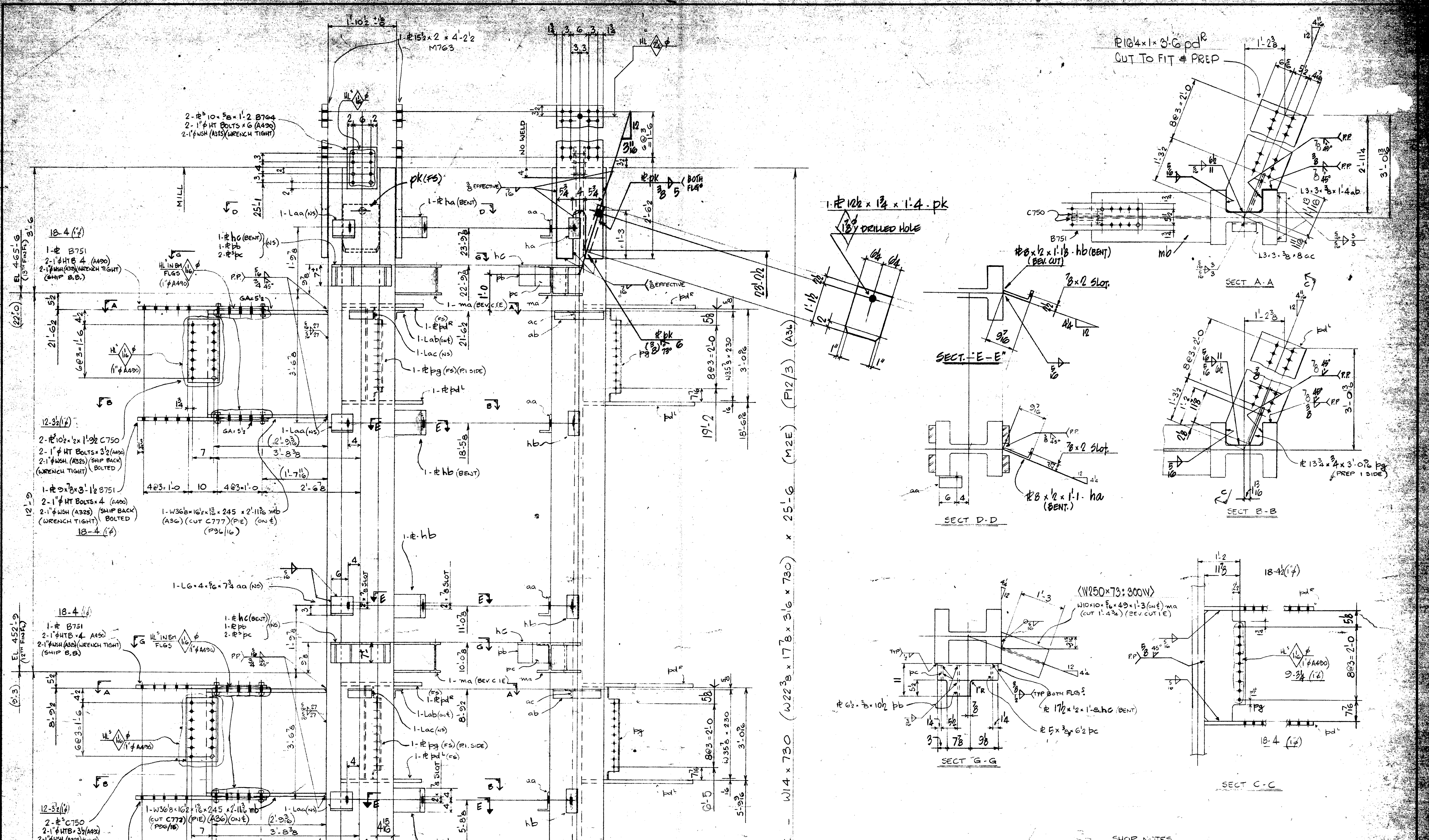



SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70 XX ELECTRODES
REF DIAGS E12, E13, 9103, 9106, E118A AND CW-1, E117 AND D2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM

FIELD BOLTS

36-1" φ HT BOLTS x 4 1/2
18- x 3 1/4 } A490
72- x 4
24- x 3 1/2
36- x 4
6- x 6 3/4
64- x 8 3/4
256-1" φ WASHER (A325)

FOR 1" φ A490 BOLTS

| REVISED | | OPEN HOLES | 1 3/16 φ U/N | COL. 15 (TIER 7) (ZONE 2) | FRANKEL STEEL LIMITED 220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO |
|---|---|---|---|---|---|
| DATE | BY | PAINT | NONE | 7 WORLD TRADE CENTER | SQUAD FR |
| DATE | BY | ERECTED BY | | TISHMAN CONSTRUCTION — CUSTOMER | MADE BY HL DATE APR 85 CHKD. BY JIM DATE 13 |
| DATE | BY | FIELD PAINT | | EMERY ROTH & SONS P.C. — ARCHITECT | CONT. No. 84-152 |
| DATE | BY | INSPECTION | | IRWIN G. CANTOR P.C. — ENGINEER | SHEET 1533 |