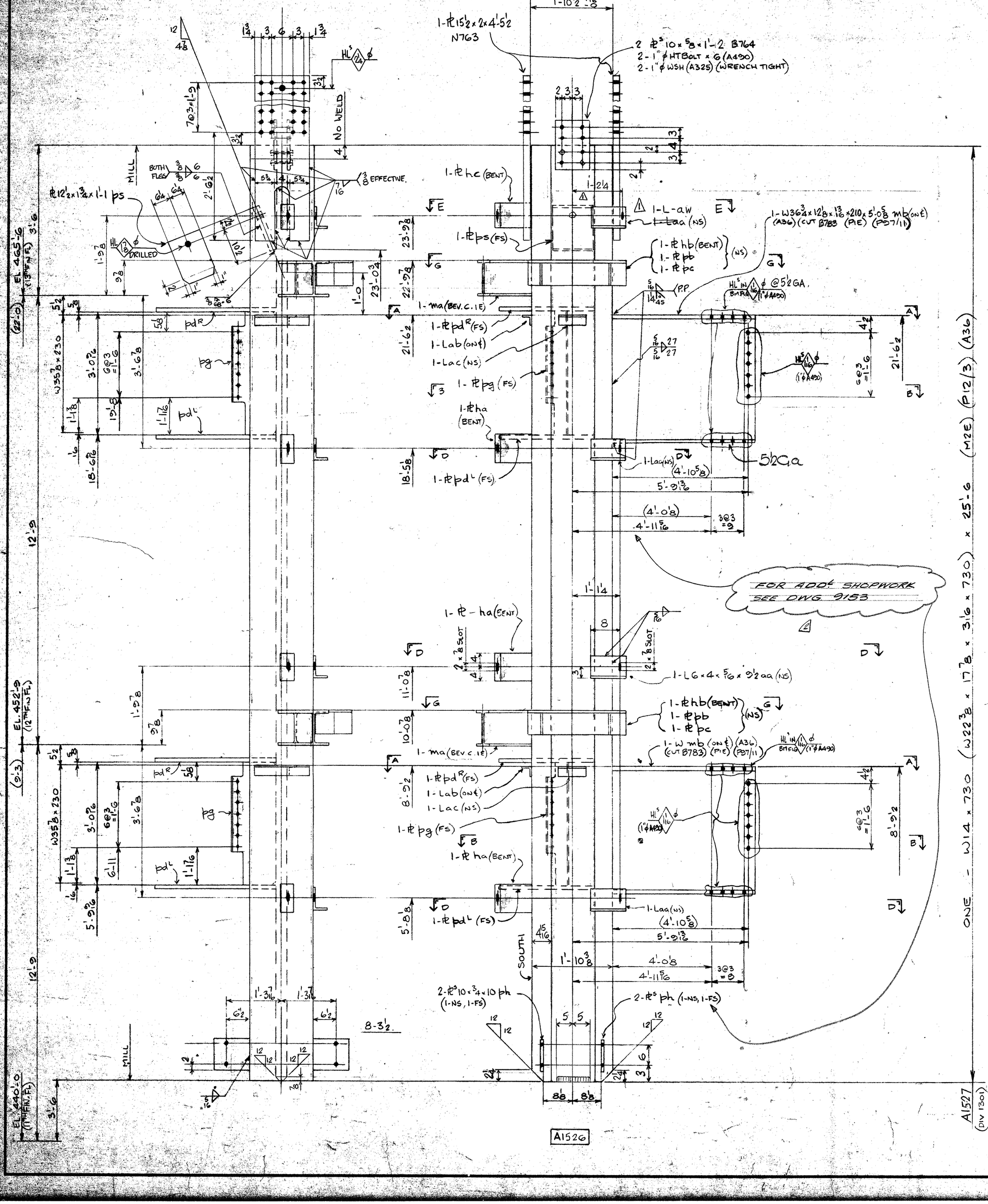
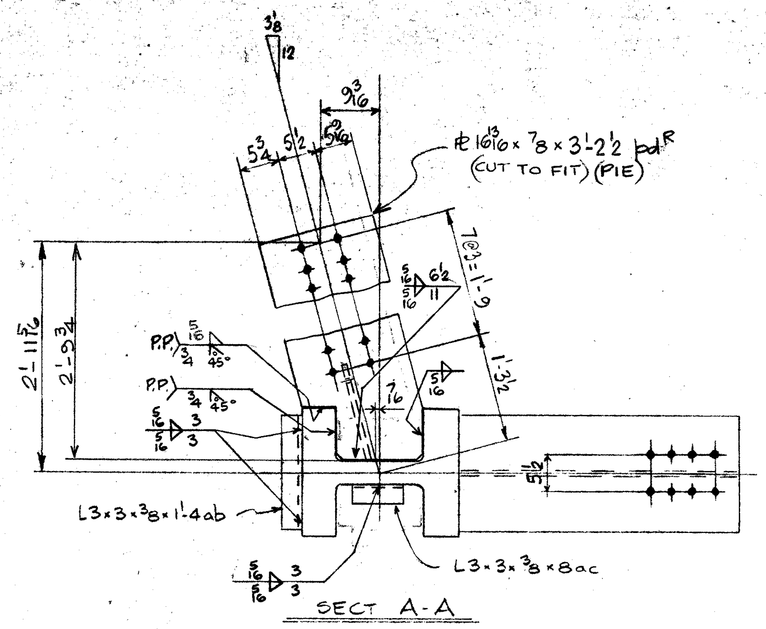
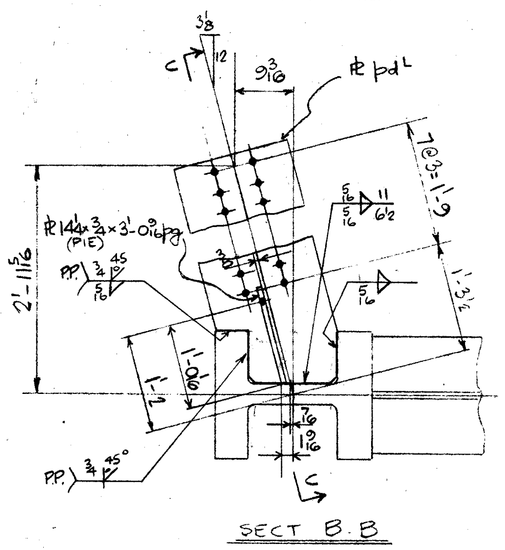
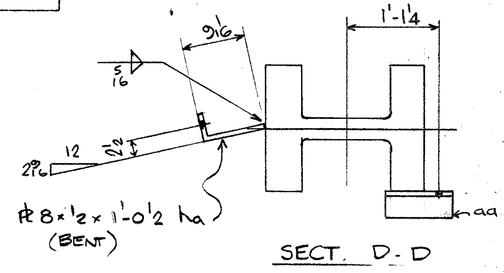
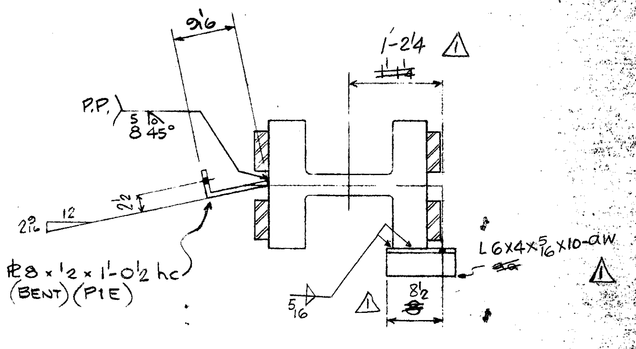
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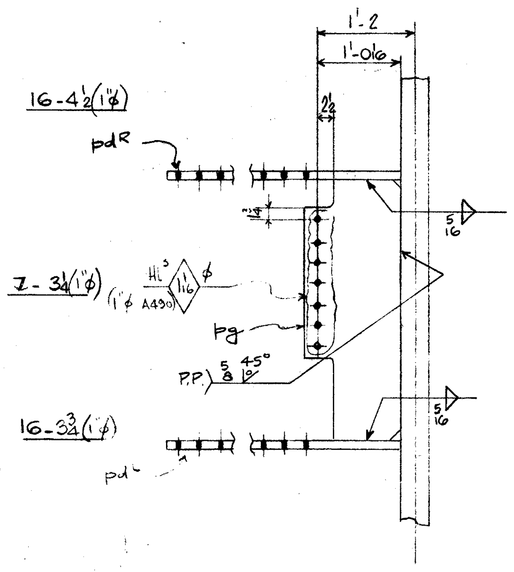


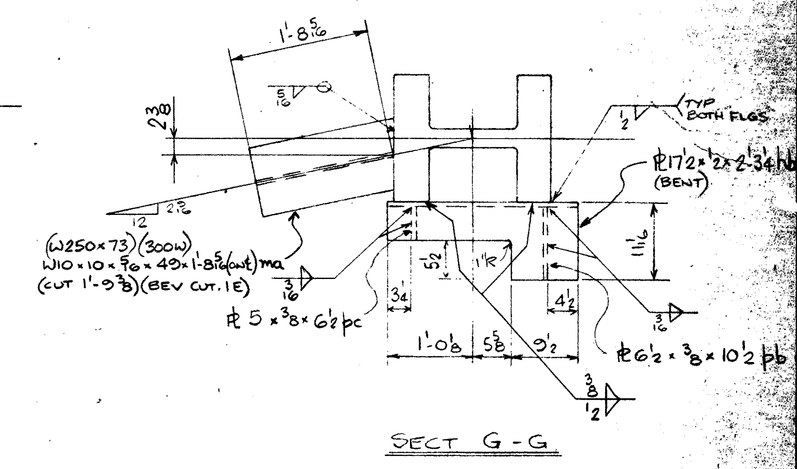












SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70XX ELECTRODES
REF DIAGS E8, E9, 9103, 9111, E118A & CW-1.4E117

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM

FIELD BOLTS

14-1"ϕ HT BOLT × 3¼ }
32- × 3¾ }
32- × 4½ } A490
8- × 3½ }

86-1"ϕ WASHER (A325)

FOR 1"ϕ A490 BOLTS

REVISED		OPEN HOLES	1 1/16 6 X
DATE ___ BY ___		PAINT	NONE
DATE ___ BY ___		ERECTED BY	
DATE ___ BY ___		FIELD PAINT	
NOTE ② DATE 7/JLY/85 BY SM		INSPECTION	
⚠ DATE 10/OCT/85 BY HSS			

COL. 28 (TIER 7) (ZONE 2)
7 WORLD TRADE CENTER
TISHMAN CONSTRUCTION CUSTOMER
EMERY ROTH & SONS P.C. ARCHITECT
IRWIN G. CANTOR P.C. ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B5
SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY JIM DATE JUNE
CONT. No. 84-152 SHEET 1527

June 20/85 FR
June 5/85