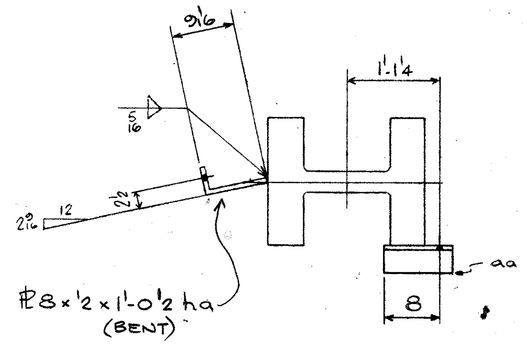
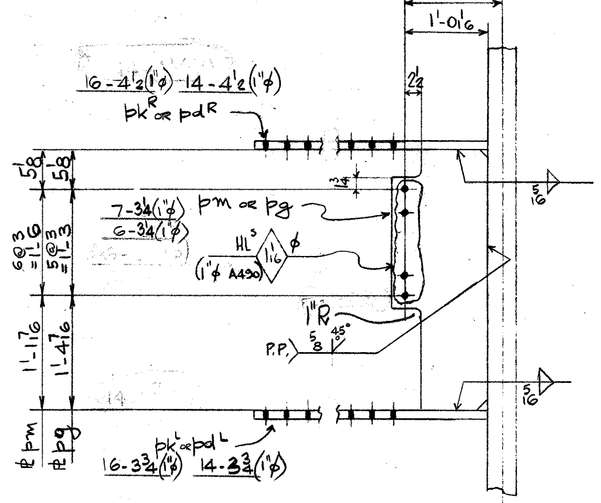
A1527

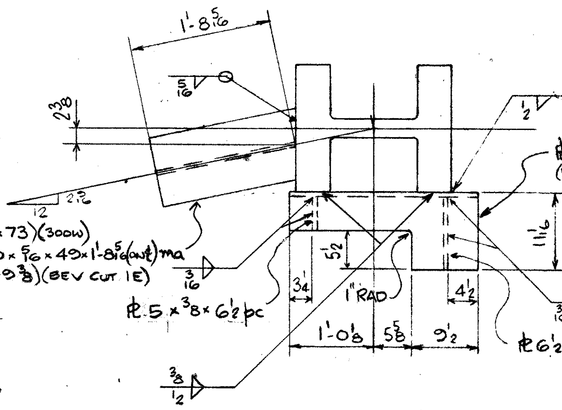












SHOP NOTES

MATERIAL G40.21 - 44W U/N
USE E70 XX ELECTRODES
REF DIAGS E8, E9, 9103, 9111, E118A & CW-1 & E117

FIELD BOLTS

13 - 1" ϕ HT BOLT x 3 1/4
30 - x 3 3/4
30 - x 4 1/2
8 - x 3 1/2
} A490

81 - 1" ϕ WASHER (A325)

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM

FOR 1" ϕ A490 BOLTS

REVISED			
DATE ____ BY ____	OPEN HOLES	1 1/16 U/N	COL. 28 (TIER G) (ZONE 2)
DATE ____ BY ____	PAINT	NONE	7 WORLD TRADE CENTER
DATE ____ BY ____	ERECTED BY		TISHMAN CONSTRUCTION CUSTOMER
DATE ____ BY ____	FIELD PAINT		EMERY ROTH & SONS P.C. ARCHITECT
NOTE A DATE 7/16/85 BY GM	INSPECTION		IRWIN G. CANTOR P.C. ENGINEER

May 24/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO

SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY JM DATE MAY 24/85
CONT. No. 84-152 SHEET 1526