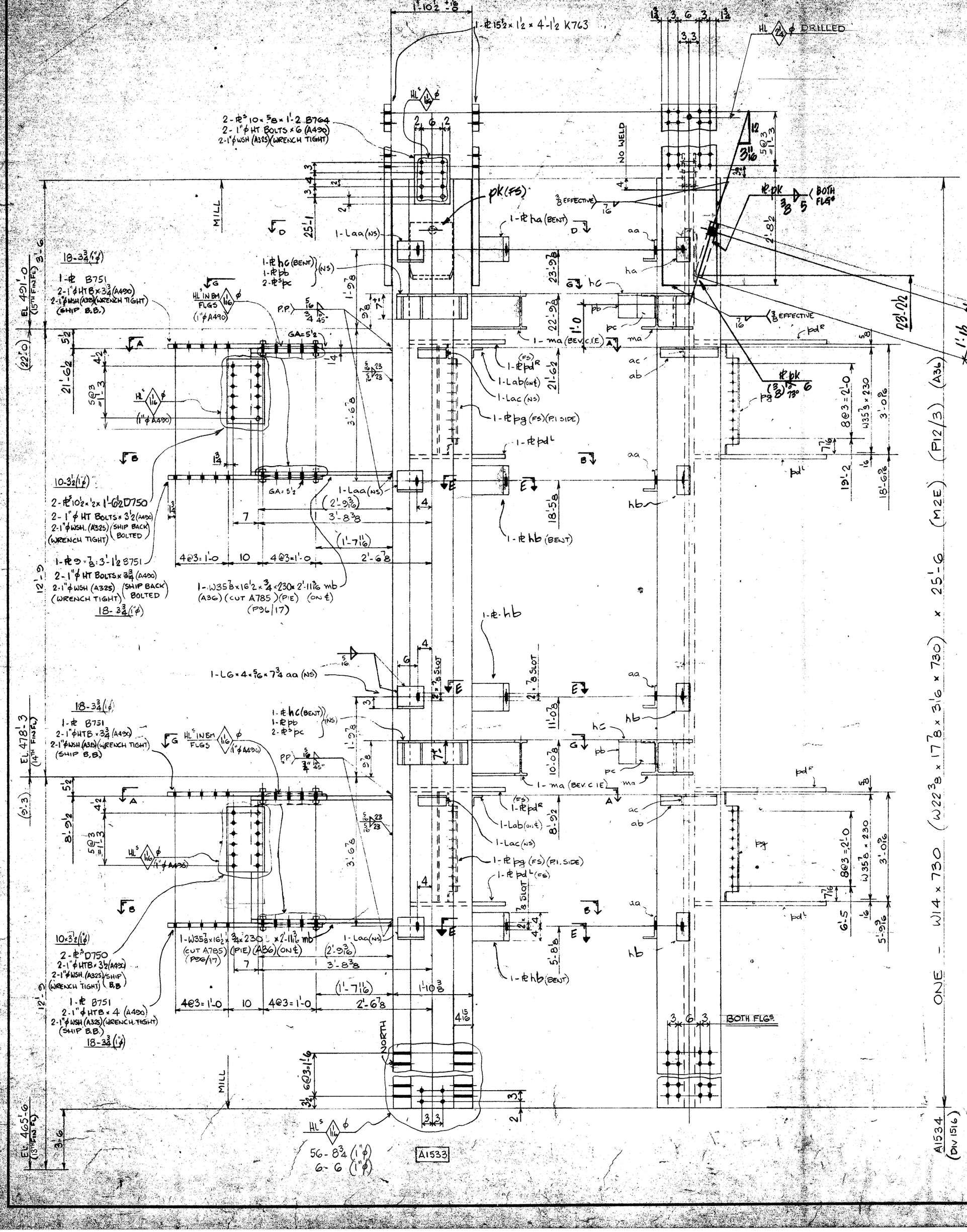
A1535



SHOP NOTES

MATERIAL G40.21-44W ⅓N
USE E70 XX ELECTRODES
REF DIAGS E14, E15, 9103, 9107, E11BA AND CW-1, E117 & D9.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES.

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

36-1"ϕ HT BOLTS	× 4½	A490
18-	× 3¼	
36-	× 4	
20-	× 3½	
72-	× 3¾	
6-	× 6	
56-	× 8¾	
244-1"ϕ WASHER (A325)		

℄ FOR 1"ϕ A490 BOLTS

REVISED			
DATE	BY	OPEN HOLES	13/16ϕ 1½ϕ
DATE	BY	PAINT	NONE
DATE	BY	ERECTED BY	
DATE	BY	FIELD PAINT	
DATE	BY	INSPECTION	

COL 15 (TIER 8) (ZONE 2)
7 WORLD TRADE CENTER
TISHMAN CONSTRUCTION — CUSTOMER
EMERY ROTH & SONS P.C. — ARCHITECT
IRWIN G. CANTOR P.C. — ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO
SQUAD FR
MADE BY HL DATE APR 85 CHKD BY OW
CONT. No. 84-152 SHEET No. 1534