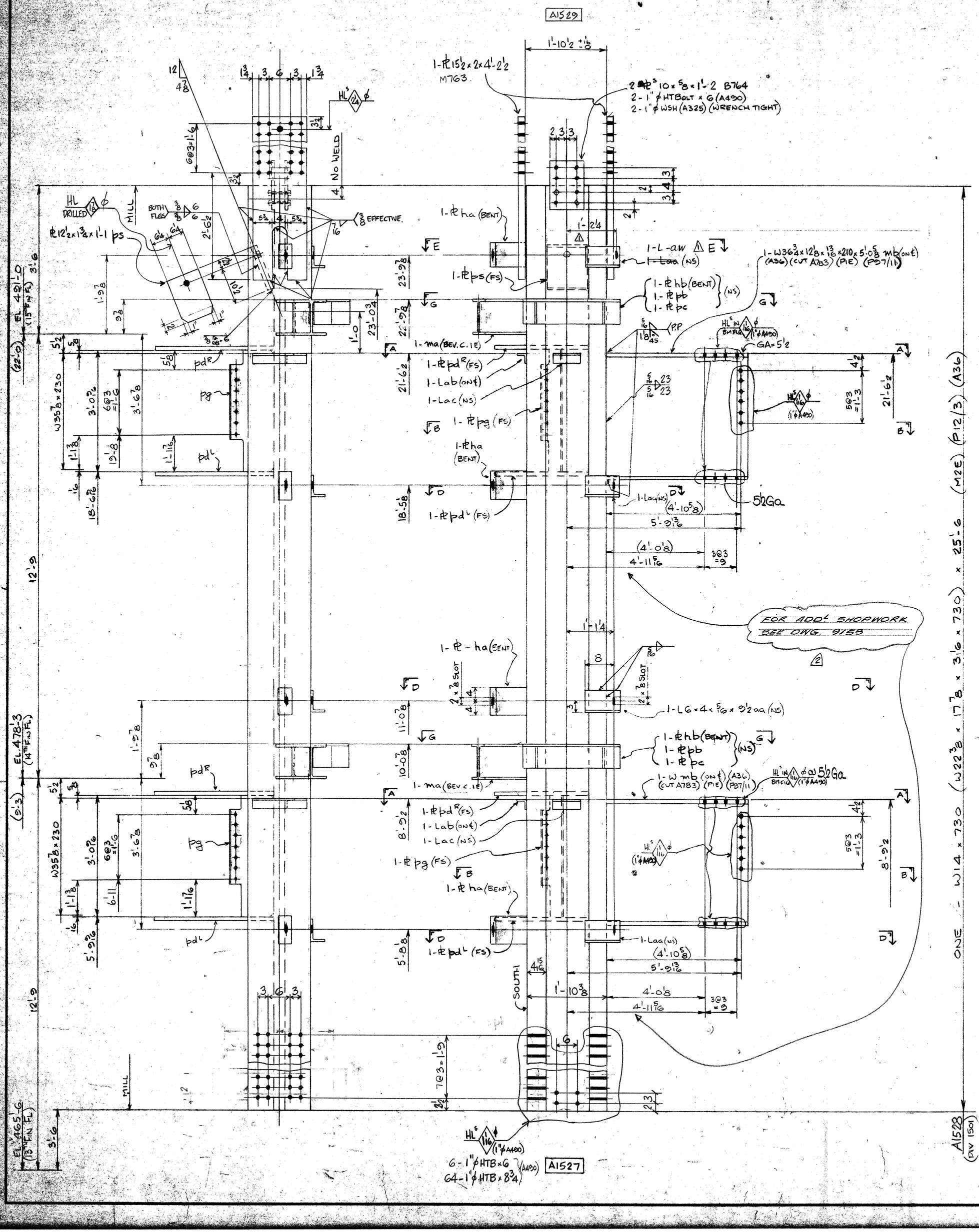
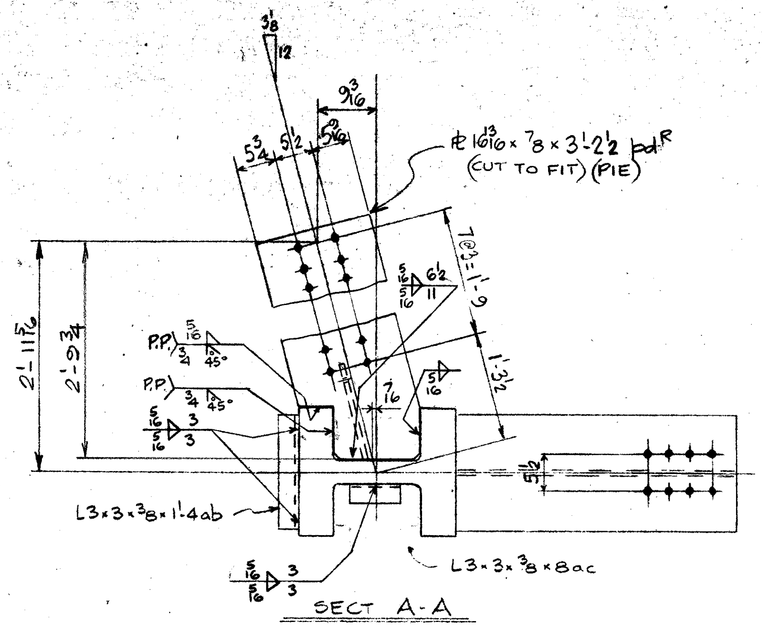
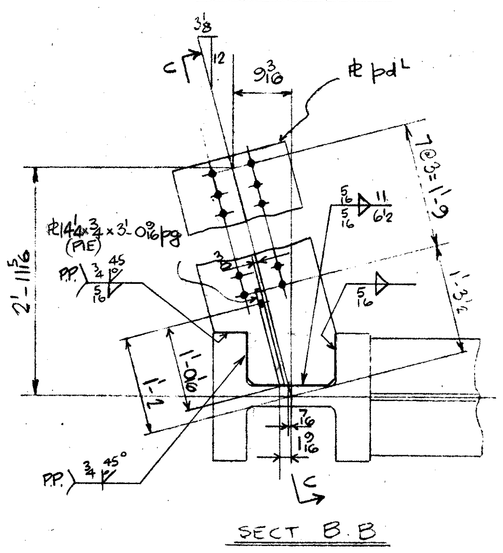
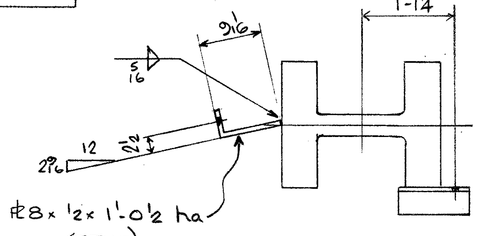
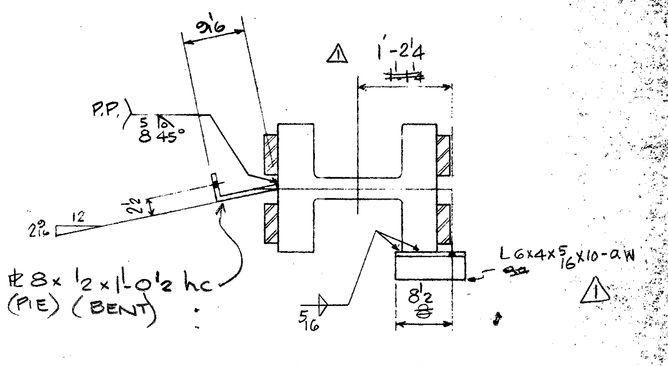
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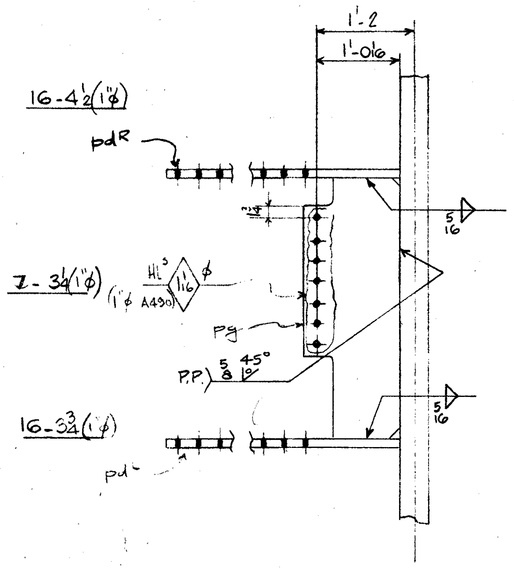


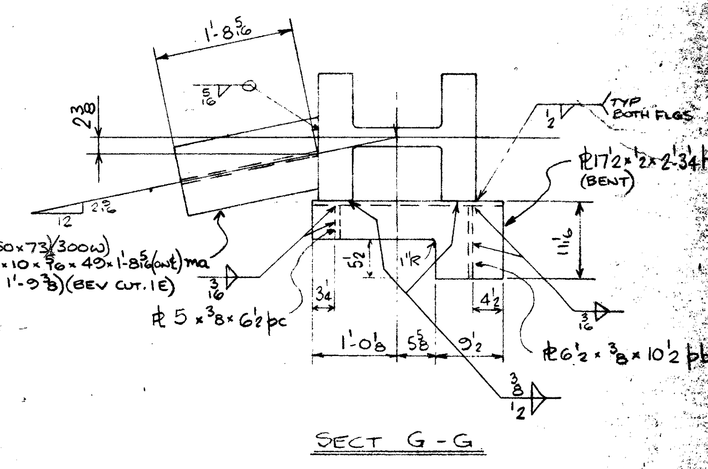




SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70 XX ELECTRODES
REF DIAGS E14, E15, 9103, 9112, E118A & CW-1d E117

FIELD BOLTS

| | | | |
|---|---|---|---|
| 14 - 1" ϕ HT BOLT x 3 | | | A490 |
| 32 - | ⊥ | x 3 3/4 | |
| 32 - | | x 4½ | |
| 6 - | | x 6½ | |
| 64 - | | x 8 3/4 | |
| 148 - 1" ϕ WASHER (A325) | | | |

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE & ON BOTH FLGS & B/S WEB TOP & BTM

June 20/85 R
June 5/85

FOR 1" ϕ A490 BOLTS

| | | | |
|---|---|---|---|
| REVISED DATE ___ BY ___ | OPEN HOLES | 1 3/16 ϕ STD | COL. 28 (TIER 8) (ZONE 2) |
| DATE ___ BY ___ | PAINT | NONE | 7 WORLD TRADE CENTER |
| DATE JUNE BY GM | ERECTED BY | | TISHMAN CONSTRUCTION CUSTOMER |
| NOTE ⚠ DATE 6/85 BY GM | FIELD PAINT | | EMERY ROTH & SONS P.C. ARCHITECT |
| ⚠ DATE JUNE 20 BY MSS | INSPECTION | | IRWIN G. CANTOR P.C. ENGINEER |

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5Z5

SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY JM DATE JUNE 3
CONT. No. 84-152 SHEET 1528