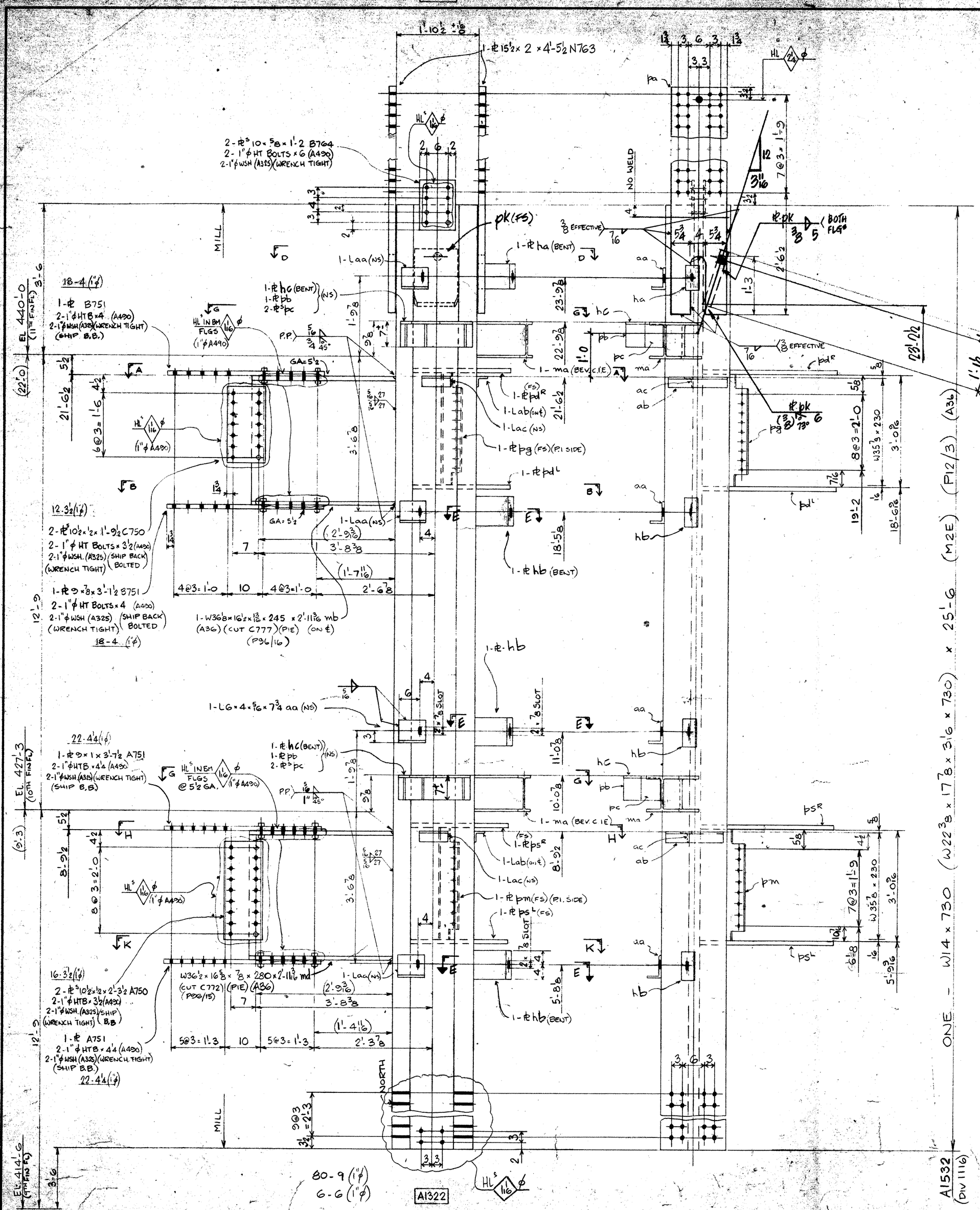
A1533



FIELD BOLTS

36 - 1"ϕ HT BOLTS	× 4	A490
34 - 1"ϕ HT BOLTS	× 4½	A490
17 -	× 3¼	A490
44 -	× 4¼	A490
28 -	× 3½	A490
34 -	× 2¾	A490
6 -	× ⅞	A490
80 -	× ¾	A490
279 - 1"ϕ WASHER (A325)		

SHOP NOTES

MATERIAL G40.21 - 44W 4/N
USE E70 XX ELECTRODES
REF DIAGS E8, E9, 3103, 3106, E11BA AND CW-1 E117.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

← FOR 1"ϕ A490 BOLTS

REVISED			
DATE ____ BY ____	OPEN HOLES	1 13/16ϕ 4/4	COL. 15 (TIER 6) (ZONE 2)
DATE ____ BY ____	PAINT	NONE	7 WORLD TRADE CENTER
DATE ____ BY ____	ERECTED BY		TISHMAN CONSTRUCTION — CUSTOMER
DATE ____ BY ____	FIELD PAINT		EMERY ROTH & SONS P.C. — ARCHITECT
DATE ____ BY ____	INSPECTION		IRWIN G. CANTOR P.C. — ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5M6

SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY JIM DATE MAY 24
CONT. No. 84-152 SHEET 1533